

**Sulfur-doped carbon/TiO₂ composites for ethylene photo-oxidation.
Enhanced performance by doping TiO₂ phases with sulfur by mobile
species inserted on the carbon support**

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Abstract

The performance of carbon xerogel/TiO₂ composites in ethylene photo-oxidation was analyzed under dynamic conditions considering various parameters, namely sulfur doping, dry *vs.* humid conditions and type of radiation (ultraviolet, UV, *vs.* visible light, Vis). The catalysts were synthesized using an acid-catalyzed sol-gel process and characterized with complementary techniques, including SEM/EDX, XRD, XPS and physical adsorption of N₂ and CO₂, among others. The performance of samples in ethylene removal by adsorption and photo-oxidation under dynamic flow was discussed and related with their physicochemical properties and the experimental conditions. Although ethylene adsorption was hindered by doping and humidity, both factors were found to enhance photoactivity by promoting the formation of highly oxidant hydroxyl radicals (HO[•]). The composites showed an improved catalytic performance compared to bare TiO₂, with sulfur improving the activity by approximately 8%. The presence of the carbon material also enhanced the performance under Vis radiation by nearly 25%. It was suggested that sulfur species could migrate from the carbon support to the TiO₂ nanoparticles during carbonization, forming Ti-O-S bonds. This finding constitutes a novel, cost-effective, sustainable and scalable method for the preparation of supported and doped TiO₂ nanocomposites.

Keywords: *Carbon xerogel; sulfur doping; TiO₂; ethylene; adsorption; heterogeneous photocatalysis.*

1. Introduction

TiO₂ remains one of the most widely used photoactive materials, although its high band gap (BG) value limits its efficiency under solar radiation. To overcome this limitation, BG values can be reduced by introducing defects into the crystal structure, either through the creation of vacancies (e.g. black titania) [1-3] or by doping with metallic (Ag, Au) [4, 5] and non-metallic (N, P, C, S) elements [6-9].

Doping carbon or TiO₂ phases with sulfur species is a well-established approach that remains of great interest due to its applications in electro-photochemistry. Different methods have been used to prepare S-TiO₂ materials, including the oxidation annealing of TiS₂ [10], flame spray pyrolysis [11] or hydrothermal treatments [12]. Metalorganic chemical vapor deposition (MOCVD) is also effective to prepare TiO₂ films. The adsorption of H₂S onto the TiO₂ surface can be conducted under atmospheric pressure at low temperatures [13]. Hydroxyl radicals (HO[•]) on the surface of TiO₂ films can oxidize adsorbed H₂S to form SO₄²⁻ groups. The sulfur atomic concentration in the films decreases from 8.0% to 0.2% as the doping temperature increases up to 150 °C. The TiO₂ structure remains as anatase after sulfur doping but the formation of Ti–O–S bonds indicate the substitution of Ti⁴⁺ ions by S⁶⁺ in the lattice, while SO₄²⁻ groups are formed on the surface. Bayati and co-workers [6] reported a micro-arc oxidation process with sodium thiosulfate (Na₂S₂O₃·5H₂O) solution with different concentrations as electrolyte to achieve a sulfur doping range of 0.14% to 1.23% wt. by adjusting the voltage between 300 and 550 V. XPS analysis detected only Ti⁴⁺ but the binding energy (BE) in the Ti(2p) spectral region showed a slight shift toward lower binding energies after doping. X-ray diffraction (XRD) peaks of anatase and rutile shifted to higher diffraction angles, indicating that sulfur doping occurred through the substitution of Ti⁴⁺ with cationic S⁴⁺ or S⁶⁺, since the substitution of O²⁻ by larger anion S²⁻ would, conversely, increase interlayer spaces and decrease diffraction angles. The BG of TiO₂ decreased progressively with the S-content up to a value of 2.29 eV, although the best catalytic performance was found for intermediate values. This outcome is influenced by additional factors, such as

porosity, and as sulfur content increases, new energetic states appear on the valence band (VB) that are progressively closer to the conduction band (CB).

In this manuscript, two strategies to enhance the TiO₂ performance under solar radiation were combined: (i) reducing the TiO₂ particle size by forming nanocrystals on a suitable porous support; and (ii) doping with non-metallic sulfur (S) heteroatoms. The synergistic effect between TiO₂ and carbon phase in developing photocatalysts has been previously demonstrated using various carbon materials, including graphene [14, 15], carbon nanotubes and carbon nanofullerenes (CNTs-CNF) [16] and classical activated carbon [17]. In this case, carbon xerogel/TiO₂ nanocomposites were prepared by carbonization of the polymers obtained by a sol-gel method. Carbon gels and their composites are typically prepared through the condensation of resorcinol – formaldehyde [18, 19]. This mixture of reactants was used as reference materials for the carbon phase. However, using thiophene-2-carboxaldehyde as a polymerizing agent with resorcinol molecules results in the formation of sulfur-doped polymers. Both doped and undoped polymers were impregnated with Ti-alkoxide as precursor of TiO₂ phase, forming the corresponding composites after carbonization. The influence of sulfur in the organic polymer on both the physicochemical characteristics and the adsorptive/photocatalytic performance of the composites (with or without humidity) was analyzed.

Ethylene was selected as the target volatile organic compound (VOC) due to its significance in devices storing climacteric fruits. The removal of ethylene is currently of great technological importance for optimizing the ripening degree and preserving the organoleptic properties of the fruit. Photocatalysis is a promising technology for this purpose in the agrifood industry [17, 20].

2. Methodology

2.1 Carbon xerogels/TiO₂ composites synthesis

The bare and composite xerogels were synthesized by a sol-gel method, using HCl as polymerization catalyst. The organic polymer was formed at 75 °C in acidic medium and with a resorcinol (R)/thiophene-2-carboxaldehyde/water molar ratio of 1/2/8 (i.e., CXS sample). For the

synthesis of the reference xerogel, thiophene-2-carboxaldehyde was substituted by formaldehyde (F) (i.e., CX sample). The TiO₂ phase was synthesized using Ti(IV) isopropoxide to provide a carbon/TiO₂ proportion of 50% in the final composite. Samples were carbonized at 800 °C under N₂ atmosphere. The composites were labelled as CX-TiO₂ and CXS-TiO₂ when using CX or CXS xerogels, respectively. Additional details are summarized in the supplementary material (SM) section.

2.2 Materials characterization

Catalysts were extensively characterized with different complementary techniques, such as thermogravimetric analysis (TGA), physical adsorption of N₂ and CO₂, pH at point of zerocharge (pH_{PZC}), scanning electron microscopy (SEM) and energy dispersive X-ray spectroscopy (EDX), X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS) and UV-Vis diffuse reflectance (DRUV), as described in the SM section.

2.3 Adsorption and photocatalytic experiments

The adsorption experiments were conducted under dynamic conditions at previously reported experimental set-up [17]. A total flow of 25 mL/s of air containing 100 ppm of ethylene passes throughout the column and is analyzed at the outlet by gas chromatography (GC) using a Shimadzu GC 2010 Plus to obtain the breakthrough curves [17, 21]. Experiments were also carried out with a relative humidity (RH) of 50% to determine the influence of the humidity. For the photocatalytic experiments, once the samples were saturated, the column was irradiated using a medium-pressure mercury lamp (125 W, model 3010/PX0686, Photochemical Reactors LTD). The experiments were carried out under UV and visible irradiation and in the presence and absence of humidity. Further details can be found in the SM section.

3. Results and discussion

3.1 Characterization of the carbon xerogels/TiO₂ composites

The TiO₂ content on CX-TiO₂ and CXS-TiO₂ was determined by TGA (Figure S1, SM). The recipes were fitted to provide around 50% wt. of each carbon and TiO₂ phase, assuming a mean

weight loss (WL) of around 55% during carbonization of the organic fraction. Anyway, the TiO₂ loading slightly exceeded the 50% in CX-TiO₂ (54% wt.) and is smaller on CXS-TiO₂ (46% wt.), thus the TiO₂ content between samples differs in around 10% wt. TGA profiles in air (Figure S1) show a great thermal stability of both composites, which even improves after S-doping. The combustion of the carbon phase is negligible below 400 °C, suggesting that these materials could be also used as catalysts or catalyst support in thermal combustion processes of VOCs.

The morphology and chemical characteristics of the carbon xerogel-TiO₂ composites (CX-TiO₂ and CXS-TiO₂) were analyzed by SEM/EDX (Figure 1). The presence of surfactant in the starting solution induces the formation of spherical particles with a mean diameter of around 20 μm of organic RF polymers. These structures are formed by overlapped and spherical particles with a cross-linked-like structure, known as primary particles. These microspheres are then coated with TiO₂ by hydrolysis of the added alkoxide during the synthesis process, as described in the experimental section. After carbonization, this results in a well-dispersed distribution of small TiO₂ particles on the structured carbon supports for the CX-TiO₂ composite (Figure 1a).

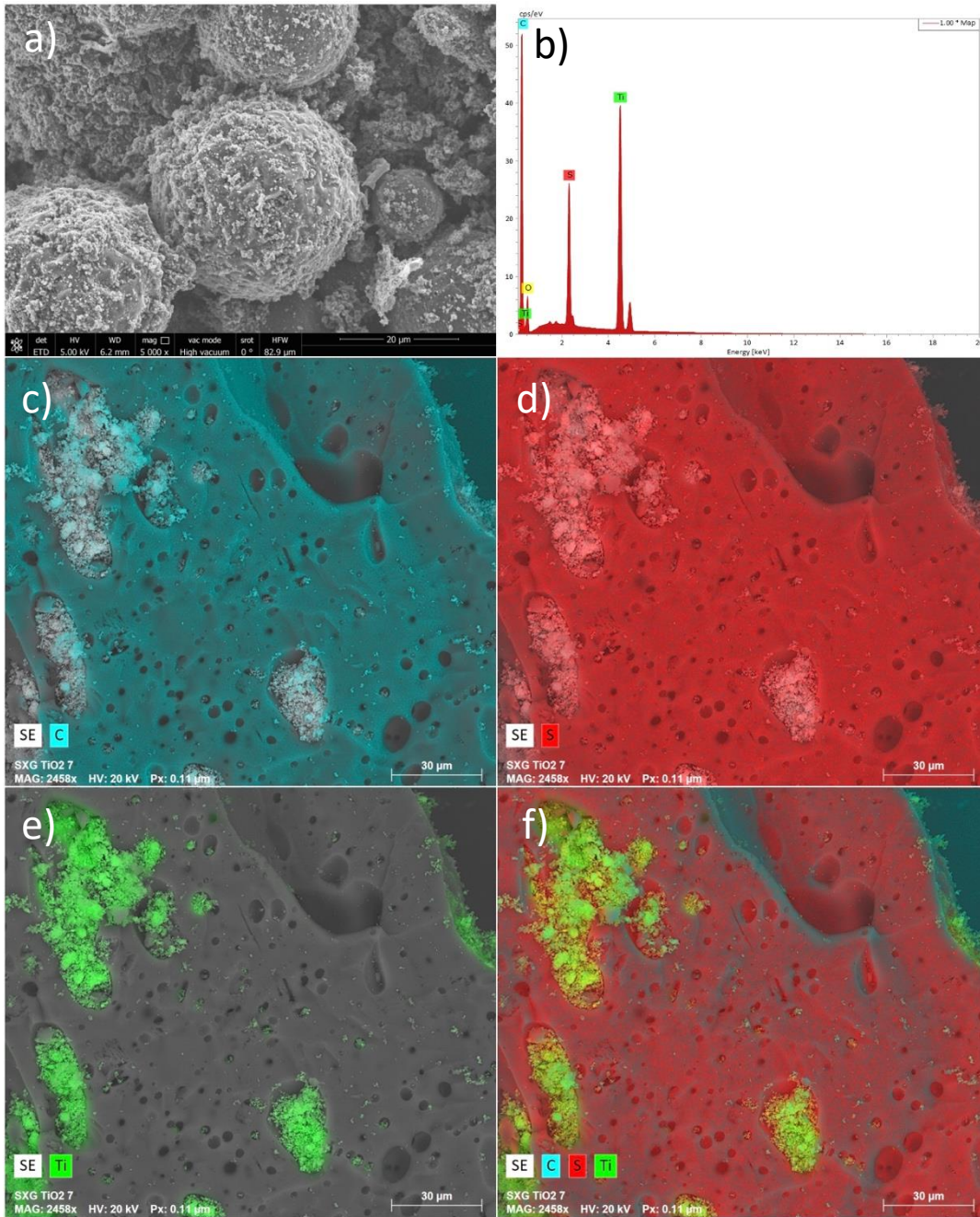


Figure 1. a) Morphology of CX-TiO₂ sample; b) EDX analysis and c), d), e) and f) mapping of the chemical composition of CXS-TiO₂ composite.

In the case of the S-doped composite (CXS-TiO₂), EDX analysis confirms the presence of S-species after carbonization at 800 °C (Figure 1b). Figures 1c-f show the mapping for the elemental analysis (C, Ti, S) for a selected area around an agglomeration of supported TiO₂ particles in the CXS-TiO₂ composite. Because the S-functionalities were introduced in the organic xerogel, it was expected that they remained in the derivative carbon xerogel phase. However, when

analyzing the obtained results, a preferential localization of S-species is observed on the TiO₂ particles, rather than on the carbon support (Figure 1f). The simultaneous carbonization of the organic polymers and TiO₂ phases in the raw composite may have allowed sulfur species to migrate from the organic phase to the oxide phase during the process. During carbonization, gaseous SH_x- or SO_x- species are likely formed along with other pyrolysis gases (CO_x, CH_x). This contributes to a higher weight loss in CXS-TiO₂ compared to CX-TiO₂ (see TGA results, Figure S1), allowing gaseous S-species to be re-adsorbed on the TiO₂ particles [22, 23]. Nevertheless, the possibility of solid-state reactions cannot be ruled out. The high dispersion of TiO₂ on the organic polymer ensures a good contact between both phases and the elevated carbonization temperature can promote atomic diffusion of sulfur between adjacent particles. This mechanism is also supported by the very small size of TiO₂ crystallites, which likely have a high degree of imperfections and highly reactive boundaries within the polycrystalline TiO₂ phase. In fact, the XRD of un-carbonized composites (results not shown) are characterized by the absence of peaks, denoting a clear lack of crystallinity. Developing new strategies for doping carbon and TiO₂ with sulfur functionalities is currently a trending topic in the field of materials for electrochemical applications, among others [24-26].

The textural characteristics of samples were analyzed by combining the information from N₂ and CO₂ adsorption. In absence of diffusional restriction, the amount of N₂ adsorbed at P/P₀ = 0.95 is considered as the total pore volume (V_T) [27]. However, the N₂ diffusion at -196 °C is too slow and when narrow micropores are present the porosity and surface area determined by this technique can be underestimated. However, this porosity is accessible to the CO₂ at 0 °C, thus providing complementary information of the whole porosity range.

The corresponding N₂ and CO₂ adsorption isotherms are showed in Figures S2a and b, respectively, and the determined Brunauer, Emmet and Teller (BET) surface area (S_{BET}), total pore volume (V_T), mesoporous and micropore volume (V_{meso} and W₀, respectively), among others are listed in Table S1 (SM). The characteristics of bare TiO₂ and carbon phases were also included for comparison. The N₂-adsorption isotherm of TiO₂ denotes the absence of adsorption at low

P/P_0 values, only increasing slowly at $P/P_0 > 0.4$, indicating the absence of microporosity and only the formation of a certain volume between particles. On the contrary, the carbon xerogel from R-F (CX sample) is the most porous sample in the series, showing a type II - IV N_2 -adsorption isotherm, which indicates a well-developed micro- and mesoporosity. The different aldehyde used in the polymerization for the CXS sample, influences not only the surface chemistry, as previously discussed, but also the pore size distribution (PSD) as denoted by the changes in the isotherm profiles, also in agreement with previous studies [22]. The CX sample exhibits a high micro- and mesoporous volume but has a small mean micropore width (L_0), Table S1. On the other hand, CXS sample displays more heterogeneous microporosity, characterized by large micropores, and, as a result, a lower microporous surface (S_{mic}). In both cases, the porosity of both composites (i.e., CX-TiO₂ and CXS-TiO₂) decreases regarding the corresponding carbon gel due to the very low porosity of the oxide phase.

After doping with the TiO₂ phase, the W_0 values determined by CO₂ adsorption significantly decreased, while L_0 only slightly increased (Figure S2b and Table S1). However, L_0 determined from N_2 adsorption, increased for CX samples (from 0.81 nm to 1.48 nm for CX and CX-TiO₂, respectively) and slightly decreased for CXS (from 1.70 nm to 1.58 nm for CXS and CXS-TiO₂, respectively). This suggests that TiO₂ nanoparticles are located inside the pores with diameter higher than 1.7 nm, thus reducing L_0 , and also in pores with diameters smaller than 0.8 nm. Consequently, TiO₂ mainly blocks the microporosity on CX, leading to a significant reduction of S_{mic} , and affecting the narrow microporosity as determined by CO₂ adsorption. Since TiO₂ particles are formed only on the external surface of the organic polymers working as support, they will be accessible during the photocatalytic processes. Furthermore, both composites maintain significantly high S_{BET} areas and well-developed meso/microporous character compared to bare TiO₂, which also favors the ethylene adsorption.

The crystallographic characteristics of TiO₂ and both CX-TiO₂ and CXS-TiO₂ composites were analyzed by XRD (Table 1 and Figure S3, SM). Due to the high treatment temperature of 800 °C used in all samples, TiO₂ exhibited a highly crystalline rutile phase (Figure S3). The lower

intensity of the XRD peaks in the composites is related to the dilution effect. Nevertheless, the significant widening of the XRD peaks confirms the smaller crystallinity of TiO_2 in the composites, as denoted also by the variations of the mean crystallite size calculated by applying the Scherrer equation (Table 1). Additionally, in the composites, TiO_2 is forming a mixture of crystalline anatase/rutile phases. Thus, the support partially preserves the TiO_2 dispersion at elevated temperature, avoiding sintering and the transformation of the crystallographic phase from anatase to rutile. This behavior was observed in different series of samples [28, 29]. During thermal treatment, small anatase particles aggregate and transform into rutile, with the rutile crystal size progressively increasing as the anatase fraction decreased. In this case, the presence of sulfur in the support clearly enhances these effects, since CXS- TiO_2 predominantly consists of anatase phase, while CX- TiO_2 is mainly composed of rutile, with a crystallite size of 9.3 nm and 17.0 nm, respectively (Table 1). The anatase/rutile ratio in CXS- TiO_2 is ten times greater than in CX- TiO_2 (1.35 and 0.17, respectively, Table 1) and it presents a smaller mean crystallite size of both rutile and anatase, Table 1. The smaller degree of transformation in CXS compared to CX also denotes a stronger interaction with the support when deposited on sulfur-doped carbon xerogels.

The surface composition of composites given by XPS is listed in Table 1. Doping with thiophene-2-carboxaldehyde not only introduces a certain amount of sulfur species (1.33%) but also significantly increases the oxygen content (10.35% and 16.96% for CX- TiO_2 and CXS- TiO_2 , respectively). The higher oxygen content (%O) observed in CXS- TiO_2 compared to CX- TiO_2 can be attributed to the higher surface TiO_2 content (Table 1) as well as the smaller TiO_2 sintering as previously observed by XRD for this sample (Figure S3).

Table 1. Crystallite mean size (d_{rutile} and d_{anatase}), anatase/rutile (A/R) ratio and surface composition of the composites (obtained by XPS).

Sample	d_{rutile} (nm)	d_{anatase} (nm)	A/R ratio	C (%)	O (%)	S (%)	Ti (%)
TiO₂	28.1	-	-	-	-	-	-
CX-TiO₂	17.0	9.5	0.17	87.18	10.35	-	2.47
CXS-TiO₂	13.7	9.3	1.35	77.03	16.96	1.33	4.68

The pH_{PZC} of bare TiO₂ is 4.6, which is mainly associated to its Lewis acidity [17] and was found in agreement with other works for rutile TiO₂ [30, 31]. CX-TiO₂ has a neutral character, with a pH_{PZC} of 7.0, while CXS-TiO₂, which also has a higher surface oxygen and titania content (Table 1), shows a slightly acidic pH_{PZC} of 6.8. This variation is consistent with the formation of acidic sulfur species (-SH or -SO_x).

High resolution XPS spectra of C1s, O1s, S2p and Ti2p regions of the composites were analyzed to study the nature of the surface chemical groups. The deconvolution of the different spectral regions allows a more specific comparison of the different types of surface groups present in each sample and their concentration. The results of the C1s region of the composites are summarized in Figure 2. The C1s spectra (Figure 2a and 2c) were deconvoluted into four components corresponding to the following bonds: C-C, C=C (284.6 eV); C-O (ca. 285 eV); C=O (ca. 286 eV) and O-C=O (ca. 289 eV). The component associated with the C-O bond overlaps with weaker signals of C-S bonds in the heteroatom-doped composite, which have a BE around 285 eV [22].

Regarding the deconvolution of the high-resolution O1s spectra (Figures 2b and 2d), three components were used to fit the CX-TiO₂ profile. The main component corresponds to Ti-O bonds, at binding energy of 530.5 eV [32], followed by two smaller components associated with the oxygen surface groups present on the carbon phase. These components at 531 eV and 533 eV are typically assigned to C=O and C-O bonds, respectively [22, 33]. In the case of CXS-TiO₂, an

additional component at 532 eV was attributed to O-S species in a proportion of 15% (Figure 2d) [34].

The S2p region of the doped composite (CXS-TiO₂) exhibits a typical peak splitting between S2p_{3/2} and S2p_{1/2}, with a BE difference of 1.2 eV (Figure 2e). The main component, observed at around 163.7 eV and accounting for 57%, is attributed to C-S-C bonds. This peak also overlaps with the signal corresponding to Ti-O-S bonds, due to the presence of metal sulfides [34]. Additional smaller components are observed at 164.3 eV and 167.5 eV, which are associated with H-S-C and oxidized sulfur moieties (such as sulfonates or sulfates), respectively [22, 35].

High-resolution XPS spectra of the Ti2p region were also analysed for both composites (Figure 2f and g). These spectra show the characteristic peak splitting between Ti2p_{3/2} and Ti2p_{1/2}, with a binding energy difference of 5.7 eV. In both cases, only the Ti(IV) oxidation state is observed, indicating that no reduction of Ti occurs due to interaction with the organic fraction during pyrolysis. However, the BE in both cases differs, for CX-TiO₂, it appears at 458.5 eV, while for CXS-TiO₂ it is observed at 458.6 eV. This slight shift could be attributed to the different predominant crystalline phase in each sample, as discussed during XRD results [36]. The undoped sample consisted primarily of rutile phase, whereas the S-doped sample exhibited a higher proportion of anatase, as shown in their anatase/rutile ratio (0.17 vs 1.35, respectively, Table 1).

The optical properties of the composites were analyzed by DRUV spectroscopy (Figure S4). The absorption spectra of the samples, transformed using the Kubelka–Munk equation, $F(R) = (1 - R)^2 / 2R$, are shown in Figure S4a. TiO₂ presents the typical broad band of absorption below 400 nm and the shape and intensity of this band can be significantly influenced by the nature of supports used. The introduction of the carbon support increases the absorption threshold of the materials in both UV range and visible range (wavelengths above 380 nm), resulting in catalysts that can be active under visible light due to the synergistic effect between both phases [17, 37].

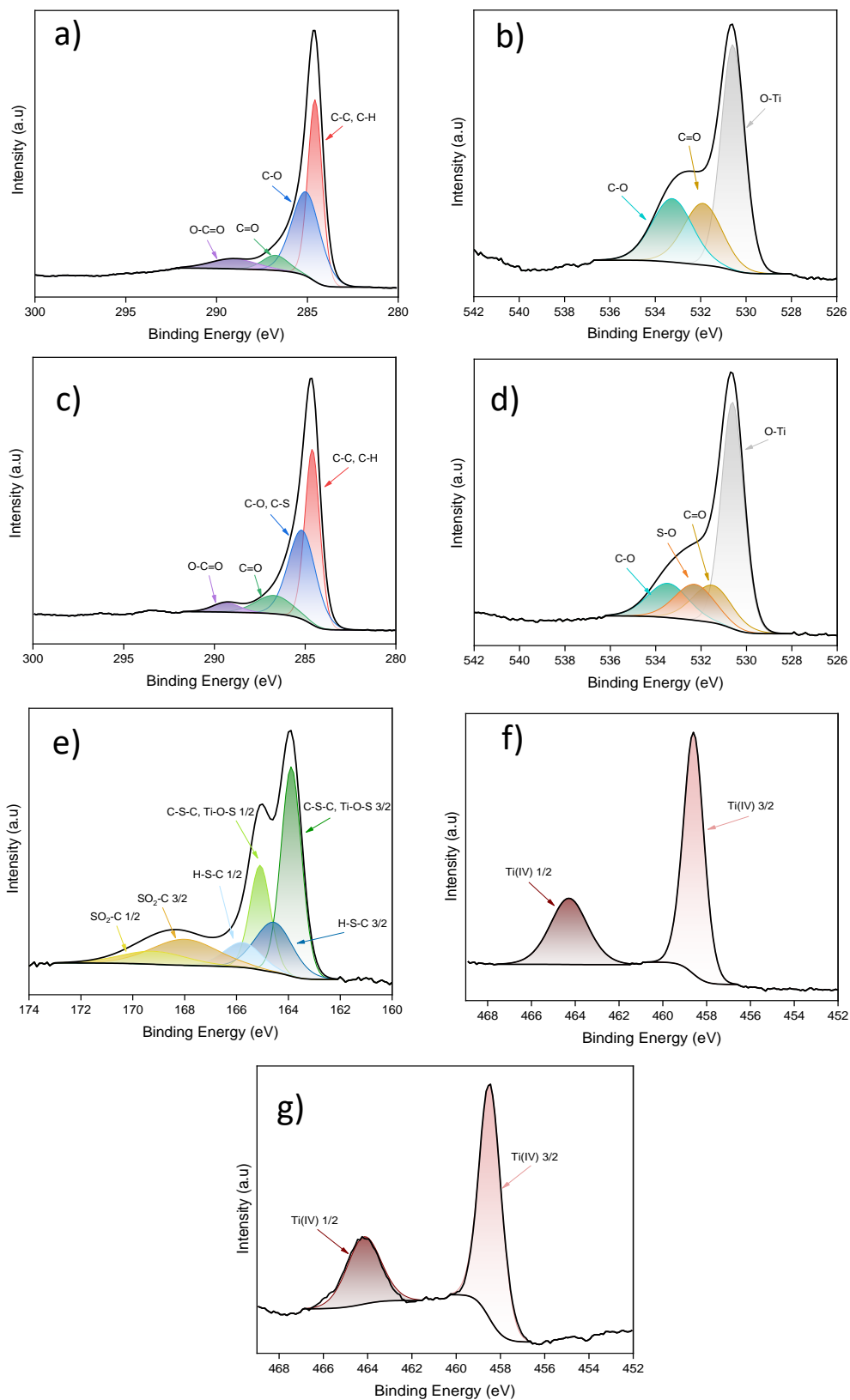


Figure 2. Deconvolution of a) C1s, b) O1s and g) Ti2p spectral regions of CX-TiO₂. Deconvolution of c) C1s, d) O1s, e) S2p and f) Ti2p spectral regions of CXS-TiO₂ composite.

Figure S4b displays the Tauc's plots versus the energy (eV) and the calculated band gap energy (E_g). The TiO_2 phase presents different BG values depending on its phase; typical values around 3.2 eV are described for anatase and 3.0 eV for rutile [28, 38]. These values can also be influenced by other factors such as the presence of oxygen vacancies [3], nanostructures [17] and so on.

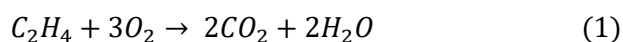
The BG value for bare TiO_2 was 3.0 eV, in good agreement with the well crystallized rutile phase, identified by XRD (Figure S3). Regarding the composites, a general reduction of this parameter is observed for the CXS- TiO_2 sample, exhibiting a BG of up to 1.9 eV. The introduction of sulfur into the support notably decreases the bandgap compared to CX- TiO_2 , which has a band gap of 2.2 eV. Thus, the reduction in the BG value for the composites could be mainly attributed to the presence of the carbon support, due to electronic transitions between the carbon material and the different TiO_2 phases, as well as its better light absorption capacity [39].

3.2 Adsorption and photocatalytic activity

The adsorption capacity of catalysts was analyzed until saturation in both dry and humid conditions under dark conditions, taking into account that the interactions between the carbon support and ethylene are based on physical adsorption. The adsorption breakthrough curves determined for the different materials are compared in Figures 3a and 3b and results are summarized in Table S2. TiO_2 presents a negligible adsorption capacity, related with the scarce porosity of this sample, as previously commented. On the contrary, carbon phases (CX and CXS) present a developed ethylene adsorption. As consequence, composites showed an intermediate performance in the ethylene removal by adsorption, associated mainly with the textural properties previously commented (Figure 3). Nevertheless, the influence of surface chemistry is also pointed out. Due to the non-polar nature of ethylene, the only type of attractive interactions between the carbon xerogels and the adsorbate are based on van der Waals forces, mainly π - π interactions between the double bond of ethylene and the aromatic character of the carbon supports [40-42]. Doping with sulfur negatively affected ethylene adsorption because it increased the polarity of the carbon adsorbents, while the ethylene molecule is nonpolar and presents low polarizability [42]. This is consistent with previous studies [43], which have reported that interactions between

ethylene and carbon decreased in the presence of surface heteroatom groups, consequently reducing the adsorption capacity, as observed in CXS compared to CX (Figure 3a). The presence of humidity in the flow (Figure 3b) also decreases ethylene adsorption because adsorbed water partially blocks the porosity, reducing the number of adsorption sites available for ethylene.

After reaching saturation, the lamp was turned on to analyze the photocatalytic activity. The first series of photocatalytic tests were carried out under UV radiation to clearly evaluate the photoactivity of the samples (Figures 3c and d). Only CO₂ was detected as a reaction product, with the carbon balance (considering the stoichiometry of the reaction, equation (1) showing a deviation smaller than 5%.



Ethylene conversions are shown in terms of CO₂ formation. Despite doping and humidity hindering the interaction of ethylene with the catalysts surface, the photocatalytic performance of the composites is significantly enhanced by both parameters (Figures 3c-d). The improved performance of the composites after doping and under humid conditions (Figure 3d) could be related to the decrease in BG, as previously mentioned (Figure S4b). The new energy states of TiO₂ in the composites could enhance the formation of strongly oxidizing HO• radicals, which subsequently oxidize ethylene [44]. The performance of the samples improves in the order of TiO₂ < CX-TiO₂ < CXS-TiO₂. In the absence of humidity, photooxidation performance decreased because the generation of hydroxyl radicals could be hindered, causing photocatalytic oxidation to proceed through less oxidizing radicals (such as superoxide radicals, O₂⁻), which led to reduced activity [45].

Ethylene conversion also decreases when using Vis radiation compared to UV radiation (Figure 3e). In this case, experiments were conducted only under humid conditions. The different performance between UV and Vis radiation is more pronounced with the TiO₂ sample, which, as expected, shows very low activity under Vis radiation. The reduction of the band gap in

composites, particularly in the sulfur-doped composite (i.e., CXS-TiO₂), enables these materials to function as active photocatalysts under Vis radiation.

Both composites exhibited better performance in comparison to TiO₂ (Figure 3e). This improvement can be explained by the synergistic effect between carbon and the TiO₂ matrix. The combination of carbon material and TiO₂ phases resulted in narrower band gap values, higher light absorption, and an increased lifespan of charge carriers by reducing electron-hole pair recombinations through charge separation within its π structure, thereby enhancing the overall photocatalytic activity [17, 46]. In the case of the sulfur-doped composite (CXS-TiO₂), an additional advantage is provided by the mobility of sulfur species from the support to the active phase, which generates new energy states in the semiconductor band structure associated with the formation of Ti-O-S bonds, as indicated by XPS analysis, and play a role in reducing the bandgap of this composite (Figure 2).

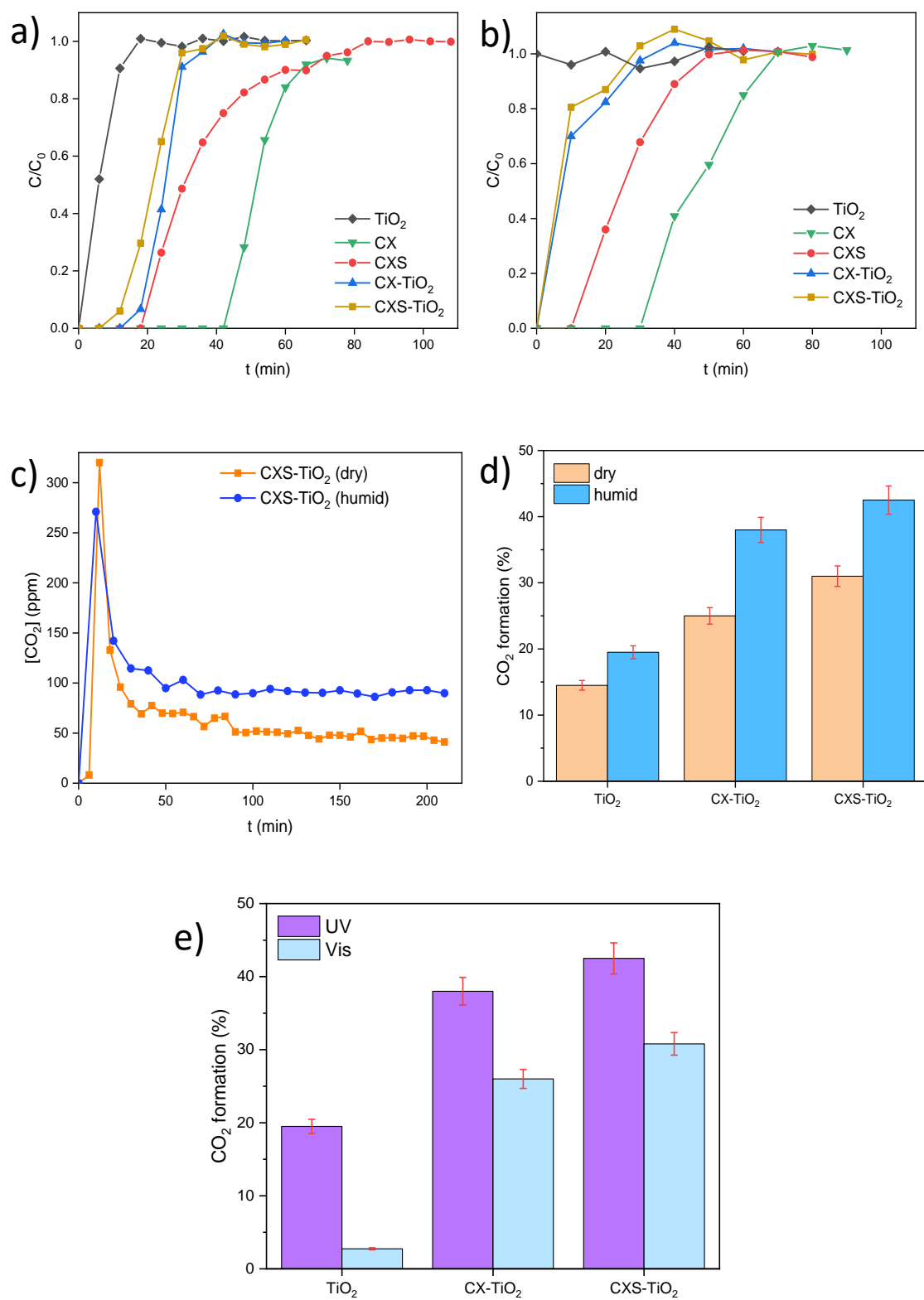


Figure 3. Ethylene adsorption of the materials under a) dry conditions, and b) humid conditions c) CO_2 formation in dry and humid conditions, under UV radiation for the CXS-TiO_2 composite; d) Comparison of CO_2 formation for all materials under dry and humid conditions under UV

radiation; e) CO₂ formation during ethylene degradation for the materials under humid conditions (comparison between UV and Vis radiation).

Several parameters can also contribute to the different performance of the samples. The interactions between the catalyst surface and the reactants, in this case, ethylene, are influenced by the combination of pore size distribution (PSD) and surface chemistry effects. Ethylene adsorption capacity is strongly favored after generating the composite, but decreases as the polar character of the surface increases or in the presence of moisture. Crystallographic factors are also important to consider. The transformation from anatase to rutile is accompanied by an increase of crystal size; large rutile crystals were detected on TiO₂. However, this transformation becomes progressively more difficult for the supported phases on CX-TiO₂ and especially CXS-TiO₂. Photocatalytic activity tends to improve with a decrease in particle size because, in this sense, also decreases the distance that photogenerated electrons and holes must travel to reach the surface of the crystal, making them more accessible to the reactants. As the pathway increases, the possibility of recombination increases as well. This principle underlies the development of photocatalysts based on TiO₂ nanoparticles.

4. Conclusions

In summary, sulfur-functionalities were introduced by using thiophene-2-carboxaldehyde as a polymerizing agent with resorcinol molecules during the preparation of carbon xerogels. The materials were impregnated *in-situ* with a TiO₂ precursor and then, carbonized to yield carbon/TiO₂ composites. During this process, a significant fraction of sulfur species migrates to the oxide phase, generating new energetic states that reduce the BG of the prepared semiconductors. Simultaneously, the stronger interactions between phases avoid sintering and the complete transformation into rutile. As a result, carbon/TiO₂ composites were obtained with well-dispersed TiO₂ nanoparticles featuring a mixture of anatase and rutile phases with smaller BG values. The synergistic effect between the carbon support and anatase/rutile phases doped with sulfur enables to obtain catalysts that are active under Vis radiation. The photooxidation of ethylene was improved by 25% and in the presence of humidity, compared to bare TiO₂. The

CXS-TiO₂ composite exhibited the best performance, which can be attributed to the dominant anatase phase in the material, induced by the incorporation of sulfur. Both carbon support and anatase/rutile phases doped with sulfur likely enhanced the formation of highly reactive HO[•] radicals, although they also reduced ethylene adsorption. The reactions proceed selectively to CO₂ without producing any intermediate compounds, and no deactivation processes were observed.

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