

1 **In-situ disinfection of wastes generated in dwellings by utilizing ozone for their safe**  
2 **incorporation into the recycling chain.**

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15

## 16 **Abstract**

17 The Covid-19 pandemic has certainly changed behaviour patterns in many aspects of life,  
18 such as the management of solid wastes inside residential spaces. The **goal** of this research  
19 work is to study an ozone generator device as a disinfection and sterilization tool for these  
20 wastes in dwellings themselves, thus re-establishing the selective collection to take them  
21 back to the recycling chain. In addition, an approach to the risk verification is made. The  
22 **methodology** is based on an experimentation with a device designed to be as cheap as  
23 possible. A room like a bedroom is used as a test bed to apply the device, but with no  
24 people inside the room to avoid risks. The **results** show that the device is feasible,

25 **concluding** that risks are acceptable if its use is correct and appropriate equipment is  
26 available to be applied and controlled, all without prejudice of the rigorous control by the  
27 competent authorities that approve its use.

28

29 **Keywords:** dwellings, disinfection, wastes, recycling, ozone.

30

## 31 **1. Introduction**

32 The emergence and expansion of Severe Acute Respiratory Syndrome Coronavirus-  
33 2 (SARS-CoV-2) has significantly affected the management of urban solid wastes  
34 (Kulkarni and Anantharama, 2020). An aspect that has arisen interest is the possibility of  
35 the virus propagation through solid wastes (Mol and Caldas, 2020), and particularly the  
36 risk of manipulating them as it is possible to become infected by direct contact, e.g.,  
37 touching a contaminated element and then touching mouth, nose or eyes. For this reason,  
38 attention was first paid to the persistence of the active virus in surfaces. This aspect has  
39 been widely analysed by important studies (Aboubakr et al., 2020; Aydogdu et al., 2021;  
40 Carraturo et al., 2020; Kampf et al., 2020; Marquès and Domingo, 2021) that stated that  
41 human coronaviruses, such as Severe Acute Respiratory Syndrome (SARS), Middle East  
42 Respiratory Syndrome (MERS) and COVID-19, could persist in inanimate surface for  
43 short or longer periods of time according to both the type of material and the  
44 environmental conditions (Chan et al., 2020). For instance, Doremalen et al. (van  
45 Doremalen et al., 2020) detected the virus up to 3 hr after aerosolization, up to 4 hr in  
46 copper, up to 24 hr in cardboard, and between 2 and 3 days in plastic and stainless  
47 steel. As a result, and considering that the interior of dwellings is an environment with  
48 the greatest transmission rate (Marín-García et al., 2020), several researchers, experts and  
49 teamworks (Haque et al., 2020; Sharma et al., 2020) (Cervantes, J. A. T., Núñez, V. L.

50 D., & Rodríguez, 2020; di Lavoro, 2020; International solid waste Association ISWA,  
51 2020) have focused their studies on establishing guidelines for waste management, such  
52 as the guidelines on users' behaviour in dwellings where there are sick people or people  
53 in quarantine because of COVID-19. The common goal of these guidelines is to avoid  
54 these two situations (Di Maria et al., 2020): (i) The contact with contaminated surfaces  
55 and objects when manipulating or using wastes. (ii) The generation of aerosol when  
56 manipulating, packing, or unpacking.

57 Considering these two aspects and the indications by researchers, experts and teamworks  
58 previously mentioned, the domestic wastes most capable of being contaminated (Waste  
59 with Covid Risk in Households (WCRH)), i.e., those related to sick people or people in  
60 quarantine, or even the person looking after them, should be manipulated following  
61 certain protocols that include interrupting the shipment of WCRH to the recycling circuit.  
62 Regarding the guidelines developed by international and national institutions and  
63 authorities (Penteado and Castro, 2021), Table 1 includes a list of the guidelines  
64 developed by 12 institutions and countries.

65 As mentioned above, these guidelines, which were published in the first months of the  
66 pandemic, are based on the belief that the presence of virus in the various surfaces is a  
67 route of transmission. However, the state of science has evolved, and questions  
68 (Goldman, 2020; Mondelli et al., 2020) on the effectiveness and the time of transmission  
69 by surface contact have raised, considering that the risk is lower than that first thought  
70 (Harvey et al., 2020).

71 However, risk exists. Guidelines do not recommend the selective domestic recycling of  
72 these wastes, so this aspect should be analysed to know if it is possible to apply techniques

73 that allow the selective recycling to be carried out under such circumstances by using a  
74 safe and low-cost device.

## 75 **2. Methodology**

76 First, information was compiled about the requirements that technologies should fulfil.  
77 Based on this information, the technique or technology was selected, justifying the reason  
78 of the choice, and finally, the experimental stage began. The most appropriate device was  
79 designed and created in this stage, and then tested in a controlled environment.

80 The results obtained were analysed and discussed. Finally, conclusions were drawn.

### 81 **2.1. Selection of the technique**

82 The goal is that recyclable wastes are safe to be separated according to the type and  
83 material (mainly plastic containers; paper and cardboard containers; glass; etc.), so the  
84 following requirements should be fulfilled: (i) Effective deactivation of possible  
85 pathogens, such as viruses (virucides), with no risk for people. (ii) Use of dustbins to  
86 deposit the wastes to be used without the need that the sick or potentially sick person is  
87 in contact with them, i.e., dustbins should have an operation and use system with  
88 automatic opening and closure or with a manual opening and closure through a pedal.

89 In a preliminary search with the techniques (Ronconi, 2020) based on keywords and  
90 references, many methods based on chemical substances (ozone, sodium hypochlorite or  
91 bleach, hydrogen peroxide ( $H_2O_2$ ), alcohol, chlorine dioxide, soaps, ethylene oxide, etc.)  
92 or on physical processes (UV radiation, gamma radiation, microwaves, heat, etc.) were  
93 detected. Taking into account that it is about applying these disinfections in dwellings,  
94 the ideal method to choose should be inexpensive, safe, fast-acting, and provide a high  
95 level of virus removal without leaving harmful residues or end products or by-products.

96 In this sense, the aforementioned chemical substances in their liquid state are not very  
97 practical and operative to continuously disinfect all waste destined for possible recycling  
98 in dwellings, since it is difficult to guarantee the adequate and economic impregnation of  
99 said waste. On the other hand, the use of ionizing radiation or high temperatures that  
100 guarantee disinfection is often problematic given the complexity of the security measures  
101 and the equipment necessary to apply them.

102 For this reason, the options applicable in this work for dwellings are ozone and UV  
103 radiation. Both should fulfil the requirements established in the regulation of each  
104 country. As a result of the emergence of SARS-CoV-2, several governmental documents  
105 related to the ozone (Government of Spain, 20AD; Ministry of Health. Government of  
106 Spain, 2020a) and to the application of UVA radiation (Ministry of Health. Government  
107 of Spain, 2020b) have been published.

108 Although the viricidal capacity of the UV radiation has been studied (Heilingloh et al.,  
109 2020), it has several disadvantages (de Andrés Migue, A;Prieto de Castro, de Andrés  
110 Migue, A;Prieto de Castro; Usera Mena, 2020) related to its practical application to the  
111 case study: (i) Among the types of UV radiation that could be used according to the  
112 interval of wavelength (Type A, B, C, and far C), the C and far C are those with the  
113 capacity of inactivating both infectious pathogens and bacteria and viruses; however, they  
114 could be harmful for people exposed to them. (ii) The direct impact of the UV radiation  
115 on a surface could inactivate all the microorganisms, so it would not be effective in shade  
116 zones or in the zones covered by an opaque layer. (iii) The required application times  
117 could vary from 6 minutes to several hours according to many factors, such as the distance  
118 of the emitter to the surface to be treated, the power, the reflectivity of surfaces, etc.

119 The recent review by Bayarri. et al. (Bayarri et al., 2021) confirmed the effectiveness of  
120 applying the ozone gas to deactivate SARS-CoV-2, as well as other viruses and  
121 pathogens. For instance, face masks were disinfected (Lee et al., 2020) by using the ozone  
122 produced by a dielectric barrier discharge plasma generator for 1 minute, and ozone was  
123 applied to food (Quevedo-León et al., 2020) in doses between 10 and 20 ppm for some  
124 minutes (from 10 to 15 minutes).

125 One of the most interesting studies from the practical point of view and related to the goal  
126 of this paper is that by Dennis et al.(Dennis et al., 2020). This study described direct  
127 measurements of ozone concentration that could be reached in small and enclosed  
128 containers (plastic storage boxes) used as improvised decontamination systems for small  
129 items, e.g., disposable personal protective equipment (N95 masks, nitrile gloves, etc.),  
130 clothing, small packages, and food. This study also analysed the doses and times required  
131 to destroy the virus, mentioning many authors (Farooq and Akhlaque, 1983; Gray, 2013;  
132 Hudson et al., 2009; Li and Wang, 2003; Rojas-Valencia and Rojas-Valencia, n.d.; Tseng,  
133 C., & Li, 2008; Tseng and Li, 2006; Zhang, J. M., Zheng, C. Y., Xiao, G. F., Zhou, Y.  
134 Q., & Gao, 2004).

135 Therefore, the methodology used is based on said experiences and reported results on  
136 disinfection of different types of virions, as well as recent studies in which Covid-19 is  
137 already mentioned, such as the review carried out by Lin, Q et al. (Lin et al., 2020) on  
138 various disinfection techniques and technologies or others more specific on ozone such  
139 as Bayarri et al (Bayarri et al., 2021), B et al. or Tseng, C., & Li, (Tseng, C., & Li, 2008)  
140 among others, in which it is specified that although there are various factors that can vary  
141 the effectiveness of disinfection (humidity, temperature, homogeneity of concentration,  
142 impregnation or contact with surfaces and level of the concentration of disinfectant, type,

143 texture and geometry of material, etc.) and that should be studied in each case, they also  
144 conclude that an ozone concentration in the environment as applied during this  
145 experiment, as well as the exposure time taken as a reference, are sufficient to achieve  
146 virus deactivation at levels higher than 90% and even close to 100%.

147 The study (Dennis et al., 2020) concluded that a 55% relative humidity and an ozone  
148 concentration of 10 ppm for approximately 12 minutes (113.59 min [ppm]) are enough to  
149 reduce both the virus by 99% in surfaces and air and other microorganisms mentioned in  
150 literature by 80%. In addition, at 45% relative humidity, a dose of 20 ppm for 15 min  
151 (300 min [ppm]) is a practical dose that could inactive more than 99% of virions in many  
152 solid surfaces. However, if relative humidity increases from 55% to 85% with  
153 approximately half the ozone dose, similar results are obtained (Government of Spain,  
154 20AD).

155 Despite its effectiveness, the ozone gas could lead to risks, including those related to  
156 human health, so limitations related to the exposure degree, use, commercialization,  
157 proximity to inflammable substances and ignition sources, among others, are established  
158 (Government of Spain, 20AD). For instance, Quevedo-León et al. (Quevedo-León et al.,  
159 2020) indicated that exposure to human should be limited to 0.05 ppm for 8hr. Moreover,  
160 the WHO (WHO, n.d.) provided a guideline value of  $100 \mu\text{g}/\text{m}^3$  ( $0.10 \text{ mg}/\text{m}^3$  - 0.051 ppm)  
161 as the maximum 8 hr mean ozone concentration. On the other hand, in Europe (European  
162 Commission, 2003), an average maximum concentration of  $120 \mu\text{g}/\text{m}^3$  ( $0.12 \text{ mg}/\text{m}^3$  -  
163  $0.061 \text{ ppm}$ ) is not allowed for 8 hr nor  $240 \mu\text{g}/\text{m}^3$  ( $0.24 \text{ mg}/\text{m}^3$  -  $0.122 \text{ ppm}$ ) for 1 hr.  
164 However, in USA, the OSHA (Occupational Safety and Health Administration) website  
165 cites several ACGIH (American Conference of Governmental Industrial Hygienists)  
166 guidelines for ozone in the workplace (OSHA, n.d.): (i) 0.2 ppm for no more than 2

167 hrexposure. (ii) 0.1, 0.08, and 0.05 ppm for 8 hrper day exposure doing light, moderate  
168 or heavy work, respectively.

169 On the other hand, the National Institute of Occupational Safety and Health (NIOSH), a  
170 United States federal agency, recommends that the limit of 0.1 ppm should not be  
171 exceeded (“CDC - NIOSH Pocket Guide to Chemical Hazards - Ozone,” n.d.), making  
172 an interesting exposition of Immediately Dangerous to Life or Health Concentrations  
173 (IDLH) (“CDC - Immediately Dangerous to Life or Health Concentrations (IDLH):  
174 Ozone - NIOSH Publications and Products,” n.d.). The United States Environmental  
175 Protection Agency (EPA) establishes an average maximum concentration of 0.08 ppm for  
176 8 hrin the open air.

177 To detect risks, this paper therefore uses the ozone concentrations greater than 0.05 ppm  
178 (although it could vary according to the exposure time) that are produced in the  
179 experiment room. The goal is to verify if there is risk when applying ozone inside dustbins  
180 used to separate wastes, which are then recycled.

## 181 **2.2. Experimentation with the technique selected: ozone**

182 The experimentation consisted in creating a device or prototype made up of several  
183 recyclable waste bins connected to an ozone generator. Once the waste bins were full and  
184 hermetically closed, the ozone generator was activated for disinfection. In this process,  
185 the ozone level inside and outside bins was recorded with sensors to verify if the ozone  
186 concentration was high ((10 ppm for approximately 12 minutes) and lasted enough inside  
187 them to disinfect appropriately. On the other hand, the ozone levels reached outside were  
188 simultaneously recorded, verifying if they were low enough to not be dangerous for  
189 people in the room.



### 2.3. Device or prototype used for the experimentation with ozone

190  
191 The device or prototype used for the experimentation (Figure 1) was an ozone generator  
192 connected to three waste bins through polypropylene corrugated tubes, with a diameter  
193 of 110 mm. Moreover, each tube could cut the supply independently, which was activated  
194 when desired or when a certain ozone concentration was detected inside the bins. On the  
195 other hand, the ozone generator was also connected with the exterior through a window  
196 of the experiment room by using another tube with the same diameter, thus ventilating  
197 the generator, and extracting, when required, the ozone of the waste bins through an  
198 integrated and motorized fan. Furthermore, non-return valves were available to avoid that  
199 ozone escapes when was introduced in the bins. Ozone could also be extracted in a safe  
200 way by activating and deactivating these devices, or through the reversing of the non-  
201 return effect.

202 The ozone concentration was measured in both the environment of the experiment room  
203 and inside the waste bins. A low concentration sensor was used to measure the ozone in  
204 the environment of the experiment room and was placed close to the device or prototype  
205 because it was the most critical place as greater concentrations were there in case of leaks.  
206 On the other hand, a high concentration sensor was placed inside the waste bin. Fans were  
207 also placed inside them to ensure that the ozone was mixed in a uniform way.  
208 Measurements were conducted in Seville (Spain) between 26 March and 6 April 2021,  
209 recording a temperature and relative humidity inside the experiment room between 20  
210 and 24°C and between 52 and 61 %, respectively, measured with a DHT22 sensor for  
211 Arduino. The room was closed during measurements, so air renovations were virtually  
212 null as the goal was to simulate the most unfavourable case. The ozone level outside the

213 building was also measured to detect and compare the accuracies of the low- and high-  
214 cost sensors available.

215 Although the study could have been extended in time to find out possible long-term  
216 implications for human health, due to the results obtained in terms of the absence of  
217 dangerous concentrations and the effective elimination of ozone by the proposed method  
218 if the procedures are followed adequate, it is understood that in principle it is not  
219 necessary to expand such studies, although they may be the subject of another future  
220 investigation.

#### 221 **2.4. Characteristics of the experiment room with ozone**

222 An empty room with a door and a window to the exterior was used as a test bed; this room  
223 was always empty for safe reasons. All tests were performed in this room by using an  
224 ozone generator. This room was selected as it is like a small bedroom, usual in dwellings,  
225 so it was the most unfavourable case where a person could be confined during the days  
226 recommended according to the criteria by WHO (Who, 2020). Therefore, the room chosen  
227 was the adequate for the objective sought since, due to its characteristics, it adjusts in  
228 terms of the most common minimum hygienic and sanitary standards in Europe  
229 (Appolloni et al., 2020), especially in terms of dimensions, ventilation and volume, and  
230 so, the experimentation was carried out on the most unfavorable case, which allows the  
231 results to be on the safety side and thereupon, within the objective pursued. The  
232 characteristics of the experiment room are shown in Figure 2.

233

234 For the experimentation, ozone concentrations were up to 30 ppm inside waste bins. The  
235 reason was to avoid risks in case of leaks. The volume of the experiment room was  
236 approximately 25 m<sup>3</sup>, and at a temperature like that recorded (between 20 and 24°C), 1

237 ppm was equivalent to  $1.96 \text{ mg/m}^3$  (molecular weight of the 48 ozone). Based on these  
238 data, if there was an accidental leak in the three waste bins at the same time and  
239 concentrations of 30 ppm were reached in each waste bin of 20 litres ( $0.02 \text{ m}^3$ ),  
240 theoretically  $1.96 \times 30 \times 3 \times 0.02 = 3.528 \text{ mg}$  of ozone would escape, and spread in the  
241 volume of the room it would imply a concentration of  $3.528/25 = 0.141 \text{ mg/m}^3$  (i.e., 0.07  
242 ppm), thus exceeding the referential limit established (0.05 ppm) to detect risk for people.  
243 Nevertheless, this value could be accepted as long as the exposure time recommended is  
244 not exceeded (“CDC - NIOSH Pocket Guide to Chemical Hazards - Ozone,” n.d.;  
245 European Commission, 2003; OSHA, n.d.; Quevedo-León et al., 2020; WHO, n.d.).  
246 Greater concentrations could be injected in the waste bins, particularly if the volume of  
247 the room were higher; however, this limit was established for this experimentation to  
248 guarantee safety.

## 249 **2.5. Ozone generator used**

250 Although Dennis et al. (Dennis et al., 2020) indicated that an ozone generator that  
251 produces 600 mg/hr of ozone could give good results, a low-cost commercial ozone  
252 generator easy to acquire (MO-5000-OZS) was used as several waste bins were  
253 simultaneously used (the goal was using a device as economic as possible). This is a high-  
254 performance generator, with a nominal ozone production rate (specified by the  
255 manufacturer) of 5000 mg/hr, generally used to disinfect rooms. This generator has a  
256 timer (0-120 minutes). Moreover, this device is controlled (connection-disconnection)  
257 according to both the ozone levels and the needs detected by the sensors.

## 258 **2.6. Sensors**

259 Although sensors should not be used to detect risks, two low-cost sensors were used as  
260 the goal was that the devices used were affordable to almost everyone. One of the sensors  
261 had greater accuracy, sensitivity, and cost. The reliability of data obtained by the low-  
262 cost sensors were verified, particularly low concentrations in the environment of the  
263 experiment room. Table 2 includes the main characteristics of each sensor. The low-cost  
264 sensors, used with Arduino®, were MQ131 (low concentration) and CJMCU-131 (high  
265 concentration) and measured the ozone outside and inside the waste bins, respectively.  
266 Moreover, a more expensive OZAQ200® sensor was used to verify if the data obtained  
267 with MQ131 were reliable enough, particularly in relation to the ozone concentration in  
268 the environment as these data were related to the people's safety when using the device  
269 or prototype. Another high cost and accuracy sensor for high ozone concentration was  
270 not used inside the waste bins because the results obtained by CJMCU-131 were checked  
271 with the theoretical calculations specified below and because of the ozone production  
272 (mg/hr) of the generator (Dennis et al., 2020). Figure 3 shows MQ-131 and its position  
273 with the waste bins.

## 274 **2.7. Experimentation waste bins for their decontamination with ozone**

275 Waste bins (commercial dustbins) of 20 litres of capacity, with dimensions of 30 x 29 x  
276 43 cm were chosen. These bins are very economic, with a lid-opening pedal with an  
277 external mechanism, and their interior is compact and airtight. The lid is fully adjusted to  
278 the edge when closing the bin. However, rubber gaskets were included in the edges of the  
279 lids to improve the closure, looking for possible leak points and sealing them  
280 appropriately. Another advantage considered when choosing the waste bins was their  
281 material (polypropylene) because it does not have an extinction effect on the ozone  
282 (Dennis et al., 2020). On the other hand, garbage bags were placed inside the bins to keep

283 the wastes, and the inlet tube penetrated inside them easily due to both the height of the  
284 garbage bags and the position of the inlet tube itself. The colour of the garbage bags also  
285 corresponded to the type of waste, and their material was also semi-rigid polypropylene,  
286 thus making them lasting, waterproof, washable, reusable, and easy to wash. Their  
287 handles were also strong and resistant, useful to be moved.

288 According to the experimentation country (Spain) and not including bins for organic  
289 waste (grey or brown waste bins), a bin for glass waste (green), another for paper and  
290 cardboard waste (blue), and another for light containers (yellow) were used.

## 291 **2.8. Elements to be disinfected, cycles, and wall effect**

292 In the experimentation in the room with ozone, the waste bins were filled according to  
293 the studies related to this aspect (“Estadísticas sobre el reciclaje de envases domésticos  
294 en España | Ecoembes,” n.d.). The materials for each selective collection bin followed the  
295 same criteria previously mentioned, and the selection of types of waste focused on  
296 choosing the elements that are introduced most frequently in the different recycling bins  
297 used in dwellings. On the other hand, the waste load was considered in the understanding  
298 that it was a question of providing the maximum amount of material to simulate the most  
299 unfavorable situation. Regarding the effectiveness of the ozone level, it was considered  
300 adequate based on the aforementioned literature authors (Dennis et al., 2020) (Farooq and  
301 Akhlaque, 1983; Gray, 2013; Hudson et al., 2009; Li and Wang, 2003; Rojas-Valencia  
302 and Rojas-Valencia, n.d.; Tseng, C., & Li, 2008; Tseng and Li, 2006; Zhang, J. M.,  
303 Zheng, C. Y., Xiao, G. F., Zhou, Y. Q., & Gao, 2004).

304 Regarding the waste with which the bins were filled, 500 ml plastic bottles of mineral  
305 water, two aluminum cans of 330 ml capacity and three boxes, all empty, were placed in

306 the yellow bin. Paper and cardboard were placed in the blue bin (dirty napkins and tissues  
307 should be placed in the organic waste bin and follow the guidelines mentioned in Section  
308 1). Finally, empty glass bottles were placed in the green 25 cl bin. To constitute the most  
309 unfavourable case, plastic containers were partially compressed, paper and cardboard  
310 were compressed to a size lower than 15x15 cm, and glass was partially fragmented.

311 When the bins were empty, they were not used in the experimentation. They were filled  
312 with ozone a dozen of previous cycles before filling them with the containers described  
313 to reduce as much as possible the wall effect (the reduction of the average life of the ozone  
314 due to its contact with a surface) that both surfaces and the fixed elements of the bins,  
315 including servo, fan, and sensors, could produce. As for the recyclable containers put in  
316 the bins, this effect produces that, in a first decontamination cycle, it takes more time to  
317 reach the ozone concentration desired, and the ozone disappears differently than in the  
318 following cycles.

## 319 **2.9. Experimentation**

320 In the first experiment, the generator that injected ozone to the three bins was activated,  
321 and when a bin reached a concentration of 30 ppm (the safety limit established), its supply  
322 was cut, but the other bins kept receiving ozone until reaching that concentration, and  
323 then the supply was also cut. The supply was cut by covering the input opening of the  
324 ozone by activating a SG90 mini servo motor for Arduino placed in each bin. When the  
325 servo was activated, the ozone input was closed by turning a door that sealed the tube  
326 mouth (Figure 4 A). In other words, the three bins theoretically received approximately  
327 5000mg/hr (i.e., 1666 mg/hr in each bin) (Figure 4 B). When a bin received 30 ppm, it  
328 stopped receiving ozone as the respective servo was activated (Figure 4 C). The other two  
329 bins received around 2500 mg/hr until one of them reached 30 ppm, thus no receiving

330 ozone as the following servo was activated (Figure 4 D), and the last bin received from  
331 that moment 5000 mg/hr. When this bin also reached 30 ppm, the ozone generator stopped  
332 (Figure 4 E). The ozone levels were continuously recorded until they were virtually null.  
333 To guarantee valid results, several tests were performed by changing the position of the  
334 bins to prove that similar results were obtained, so the ozone volume was analogous.

335 The ozone levels in the environment of the experiment room were always detected by  
336 MQ131, with both the three bins hermetically closed and the window and the door of the  
337 room closed. This initial experiment was conducted in three subsequent times to simulate  
338 three decontamination cycles.

339 Moreover, environmental measurements were conducted to detect possible deviations  
340 between MQ131 and OZAQ200 Aeroqual.

## 341 **2.10. Theoretical calculations**

342 To verify theoretically both ozone concentration levels and the time required, the  
343 simplified calculation was carried out by applying Equations (1) and (2) according to  
344 Dennis et al. (Dennis et al., 2020).

$$345 \quad C_{ppm} = \frac{t_a * R_{mg/hr}}{60 * 117.9 * F * v_{m^3}} \quad (1)$$

$$346 \quad t_a = 60 * 117.9 * F * \frac{C_{ppm} * v_{m^3}}{R_{mg/hr}} \quad (2)$$

347 Where  $C_{ppm}$  is the ozone concentration reached,  $t_a$  is the time in seconds in which the  
348 ozone generator is operating,  $R_{mg/hr}$  is the ozone rate produced by the generator,  $V$  is the  
349 volume in  $m^3$  of the waste bin,  $F$  is a correction factor depending on possible leaks, delays,  
350 material cooling, rusting, etc., and 117.9 is the conversion factor from  $mg/m^3$  to ppm and  
351 from hours to minutes.

352 Thus, with MO-5000-OZS and three bins of 20 litres each (60 litres in total), it is started  
353 from a  $R_{mg/hr}=5000$  for a  $V=0.06\text{ m}^3$ . If the bin is empty ( $F= 10$ ) (Dennis et al., 2020) and  
354 the generator is working for 20 seconds, a theoretical  $C_{ppm}$  of 23.56 ppm is reached. On  
355 the other hand, if a concentration of 20 ppm is to be reached, considering a  $F$  of 50 (Dennis  
356 et al., 2020) that could be the coefficient for the bin full , the resulting theoretical  $t_a$  is  
357 84.88 seconds.

358 Due to the existence of several influential factors and to the possibility of theoretical  
359 results of low reliability about the ozone decomposition over time, this study only verified  
360 the theoretical calculation of the maximum concentration reached. In other words, it was  
361 studied in an experimental way whether the ozone concentration was high enough and  
362 kept over time to effectively deactivate the pathogens at the temperature and humidity  
363 existing in the experimentation. On the other hand, the air inside the bin was moved by  
364 fans usually used to cool personal computers, and in the disinfection, no air passed in or  
365 out the bins.

### 366 **3. Results**

367 The results of the experimentation were used to verify whether the system proposed was  
368 appropriate for the goal established. The experiment in which the generator that injected  
369 ozone to the three bins full of wastes was activated aimed at verifying the time required  
370 to reach the ozone level of 30 ppm. Afterwards, when the ozone supply was cut, the goal  
371 was to know the time and way required to reduce the ozone concentration inside the bins,  
372 thus indicating to what extent the contact with the ozone of each type of waste contributed  
373 to its disappearance, and therefore, the exposure time required for its disinfection in each  
374 case. For this purpose, three cycles were carried out, i.e., the experiment was three times



375 subsequently repeated. It was checked between cycles that there was no ozone inside the  
376 bins. Wastes were in the bins in all cycles without being altered or manipulated.

377 The results (Figure 5) showed that the indications by Dennis et al. (Dennis et al., 2020)  
378 were fulfilled, and the materials with greater surface, porous or holding more dust were  
379 usually the materials requiring more time, particularly to reach the ozone level required.  
380 This did not take place in the second and third cycles in which the extinction effect of the  
381 ozone was significantly reduced, and most wastes had similar time to reach the  
382 concentration required.

383 Figure 5 shows that the green bin with glass first reached 30 ppm (around 4 minutes) in  
384 the first cycle, and then the yellow container with slight plastic containers, cans, and  
385 carton (a little over 5 minutes). The blue with paper and cardboard was the last reaching  
386 30 ppm: due to the supply cut of the other bins when reaching 30 ppm, from 4 minutes  
387 upwards its progression was speeded up until reaching 30 ppm after a little over 8  
388 minutes. As mentioned above, these differences were mainly due to the type of material  
389 stored and its surfaces, which were related to the effect wall and to the internal volume  
390 with and without wastes, among others. On the other hand, with an F between 10 and 50  
391 and according to the amount and type of wastes in the bins, the result from applying the  
392 theoretical calculations indicated that around 2 minutes were required to reach that  
393 concentration. These times were not coincident to the experimental results, particularly  
394 those related to the first cycles, thus indicating that the theoretical calculations depended  
395 on an F factor whose determination was unforeseeable to some extent, at least a priori,  
396 because it included several factors in only one. However, these results were close to those  
397 obtained from the second cycles, so they were useful to a certain extent to validate both

398 the experimental data (considering that the effect related to the material was not produced  
399 in these cycles) and their contribution to the disappearance of the ozone.

400 After reaching 30 ppm, the ozone disappeared similarly in all the bins, with slight  
401 variations. The reason could be the previous and intense exposure to high ozone levels.

402 There are studies related to the reduction of the ozone when is in contact with several  
403 surfaces in indoor environments, thus producing sometimes chemical reactions that  
404 contribute to the emergence of other substances (Weschler, 2000). Moreover, some  
405 studies have compiled data on the speed of the ozone deposition in several surfaces of  
406 different materials (Grøntoft and Raychaudhuri, 2004) and have been useful to understand  
407 this issue, also indicating that the speed varies according to relative humidity (greater  
408 relative humidity would imply a greater deposition speed); however, it also depends on  
409 the type of material, surface, and characteristics. In this case study, a humidity greater  
410 than that recorded would have produced not just a greater ozone deposition, but also a  
411 disinfection with lower concentration, as previously mentioned by referring to the doses  
412 required. The maximum ozone level of 30 ppm was previously established, so the  
413 theoretical time required in that hypothetical circumstance would have been lower, thus  
414 compensating a circumstance with another. As a result, the humidity in the experiments  
415 was valid for the goal of this study. Nevertheless, future research works could study the  
416 experiment in detail to corroborate the initial goal in a broader way.

417 Considering all these aspects, the results of the experimentation cycles did not maintain  
418 the concentration of 10 ppm more than 12 minutes, so 2 or 3 cycles were required to reach  
419 that concentration in the bin with paper and cardboard, and 3 cycles in the other cases.

420 Figure 6A) shows the results related to the ozone levels detected by MQ131 outside the  
421 three waste bins, with all of them being hermetically closed and the window and the door  
422 of the room closed.

423 The ozone concentration level in the exterior reached a maximum of 0.07 ppm, and the  
424 time over 0.05 ppm (the safe threshold established) was barely 6 minutes.

425 Regarding the deviations between MQ131 and OZA200 Aeroqual (Figure 6B) and  
426 considering that the former had an accuracy of 0.01 ppm and the latter of 0.001 ppm, in  
427 the MQ131 there were no differences more than 0.006 ppm below those recorded by  
428 OZA200, or more than 0.007ppm above those recorded.

429 On the other hand, if the extractor were activated to extract the residual ozone from the  
430 waste bins, the presence of ozone inside the containers would be almost null  
431 instantaneously.

#### 432 **4. Discussion**

433 The device presented, which applies the ozone as viricidal, is effective, safe, and useful  
434 to re-establish at a low-cost the selective recycling of domestic wastes generated by sick  
435 people or in quarantine. However, applying these technologies could be harmful for  
436 health and even dangerous in relation to fire and explosion or material deterioration  
437 (Linde AG, 2009), so they should not be applied until the competent authorities approve  
438 them.

439 Regarding the analysis and the discussion of the data of the results, and as Figure 5 shows,  
440 a time between 4 and 9 minutes was required to reach a concentration of 30 ppm after  
441 detecting the first ozone amounts. However, that time depended on both the type of wastes

442 put in the bins and the number of bins that share the ozone injection volume. At first this  
443 is not something of a challenge as the times were short and the concentration was  
444 appropriate. On the other hand, the ozone level was maintained inside the bins above 10  
445 ppm for approximately 6.5, 7.5 and 10 minutes for the blue, yellow, and green bins,  
446 respectively. These results could be more problematic because, as mentioned by Teseg  
447 (Tseng, C., & Li, 2008), a concentration of 10 ppm for approximately 12 minutes is the  
448 way in which the virus is inactivated by 99% under conditions of 55% relative humidity  
449 and with a temperature of 25°C. Thus, several cycles should be applied to guarantee this  
450 aspect, thus increasing the risk in case of leaks if cycles are performed subsequently and  
451 requiring a greater automation of the device to avoid errors by users.

452 The maximum amount of ozone detected outside the bins was 0.07 ppm, and this  
453 concentration was quickly reduced by disconnecting the ozone generator. Moreover, the  
454 indications by Quevedo-León et al. (Quevedo-León et al., 2020) were fulfilled, although  
455 the limit initially established (0.05 ppm) was slightly exceeded (0.07 ppm) for a short  
456 time (approximately a few minutes). It was also within the recommendations by OSHA  
457 (average over 0.10 ppm for 8 hr), NIOSH (upper limit of 0.10 ppm), EPA (0.08 ppm in 8  
458 hr), and WHOS (limit of 0.10 mg/m<sup>3</sup> or 0.05 ppm for a daily maximum average of 8 hr).

459 In addition, the immediate effectiveness of the safe extractor to extract the ozone from  
460 the bins when necessary or when some leak was detected always guaranteed the lack of  
461 dangerous concentrations in the environment of the experiment room. If a leak were  
462 detected, the external sensor would automatically activate the extractor and guarantee the  
463 safety of people if there would be someone in the room.

464 If the ozone produced in each experimentation was extracted to the exterior, then a  
465 maximum of 3.528 mg would be released. Generally, the disinfection was carried out

466 once per day, so the ozone released was not very significant for environment but for  
467 animals, people, sensitive materials or heat sources or fire that are very close to the outlet  
468 of the gas. Thus, measures should be established to avoid this aspect. Unlike other  
469 disinfectants, the ozone turns into oxygen (with no wastes), so its advantage is evident  
470 from an environmental point of view. However, the sum of the amounts released could  
471 be studied in detail if this technique would be used worldwide.

472 Finally, the possible limitations of this study do not prevent from fulfilling the goal  
473 established. Thus, the results could be affected by many factors: the type and  
474 characteristics of the generator; the volume, number, and characteristics of bins; the type  
475 of wastes and their form, amount, dust, and adherent substances; temperature and relative  
476 humidity; materials, ventilation, structure, volume, and contents of the experiment room;  
477 the gases outside and inside the bins; and the state, accuracy, and calibration at any time  
478 of the sensors; among others. Future research studies could therefore experiment by  
479 varying and combining these factors. However, the results of this study aimed to provide  
480 a methodology and an approach to the verification of the risk of this type of device, so  
481 the goal is fulfilled and could be used by future research studies as a basis.

## 482 **5. Conclusions**

483 The experimentation of this study consisted in putting ozone into bins that kept inside  
484 wastes for the recycling chain. The ozone levels were recorded to verify whether these  
485 wastes were disinfected, without reaching ozone levels that could be a risk outside the  
486 bins.

487 The results of the experimentation are satisfactory, and the device proposed has been  
488 reasonably safe as levels greater than 0.05 ppm were not detected for more than 6 minutes,  
489 or greater than 0.07 ppm in any case. The device is also effective to disinfect in few

490 minutes the wastes to be recycled because enough concentrations were achieved with two  
491 or three cycles between 8 and 15 minutes, when disinfection was considered over.  
492 However, the ozone should be studied as viricidal, and the device proposed or other  
493 similar devices should be improved for the use indicated and for other uses;  
494 experimentations should be carried out by varying and combining the influential factors.  
495 To commercialise or use these technologies, industrial devices designed, manufactured,  
496 and commercialised with enough guarantees are required, and they should be rigorously  
497 controlled by the competent authorities. Regardless of these aspects, devices should be  
498 used in a responsible way by following the indications established by both manufacturers  
499 and authorities.

500

501 Nonetheless, their use should be isolated because they could have environmental  
502 consequences and increase the probability (particularly in the medium or long term) that  
503 users do not use them or do not maintain them appropriately (failure to follow the  
504 indications, lack of reviews, repairs, replacement in case of breakdowns, verifications,  
505 etc.).

506

507 To conclude, this study is of interest for engineers and technicians related to waste  
508 management. The results have shown a methodology for waste disinfection that could  
509 improve sustainable management, which has been affected by the Covid-19 pandemic.

510 Although the device designed in this paper could be used in dwellings with risk of  
511 transmission, its use could be extrapolated to several buildings, such as office or  
512 commercial buildings. The limitations of the study could be studied by future research  
513 works, experimenting with other influential factors, such as other types of wastes and  
514 volumes, among others.

515

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519 The authors declare that they have no known competing financial interests or personal  
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521

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Institutions and countries											
Guidelines detected	WHO	ISWA	BC	EC	US	UK	FRA	GER	ITA	POR	SP
To separate the WCRH from the rest of wastes	x	x	x	x	x	x	x	x	x	x	x
<b>To stop sending the WCRH to the recycling circuit</b>	x	x	x	x	x	x	x	x	x	x	x
To pack the WCRH appropriately and safely	x	x	x	x	x	x	x	x	x	x	x
To keep the WCRH for some time		x			x	72h	24h	x*			
Dustbin to deposit the WCRH in the room				x			x			x	x
Pedal dustbin to deposit the WCRH				x						x	x
Wastes of carers separately				x							x
Appropriate closure of bags for WCRH (hermetic)				x	x	x	x	x	x	x	x
Mention to disposable bags						x	x				
To put the bag with WCRH in a second bag				x		x	x	x	x	x	x
To put the wastes of the carer in a second bag									x	x	x
To put the second bag with WCRH in a third bag									x	x	x
Resistant bag				x	x	x	x	x	x	x	x
Mention to liquid wastes separately								x			
Sharp objects protected				x	x	x	x	x	x	x	x
To keep bags in a non-accessible place								x			
To not comprise bags									x	x	x
Mention to not filling the bag with WCRH										x	
Reference	Scope										
<b>WHO (World Health Organization)</b> (WHO, 2020)	International										
<b>ISWA (International Solid Waste Association)</b> (Scheinberg et al., 2020) (Penteado and Castro, 2021)	International										
<b>BC (Basel Convention)</b> (BASEL CONVENTION, n.d.) (Penteado and Castro, 2021)	International										
<b>EC (European Commission)</b> (European Commission, 2020) (Penteado and Castro, 2021)	Regional										
<b>US (United States Environmental Protection Agency (USEPA))</b> (Agency, 2020) (Penteado and Castro, 2021)	National										
<b>UK (United Kingdom)</b> (Government of the United kingdom, 2020a) (Government of the United kingdom, 2020b)	National										
<b>FRA (France)</b> (Ministère des Solidarités et de la Santé. République Française, 2020)	National										
<b>GER (Germany)</b> (Ministerium für Umwelt, 2020)	National										
<b>ITA (Italy)</b> (di Lavoro, 2020)	National										
<b>POR (Portugal)</b> (APA Agência Portuguesa de Ambiente, 2020) (Direção-Geral da Saúde, 2020)	National										
<b>SP (Spain)</b> (Spain, 2020) (Ministerio de Sanidad.Gobierno de España, 2020)	National										
*In Germany, some recyclable elements or destined for the recycling facility will be kept depositing them in an appropriate place once the quarantine is over.											

738

739 **Table 1.** Guidelines found in 12 institutions and countries on the management of solid  
740 wastes generated by patients with Covid-19 or in quarantine inside dwellings.

741

Model	MQ131 * Low concentration	CJMCU-131 * High concentration	OZAQ200 Aeroqual Low concentration
Sensor Type	Semiconductor	Semiconductor	Semiconductor GSS
Standard Encapsulation	Plastic cap	Bakelite, Metal cap	-
Detection range	10~1000 ppb (Parts per billion) or 0.01~1 ppm (Parts per million)	10~1000 ppm	0~0.15 ppm
Response Time	Adjustable	Adjustable	60 seconds
Accuracy	**	**	Accuracy of Factory Calibration<±0.005 ppm
Resolution	0.01 ppm	0.1 ppm	0.001 ppm
Temp	From -20 °Cto 50 °C	From -20 °Cto 50 °C	From 0 to 40°C



Relative Humidity	From 15 to 95% (no condensation)	From 15 to 95% (no condensation)	From 10 to 90%
Approximate cost. Full equipment working (assembly included). March 2021	\$162 + taxes	\$209 + taxes	\$950 + taxes (monitor + head sensor)
Software code and other instructions and adaptations followed	(Staquet, n.d.) (Pueyo, n.d.)		Included in the device

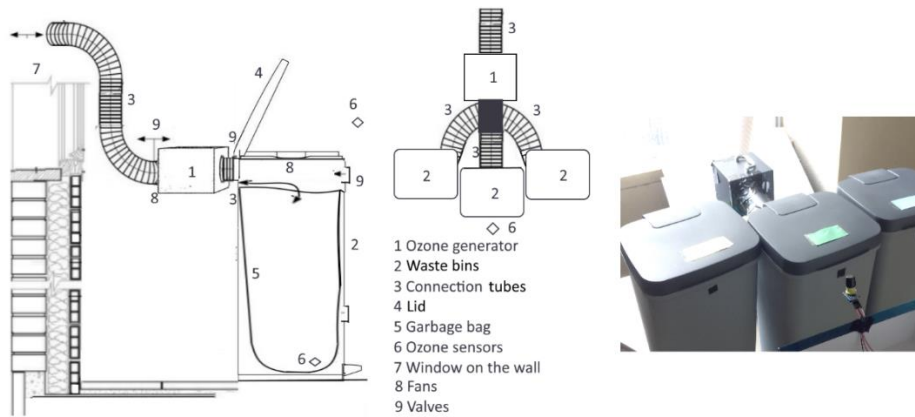
\*Requires minimum 48h preheat time before giving consistent results (also called "burn-in" time). Preheat Time: 3 minutes.

\*\* The actual accuracy of these sensors depends on several internal and external factors (work temperature, humidity, sensor age, etc.). The accuracy will be therefore proved in their experimental application.

742 **Table 2.** Specifications of the sensors used.

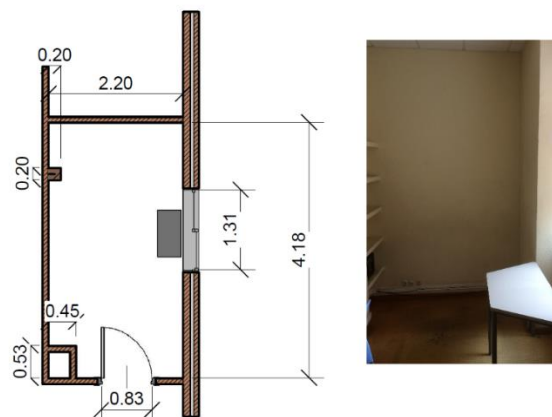
743

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745

746 **Figure 1.** Device or prototype used for the experimentation.

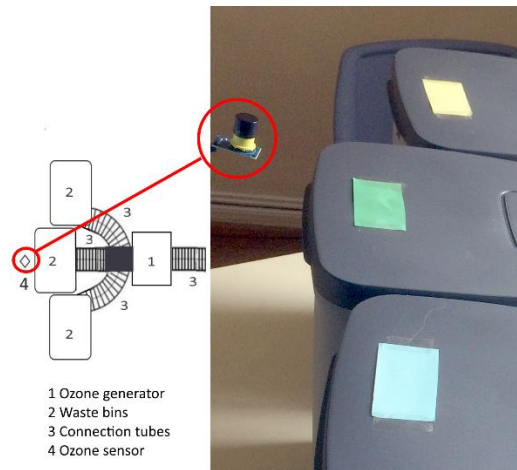


747

748 **Figure 2.** Characteristics and dimensions in metres of the experiment room with ozone

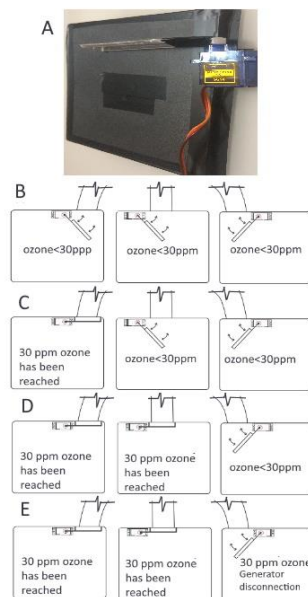
749 (approximate total volume = 25 m<sup>3</sup>).

750



751 **Figure 3.** Position of MQ-131 when data of the ozone level outside the waste bins were  
752 collected.

753



754 **Figure 4.** A) Bins with the doors activated by the servo motor to control the ozone input;  
755 B) when no bin reached 340 ppm; C) when the first bin reached 30ppm; D) when two  
756 bins reached 30 ppm; and E) when all bins reached 30 ppm.