

## REVIEW ARTICLE

# Surfactin as an ingredient in cosmetic industry: Benefits and trends

Jose Bueno-Mancebo<sup>1,2</sup>  | Raquel Barrera<sup>1</sup> | Adriana Artola<sup>1</sup> | Teresa Gea<sup>1</sup> | Deisi Altmajer-Vaz<sup>2</sup>

<sup>1</sup>Composting Research Group, Departament d'Enginyeria Química, Biològica i Ambiental, Escola d'Enginyeria, Universitat Autònoma de Barcelona, Barcelona, Spain

<sup>2</sup>Chemical Engineering Department, Faculty of Science, University of Granada, Granada, Spain

## Correspondence

Deisi Altmajer-Vaz, Chemical Engineering Department, Faculty of Science, University of Granada, Avda. Fuentenueva s/n, 18071 Granada, Spain.  
Email: [deisiav@ugr.es](mailto:deisiav@ugr.es)

## Abstract

Surfactin is a natural surfactant almost exclusively produced by *Bacillus* species with excellent physical-chemical, and biological properties. Among innovative applications, surfactin has been recently used as an ingredient in formulations. The antibacterial and anti-acne activities, as well as the anti-wrinkle, moisturizing, and cleansing features, are some of the reasons this lipopeptide is used in cosmetics. Considering the importance of biosurfactants in the world economy and sustainability, their potential properties for cosmetic and dermatological products, and the importance of patents for technological advancement in a circular bioeconomy system, the present study aims to review all patents involving surfactin as an ingredient in cosmetic formulas. This review was conducted through Espacenet, wherein patents containing the terms “cosmetic” and “surfactin” in their titles, abstracts, or claims were examined. Those patents that detailed a specific surfactin dosage within their formulations were selected for analysis. All patents, irrespective of their publication date, from October 1989 to December 2022, were considered. Additionally, a comprehensive search was performed in the MEDLINE and EMBASE databases, spanning from their inception until the year 2023. This complementary search aimed to enrich the understanding derived from patents, with a specific emphasis on surfactin, encompassing its associated advantages, efficacy, mechanisms of action on the skin, as well as aspects related to sustainability and its merits in cosmetic formulations. From the 105 patents analysed, 75% belong to Japan (54), China (14), and Korea (9). Most of them were submitted by Asian companies such as Showa Denko (15), Kaneka (11) and Kao Corporation (5). The formulations described are mainly emulsions, skincare, cleansing, and haircare, and the surfactin dose does not exceed 5%. Surfactin appears in different types of formulas worldwide and has a high tendency to be used. Surfactin and other biosurfactants are a promising alternative to chemical ingredients in cosmetic formulations, guaranteeing skin health benefits and minimizing the impact on the environment.

This is an open access article under the terms of the [Creative Commons Attribution-NonCommercial](https://creativecommons.org/licenses/by-nc/4.0/) License, which permits use, distribution and reproduction in any medium, provided the original work is properly cited and is not used for commercial purposes.

© 2024 The Authors. *International Journal of Cosmetic Science* published by John Wiley & Sons Ltd on behalf of Society of Cosmetic Scientists and Societe Francaise de Cosmetologie.

**KEYWORDS**

biosurfactant, emulsions, formulation, hair growth, lipopeptide, skin barrier, stability

**Résumé**

**Objectif:** La surfactine est un agent tensioactif naturel presque exclusivement produit par les espèces de *Bacillus*, qui présente d'excellentes propriétés physico-chimiques et biologiques. Parmi les applications innovantes, la surfactine a été récemment utilisée comme ingrédient dans les formulations. Les activités antibactériennes et anti-acnéiques, ainsi que les propriétés antirides, hydratantes et nettoyantes, sont quelques-unes des raisons pour lesquelles ce lipopeptide est utilisé dans les cosmétiques. Compte tenu de l'importance des biosurfactants pour l'économie mondiale et la durabilité, de leurs propriétés potentielles pour les produits cosmétiques et dermatologiques, et de l'importance des brevets pour les progrès technologiques dans un système de bioéconomie circulaire, la présente étude vise à passer en revue tous les brevets impliquant la surfactine en tant qu'ingrédient dans les formules cosmétiques.

**Méthodes:** Cet examen a été mené en utilisant Espacenet, dans lequel les brevets contenant les termes «cosmétique» et «surfactine» dans leurs titres, résumés ou revendications ont été examinés. Les brevets détaillant un dosage spécifique de surfactine dans leurs formulations ont été sélectionnés pour l'analyse. Tous les brevets, quelle que soit leur date de publication, d'octobre 1989 à décembre 2022, ont été pris en compte. En outre, une recherche complète a été effectuée dans les bases de données MEDLINE et EMBASE, depuis leur création jusqu'à l'année 2023. Cette recherche complémentaire visait à enrichir la compréhension dérivée de brevets, en mettant l'accent sur la surfactine, ses avantages associés, son efficacité, ses mécanismes d'action sur la peau, ainsi que les aspects liés à la durabilité et ses mérites dans les formulations cosmétiques.

**Résultats:** Sur les 105 brevets analysés, 75 % appartiennent au Japon (54), à la Chine (14) et à la Corée (9). La plupart d'entre eux ont été soumis par des sociétés asiatiques telles que Showa Denko (15), Kaneka (11) et Kao Corporation (5). Les formulations décrites sont principalement des émulsions, des soins de la peau, des nettoyants et des soins capillaires, et la dose de surfactine n'excède pas 5 %.

**Conclusions:** La surfactine apparaît dans différents types de formules dans le monde et conserve une forte tendance à l'utilisation. La surfactine et d'autres biosurfactants sont une alternative prometteuse aux ingrédients chimiques dans les formulations cosmétiques, garantissant des bénéfices pour la santé de la peau et minimisant l'impact sur l'environnement.

**INTRODUCTION**

Surfactants are amphiphilic molecules with both hydrophilic and hydrophobic (generally hydrocarbon) fractions that partition preferentially at the interface between fluid phases, with different degrees of polarity and hydrogen bonding, reducing surface and interfacial tension and forming microemulsion [1]. According to their origin,

they can be classified into two large groups: (i) synthetic surfactants, produced by chemical synthesis, and (ii) biosurfactants from natural origin, including microbial biosurfactants produced by bacteria, fungi, and yeasts [2].

Due to their wide and diverse applications, there is a growing need to reduce the use of synthetic surfactants, whose adverse environmental effects endure, as they persist as pollutants due to their resistance to (bio)degradation.

Biosurfactants emerged as an equally efficient but environmentally friendly alternative to synthetic surfactants [3]. For a decade, some authors have described and classified the properties applied to the cosmetic sector of various subgroups of biosurfactants [4], such as lipopeptides [5] and glycolipids [6–8]. We reviewed surfactin properties using databases like MEDLINE and EMBASE, spanning from their inception up to 2023. This review encompassed surfactin's advantages, effectiveness, skin-related mechanisms of action, sustainability considerations, and merits in cosmetic formulations, providing complementary insights to the information found in patents.

## SURFACTIN STATUS QUO. BENEFITS AND MECHANISM OF ACTION

One of the most studied lipopeptide biosurfactants is surfactin, a cyclic lipopeptide composed of 7 amino acids with a 11–15 carbon hydrophobic tail. The structure of surfactin is depicted in Figure 1. It is a biosurfactant produced mainly by *Bacillus subtilis* through submerged fermentation. It is considered a very versatile biosurfactant, with excellent interfacial properties, as well as functional properties, making it ideal for its integration in formulations of personal care products, detergents, and food, among others [9].

The increasing interest in surfactin is a consequence of the great evidence of its properties: potential use as a therapeutic molecule for health applications, high biodegradability, low toxicity, high stability as an emulsifier,

foaming capacity in a wide range of temperatures, and absence of skin irritation. The results from skin irritability and oral toxicity tests firmly confirmed the low toxicity of the molecule when acting as an ingredient in detergent formulas [11–13].

Over recent years, researchers have studied surfactin-based formulations for skin rejuvenation, especially to attenuate wrinkles appearing in the natural ageing process. Evidence has revealed that surfactin exhibits remarkable cosmetic efficacies in smoothening wrinkles. Furthermore, some studies have indicated that surfactin enhances the expression of the longevity gene, sirtuin 1, in mouse embryo fibroblasts. This fact could affect the process of ageing by regulating the gene activity of the cell and repairing DNA breakage. Sirtuins play a key role in epigenetic modifications of histones and controlling the expression of genes involved in the regulation of the oxidative stress response and apoptosis. When the DNA is damaged as a result of UV light or free radical exposure, sirtuins will assist the repair mechanism in the damaged areas [14]. The addition of 50 and 75 µg of surfactin to a culture of embryonic fibroblast cells caused a significant increase in expression of the sirtuin 1 gene, in contrast with resveratrol and palmitoyl pentapeptide-3, ingredients used by the cosmetic industry in anti-wrinkle products. In the same work, collagen concentration was measured. Surfactin at micromolar concentrations showed great effects in increasing collagen proliferation, and among the concentrations used in that experiment, 100 µM presented the best results. Moreover, a previous study reported that UV-A may induce the synthesis of matrix metalloproteinases in human skin fibroblasts, degrading collagen,

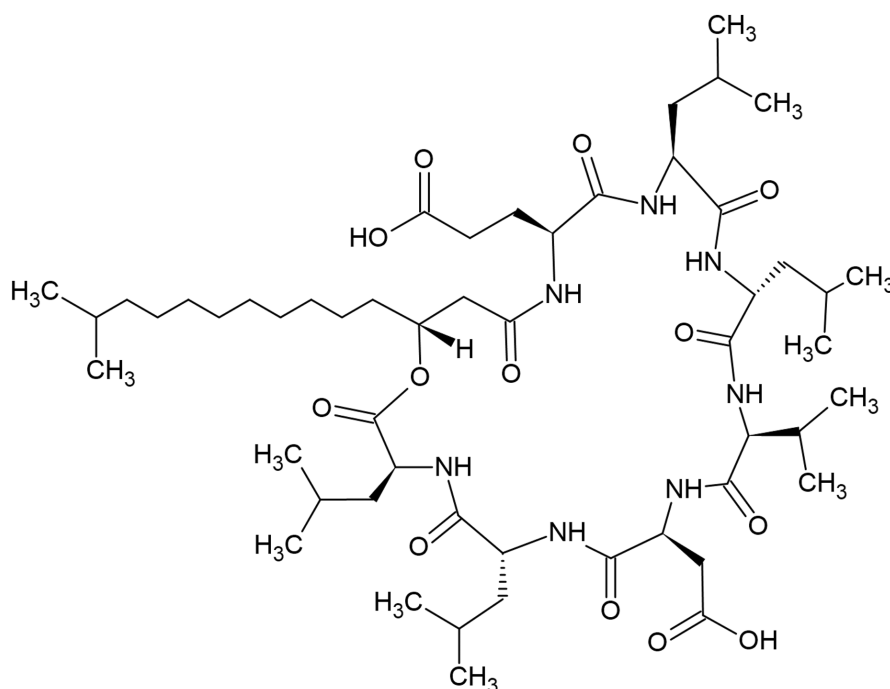


FIGURE 1 Surfactin molecule structure (modified from Ref. [10]).

elastin, and other substances in the intracellular matrix, resulting in ageing. Surfactin can inhibit the activity of matrix metalloproteinase at the concentrations mentioned above [15].

The incidence of light is another important factor related to the appearance of facial wrinkles, commonly known by the term photo-ageing. UV radiation harms skin mainly through the production of reactive oxygen species, which can damage the extracellular matrix components and affect both the structure and function of cells. Acute exposure to UV radiation may cause sunburns, resulting in a large inflammatory response that causes characteristic redness, swelling, and heat. In addition, altered pigmentation, immune suppression, and dermal extracellular matrix damage can occur. Surfactin molecules can absorb UV radiation, acting as a physical barrier when topically applied. The addition of surfactin in fibroblast cultures favoured cell survival after subjecting the culture to ultraviolet radiation [15].

Abdollahi et al. [16] corroborated the antioxidant capacity of the surfactin. It was concluded that it presents antioxidant activity and lipid peroxidation inhibition capacities, showing greater antioxidant capacities than other microbial-derived surfactants and similar efficacy to synthetic antioxidants such as butylhydroxyanisole [16]. In other experiments, surfactin increased cell survival of embryonic fibroblasts after subjecting the culture to hydrogen peroxide [15], increased the inhibition of oxidative deterioration of membrane lipids [17] and 2,2-diphenyl-1-picrylhydrazyl reducing power when its concentration increased [18].

Its healing quality was another studied property. Surfactin in gel was applied to wounds in murine models, demonstrating a remarkable improvement in healing time. A total epidermis re-epithelialization with the correct organization of fibroblasts and collagen fibrils was attained, avoiding hypertrophy of the scar. A decrease in inflammation, increased neovascularization, and better correction of the connective tissue were observed in the gel application area. The best wound recovery result was achieved at 15 mg/mL [17]. Yan et al. in 2020 described a similar healing speed, using the same model but applying gel at 100 µg/mL and reaching even higher values than their positive control, containing epidermal growth factor at the same concentration [19].

Surfactin has also been shown to possess anti-inflammatory features. The amphiphilic structural characteristics of surfactin allow its interaction with cell membranes and macromolecules, such as lipopolysaccharides (LPS) and enzymes. It is capable of inhibiting the expression of LPS induced by interleukin 1 $\beta$  and the nitric oxide synthase enzyme. It reduces the levels of plasmatic endotoxin, tumoral necrosis factor, and nitric oxide in rats

that have suffered septic shock, and suppresses the interaction of lipid A with LPS-binding protein [20]. Referring to the immunologic system cell, 60 µg/mL of surfactin caused a change in the structure of macrophages, making them larger than their usual size. The anti-inflammatory effect of surfactin lies in its ability to negatively regulate inflammatory cytokines by inhibiting the NF- $\kappa$ B cell signalling pathway, the MAP kinase pathway, and phosphatidylinositol-3-kinase [21].

Surfactin's antibacterial mechanism encompasses disrupting the cell membrane of pathogenic bacteria, leading to membrane disintegration or osmotic pressure imbalance, hindering protein synthesis, which prevents cell replication, and suppressing enzyme activity, thereby disrupting normal cell metabolism [22]. LPS adhesion and lipid membrane disturbance mechanisms make surfactin an ideal molecule for the treatment of acne-producing bacteria. The oily formula with integrated surfactin effectively ameliorated the *Propionibacterium acnes*-induced epidermis swelling and erythema, reduced the epidermis thickness to 48.5% compared to the model control group, and decreased *P. acnes* in the epidermis to 1 log CFU/mL. Furthermore, surfactin-oleogel attenuated oxidative stress in the epidermis by increasing the activities of superoxide dismutase, catalase, and glutathione peroxidase. Moreover, the expression of inducible nitric oxide synthase, nitric oxide, cyclooxygenase-2, pro-inflammatory cytokines (e.g., tumoral necrosis factor- $\alpha$  and interleukin-1 $\beta$ ), and nuclear factor kappa-B in the epidermis was reduced [23, 24].

Surfactin demonstrates versatile antifungal properties through the inhibition of glucan synthesis and callose formation in fungal cell walls such as *Candida albicans* [25]. Surfactin exhibits dual antifungal effects, including pore formation at high concentrations and apoptosis induction at lower concentrations. Surfactin interacts with mitochondrial ATPase, resulting in a reduction of its activity. It perturbs cell membranes by inserting its peptide into lipid bilayers, leading to pore formation and vesicle/membrane fusion. The presence of calcium ions can neutralize surfactin's charge, influencing its penetration. These multifaceted mechanisms collectively render surfactin an efficacious antimicrobial agent against fungal cells [26].

Opening pores in lipid membranes can be used to increase the permeability of skin cells too. Recent publications describe the use of surfactin in nanoparticle synthesis with the aim of encapsulating in its interior lipidic molecules capable of solving various types of pathology or diseases, getting the bioavailability of the active compounds increased by enhancing their permeability to deeper layers of the skin [27]. For instance, the transdermal permeability of surfactin nanoemulsion was carried out by measuring a fluorescent component, and notable permeabilization was observed versus the control 1 h after

the application of the cream in the ex vivo study [28]. The formulations with surfactin and vitamins reduced discolouration, vascular lesions, and wrinkles' depth on the tested skin [29]. In vitro investigations showed that surfactin could ameliorate the cell internalization of broad-spectrum chemotherapy drugs, and the combined usage of surfactin notably improved the antitumour activity of them while having no obvious effects on normal cells. Surfactin could be applied as a potential synergist for chemotherapy drugs to reduce their treatment dose while maintaining the therapeutic effect on the treatment of skin carcinoma, providing an alternative way to minimize side effects [30]. Surfactin significantly increases infiltration of mast cells and levels of histamine, enhances levels of IgE and immune-enhancing mediators, such as interferon- $\gamma$ , interleukin (IL)-2, IL-6, IL-12, and tumoral necrosis factor- $\alpha$  in serum and melanoma tissues, and has a significant anti-cancer effect on melanoma skin cancer through indirectly or directly inducing apoptosis of B16F10 melanoma cells [31]. Furthermore, other anticancer mechanisms have been elucidated in various studies. Surfactin, derived from *Bacillus subtilis* natto TK-1, has been shown to induce cell cycle arrest in human breast cancer MCF-7 cells, particularly during the G2/M phase. Additionally, it triggers apoptosis by increasing calcium ( $\text{Ca}^{2+}$ ) levels. Another study has reported that surfactin generates reactive oxygen species and induces the phosphorylation of ERK 1/2 and JNK, ultimately promoting cell death through the mitochondrial/caspase apoptotic pathway [32, 33].

In this work, we review patents on cosmetic formulas that include surfactin as ingredient, which is labelled "Sodium Surfactin" according to the INCI (International Nomenclature of Cosmetic Ingredients). It is mainly used as an emulsifying agent, favouring the mixing of various substances with low miscibility. Cosmetic products use numerous ingredients of different chemical nature. The addition of surfactin ensures homogeneity in the final formula and the correct mixing of the ingredients by altering the surface tension [34]. As a surfactant, surfactin action includes cleaning surfaces, gelling (giving a gel consistency to a liquid preparation), and reducing the surface tension of cosmetics, contributing to the uniform distribution of the product when applied to the skin. Its physicochemical properties provide it with the ability to act as a penetrating agent for the skin, foaming, cleansing [15], acting as an antimicrobial agent [35], even increasing the protective effect of mineral ingredients derived from mica (like magnesium or iron) against ultraviolet rays, achieving more than 2000% sunscreen protection factor compared to formulas without this biosurfactant. Attributable to the development of a Pickering emulsion with mica, a synergistic effect augments the protective attributes of mica by establishing a fortified barrier [36].

## SUSTAINABILITY APPROACH

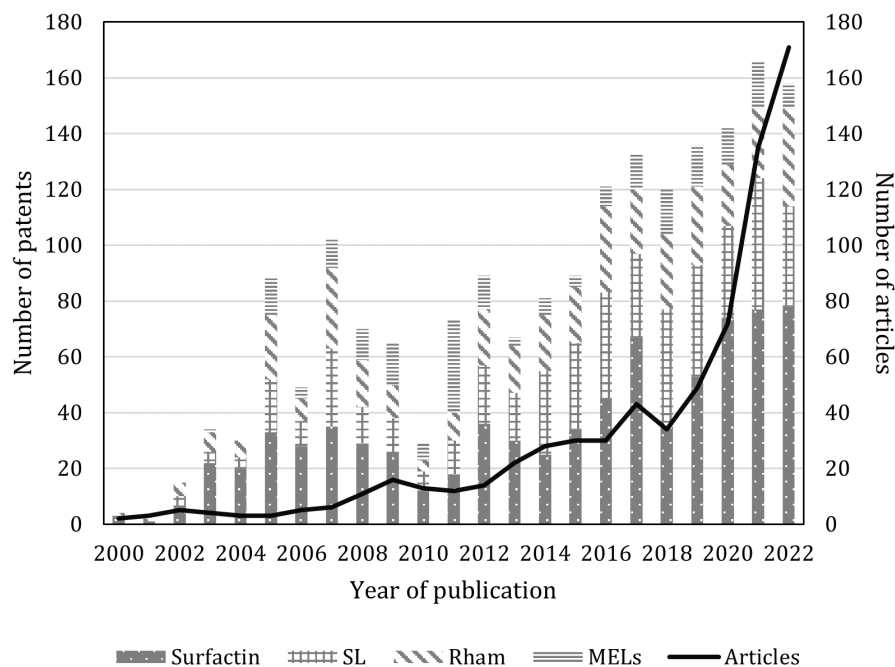
Biodegradable constituents in cosmetics are of paramount significance as they cater to the consumer's increasing demand for natural, safe, and sustainable products while concurrently upholding principles of environmental sustainability [37]. These ingredients balance environmental responsibility with product quality. However, achieving this balance requires careful formulation to maintain texture and efficacy while addressing ingredient shelf life and packaging concerns. Biodegradable cosmetics offer a competitive edge in a sustainability-focused market and reduce aquatic hazard [38].

Surfactin emerges as an environmentally friendly ingredient in cosmetics due to several pivotal attributes. Its inherent biodegradability ensures gradual, environmentally friendly decomposition, substantially reducing ecological impact [39, 40]. Extensive research has been conducted regarding surfactin production, predominantly employing bacterial cultures, notably *Bacillus* species. These studies have prominently explored the utilization of various substrates, with particular emphasis on by-products. Some of the investigated low-cost substrates include crude glycerol from different wastes, cassava wastewater, kitchen waste, black cumin cake, and brewery waste, among others [41–45]. The global rise in waste oil production increases the carbon footprint, but harnessing microbial processes to produce biosurfactants from these waste materials can significantly mitigate greenhouse gas emissions and advance the goal of carbon neutrality [46].

Nevertheless, despite the cost-reduction potential associated with utilizing residues and by-products in ingredient production and the ecological impact, these alternatives have not yet achieved a level of economic competitiveness comparable to that of traditional surfactants. Various factors in the production process, including lower yields, increased downstream processing costs, longer processing times, and the energy requirements for disinfection and maintaining biological cultures, contribute to the elevated cost of biosurfactants [47]. For instance, the most efficient microbial biosurfactants like sophorolipids have an average market price of approximately \$30 per litre, significantly higher than the \$1 to \$4 per kilogram cost of petro-based surfactants such as alkyl ether sulphates, linear alkylbenzene, and alkyl phenol ethoxylates [48].

## ANALYSIS OF THE PATENTS WHICH INCLUDE SURFACTIN IN COSMETIC FORMULATIONS

The evolution of the number of patents that include biosurfactants since 2000 was examined. Figure 2 highlights the



**FIGURE 2** Total of patents retrieved in Espacenet database since 2000 using “cosmetic” and the corresponding biosurfactant quoted. The terms “surfactin” and “cosmetic” were used for showing the tendency of scientific articles publication in Scopus database too.

importance of surfactin as the most studied biosurfactant, followed by three glycolipid molecules: sophorolipids (SL), rhamnolipids (Rham), and lipids of mannosylerythritol (MELs). As it can be seen, the number of patents has gradually increased and preserved a continuous upward trend until nowadays. The analogue trend is also observed in the field of research through the publication of scientific articles.

The growing interest in the topic may be consequential to the discovery of the properties biosurfactants provide to the skin over the last few years, thus increasing the interest in its integration into a large number of products. Another factor is their physical-chemical properties, which make them ideal molecules for increasing the miscibility of the numerous ingredients used in cosmetics. Furthermore, the need to look for environmentally friendly ingredients has promoted the use of biosurfactants as an alternative substitute to other synthetic surfactants. Not only because of its biodegradability but also because of the possibility of being synthesized by fermentation using agro-industrial waste as nutrients sources, as for instance surfactin using *B. subtilis* [49] or sophorolipids using the yeast *S. bombicola* [50], as previously mentioned.

In 1986, the first cosmetic formula including sophorolipids as surfactant was patented in the cosmetic sector [51], but it was not until a decade later that more patents started to appear. Skincare, emulsions, exfoliants, and antimicrobial formulas have been published by companies such as IFP Energies Nouvelles, Henkel, Saraya, and L'Oréal [51–77]. By 2002, formulas including rhamnolipids and lipids of mannosylerythritol emerged, most of them describing formulations as emulsions for cosmetic preparations. Evonik is the leading owner of patents that

include rhamnolipid patents [67, 78–103]. Over the last decade, patents for these three types of biosurfactants have increased, similar to surfactin, but to a lesser extent. We can no longer assume that biosurfactants are going to supersede conventional surfactants, but there is an upward trend in their use in the cosmetics market as sustainable ingredients.

## MAPPING SURFACTIN COSMETIC PATENTS

In this work, the patent search was carried out using the Espacenet and other free access complementary databases such as the United States Patent and Trademark Office, the United Kingdom Intellectual Property Office, and the World Intellectual Property Organization. The key words used as descriptors in this research were “surfactin” and “cosmetic”. All available patents were considered for this review since there is no other similar review of surfactin to date, covering a period from October 1989 to December 2022. As exclusion criteria, abstracts that did not include any of the descriptors were excluded from the search, as were patents that did not specifically describe a cosmetic formula and surfactin percentage. Finally, few patents were excluded due to the impossibility of translation; duplicates were also removed. The results were then stored and visualized in graphs using programming language software.

As a result of the screening, out of the hundreds of patents in the databases cited above, 104 met all the inclusion criteria for this systematic review. The resulting file allowed us to determine changes in trends regarding

the type of cosmetic formula, origin of each publication, number of publications per year, main involved companies, ingredients used in the formulas, and percentage of surfactin present according to the weight percentage.

The majority of the patents belong to Asian countries. Japan stands out with 54 patents, followed by China (14), the World Intellectual Property Organization – WIPO (11), Korea (9), the United States (9), the European Patent Office – EP (7), and the Patent Office of the Republic of Poland (1). From a continental point of view, Asia leads the number of publications (84%), followed by America (11%), and Europe (5%).

Referring to the patents registered since 2011 (Figure 3), the Asian sector continues to prevail over the rest, with 75% of total representation. Japan continues to hold the lead with almost half of the patents in the present market.

Among the main applicants, eight cosmetic companies are relevant (Table 1): Showa Denko, Kaneka, Kao Corporation, Pola Chemical Industries, Kanebo, Nof, Henkel, and Evonik. The rest of them were submitted by universities or research centres. The two companies with the most published patents are Showa Denko and Kaneka. Showa Denko has the largest number of published patents, practically all of them being skincare and oil-based formulas, mostly using squalene oil. However, all of them were registered before 2006. In contrast, Kaneka remains active in the current market, describing various types of cosmetic formulas, mainly emulsifying preparations. It should be noted that Kaneka remains nowadays as one of the main suppliers of surfactin for the cosmetics industry. The rest of the companies do not follow a tendency to develop formulas with surfactin as Kaneka, but maintain diversification in the health care sector with a wide variety of products and active ingredients.

The type of cosmetic form is mainly determined by the excipients used. The distribution of the different cosmetic forms in reference to the number of total patents is illustrated in Figure 4.

The results of this search indicate that a third of all patents describe the inclusion of surfactin to produce emulsions. This category refers to oil-based moisturizing creams or stable emulsions that are reported as suitable for the formulation of cosmetic products. For example, this group englobes products such as exothermic creams for massages, skin ageing resistance, antioxidants, anti-wrinkles, skin wounds, transdermal penetration enhancers, repairing composition, and dryness, or even just describing stability formulas [109, 110, 115, 119, 122, 123, 126, 127, 129, 132, 134–137, 140, 147, 149–170]. Among the most repeated ingredients, squalene oil stands out, a light vegetable lipid from olives that is quickly absorbed into the skin without leaving a greasy residue, and glycerine, used for its high hydration and moisturizing

TABLE 1 Patents according to the top owners.

Applicant	Document count	Patents
Showa Denko	15	[104–118]
Kaneka	11	[119–129]
Kao Corporation	5	[130–134]
Pola Chemical Industries	4	[135–138]
Kanebo	3	[139–141]
Nof Corporation	3	[142–144]
Henkel	2	[145, 146]
InventionBio	1	[147]
Evonik	1	[148]

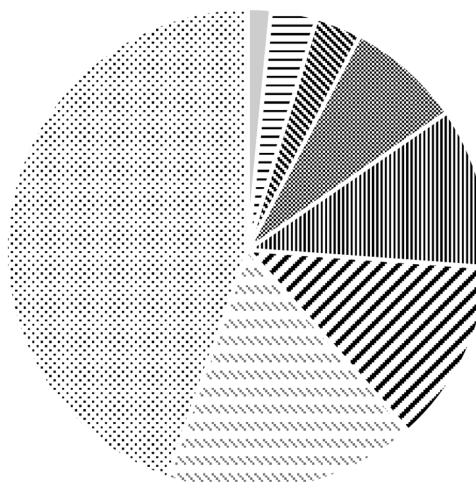


FIGURE 3 Distribution of patents by origin (2011–2022).

■ Poland - British ⌘ EP ⌘ US ⌘ WIPO ⌘ Korea ⌘ China ⌘ Japan

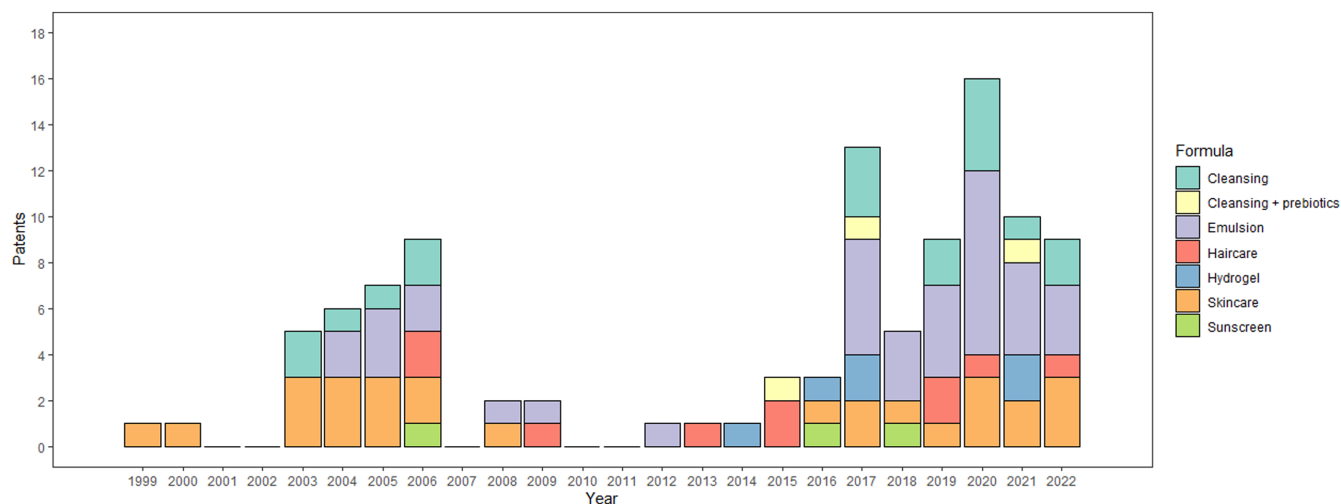


FIGURE 4 Patents according to cosmetic formula over the time.

Cosmetic formula	Surfactin dose (%)	Number of patents	References
Emulsion	0.01–5	38	[109, 110, 115, 119, 122, 123, 126, 127, 129, 132, 134–137, 140, 147, 149–170]
Skincare	0.05–3	27	[15, 104–106, 112–114, 116–118, 120, 124, 125, 141–144, 171, 175–182, 194]
Cleansing	0.01–3	18	[111, 138, 139, 146, 195–208]
Haircare	0.1–5	10	[107, 108, 128, 185–191]
Hydrogel	0.3–1	6	[130, 131, 133, 148, 192, 193]
Sunscreen/UV filter	0.5	3	[121, 173, 174]
Cleansing + prebiotics	0.1–2	3	[145, 183, 184]

TABLE 2 Weight percentage of surfactin in cosmetic formulations.

capacities [110, 112, 119, 123, 135, 171], also hyaluronic acid [130, 141, 172], quinones [118], and ascorbic acid [105, 116].

Second, skincare products are grouped, covering different formats: skin milk, skin cream, and foundation cream. Intended for the improvement of the skin, they provide greater softness, better texture, more elasticity, a good smell, a pleasant sensation, anti-flabbiness, body odour suppression, whitening, etc. [173–182].

Excellent face cleaning and good washability formulas have increased due to the appearance of more resistant and permanent makeup. The tendency of these cleansers to integrate ingredients based on natural extracts and ingredients with prebiotic capacity should be highlighted (lactic acid bacteria culture or fermented tea extracts) [145, 183, 184]. Those formulas grouped as haircare describe products intended to solve scalp issues, such as aesthetic features resulting in smooth combability after being dried, moist and glossy feeling, and flexible setting, as well as improvements in dandruff,

itching, seborrheic dermatitis, and hair loss [107, 108, 128, 185–191].

Although these types of products represent the majority of patents published from 1998 to the present date, some fewer common formulations use surfactin: hydrogels (water-based) [130, 131, 133, 148, 192, 193] and sunscreens [121, 173, 174].

The concentration of surfactin varies according to the cosmetic formula. Table 2 shows the values of surfactin weight used in different patents. While some patents within the emulsion and haircare categories contain as much as 5% surfactin, the majority of them feature concentrations below 2%. Similar to the case of skincare, most patents described a concentration range from 0.05% to 2%, though a minority specified slightly higher percentages.

The quantity of surfactin present in the formula rarely surpasses 3% of the product's weight, regardless of the cosmetic formula. The ability of surfactin to produce and maintain foam is predominantly attributable to its robust



surface activity. Additionally, these characteristics can be linked to the favourable mechanical and rheological properties exhibited by the film formed when surfactin adheres to surfaces. Notably, the hybrid and intermediary amphipathic structure inherent to surfactin appears to bestow particular advantages upon its foaming properties [209]. Therefore, surfactin is a low-density and high-emulsifying power molecule, as seen in previous sections [13, 29]. For this reason, the concentration of surfactin in the different products remains at low values concerning the total weight percentage. The slight variations in concentration observed within formulations of the same type may be attributed to the desired viscosity or organoleptic properties, as evidenced by certain patents that assess this attribute in relation to surfactin concentration [126, 176].

It has already been demonstrated that surfactin has surface tension properties comparable to chemical commercial surfactants (Glucopone® 215, Glucopone® 650, Findet® 1214N/23, and linear alkylbenzene sulfonates [LAS]), as well as temperature and pH stability [210]. Comparatively, sodium lauryl sulphate, another anionic surfactant extensively used in the cosmetics industry requires, 10%–25% doses for cleansing formulas, considerably more than those used in the reviewed patents [211].

When we compare these weight percentages to those of other biosurfactants, noteworthy similarities emerge. For instance, in the case of rhamnolipid patents, we observe equivalent concentrations to those documented in surfactin patents [67, 78–103]. However, despite the fact that there are fewer patents, including MELs [212–231], a highly varied weight percentage of biosurfactants is described, from <1% to more than 30%. The number of patents containing this compound is not very high and presents low diversification in terms of formulas.

## CONCLUSION

The application of surfactin to prepare topical dermatological products significantly improves the physicochemical properties of the compounds and provides unique characteristics related to their anti-wrinkle, moisturizing, cleansing, antioxidant, healing, and photo-ageing potential, among others. The use of surfactin and other biosurfactants in the cosmetic sector continues to increase worldwide, likewise a wide variety of cosmetic products. Surfactin is a low-density, and high emulsifying power molecule whose concentration rarely exceeds 3% in the final formula. This biosurfactant molecule, produced by microorganisms, provides an alternative to the use of traditional surfactants for the application of different cosmetic forms.

## ACKNOWLEDGEMENTS

The authors are grateful to the Spanish Ministerio de Ciencia e Innovación (grant number PID2020-114087RB-I00) for the financial support. José Antonio Bueno Mancebo thanks the Spanish Ministerio de Ciencia e Innovación for his pre-doctoral scholarship (FPI PRE2021-097852). Funding for open access: Universidad de Granada/CBUA.

## CONFLICT OF INTEREST STATEMENT

The authors declare no conflict of interest.

## ORCID

Jose Bueno-Mancebo  <https://orcid.org/0009-0005-7740-8690>

## REFERENCES

- Desai JD, Banat IM. Microbial production of surfactants and their commercial potential. *Microbiol Mol Biol Rev.* 1997;61:47–64.
- Banat IM, Franzetti A, Gandolfi I, Bestetti G, Martinotti MG, Fracchia L, et al. Microbial biosurfactants production, applications and future potential. *Appl Microbiol Biotechnol.* 2010;87(2):427–44.
- Shekhar S, Sundaramanickam A, Balasubramanian T. Biosurfactant producing microbes and their potential applications: a review. *Crit Rev Environ Sci Technol.* 2014;45(14):1522–54.
- Vecino X, Cruz JM, Moldes AB, Rodrigues LR. Biosurfactants in cosmetic formulations: trends and challenges. *Crit Rev Biotechnol.* 2017;37(7):911–23.
- Kanlayavattanakul M, Lourith N. Lipopeptides in cosmetics. *Int J Cosmet Sci.* 2010;32(1):1–8.
- Lourith N, Kanlayavattanakul M. Natural surfactants used in cosmetics: glycolipids. *Int J Cosmet Sci.* 2009;31(4):255–61.
- Drakontis CE, Amin S. Design of sustainable lip gloss formulation with biosurfactants and silica particles. *Int J Cosmet Sci.* 2020;42(6):573–80.
- Pingali S, Benhur AM, Amin S. Engineering rheological response in chitosan-sophorolipid systems through controlled interactions. *Int J Cosmet Sci.* 2020;42(4):407–14.
- Drakontis CE, Amin S. Biosurfactants: formulations, properties, and applications. *Curr Opin Colloid Interface Sci.* 2020;48:77–90.
- Henkel M, Hausmann R. Diversity and classification of microbial surfactants. In: Hayes DG, Solaiman DKY, Ashby RD, editors. *Biobased surfactants.* United Kingdom: AOCS Press; 2019. p. 41–63.
- Fei D, Zhou GW, Yu ZQ, Gang HZ, Liu JF, Yang SZ, et al. Low-toxic and nonirritant biosurfactant surfactin and its performances in detergent formulations. *J Surfactant Deterg.* 2019;23(1):109–18.
- Kikuchi T, Hasumi K. Enhancement of plasminogen activation by surfactin C: augmentation of fibrinolysis in vitro and in vivo. *Biochem Biophys.* 2002;1596:234–45.
- Hoffmann M, Muck D, Grossmann L, Greiner L, Klausmann P, Henkel M, et al. Surfactin from *Bacillus subtilis* displays

- promising characteristics as O/W-emulsifier for food formulations. *Colloids Surf B Biointerfaces*. 2021;203:111749.
14. Bielach-Bazyłuk A, Zbroch E, Mysliwiec H, Rydzewska-Rosolowska A, Kakareko K, Flisiak I, et al. Sirtuin 1 and skin: implications in intrinsic and extrinsic aging—a systematic review. *Cells*. 2021;10(4):813.
  15. Lu JK, Wang HM, Xu XR. Applications of surfactin in cosmetic products. Patent US20160030322A1, 2016.
  16. Abdollahi S, Tofighi Z, Babaee T, Shamsi M, Rahimzadeh G, Rezvanifar H, et al. Evaluation of anti-oxidant and anti-biofilm activities of biogenic surfactants derived from *Bacillus amyloliquefaciens* and *Pseudomonas aeruginosa*. *Iran J Pharm Res*. 2020;19(2):115–26.
  17. Zouari R, Moalla-Rekik D, Sahnoun Z, Rebai T, Ellouze-Chaabouni S, Ghribi-Aydi D. Evaluation of dermal wound healing and in vitro antioxidant efficiency of *Bacillus subtilis* SPB1 biosurfactant. *Biomed Pharmacother*. 2016;84:878–91.
  18. Emine YalçınÇavuşoğlu K. Structural analysis and antioxidant activity of a biosurfactant obtained from *Bacillus subtilis* RW-I. *Turk J Biochem*. 2010;35(3):243–7.
  19. Yan L, Han K, Pang B, Jin H, Zhao X, Xu X, et al. Surfactin-reinforced gelatin methacrylate hydrogel accelerates diabetic wound healing by regulating the macrophage polarization and promoting angiogenesis. *Chem Eng J*. 2021;414:128836.
  20. Seydlová G, Svobodová J. Review of surfactin chemical properties and the potential biomedical applications. *Open Med*. 2008;3(2):123–33.
  21. Zhang Y, Liu C, Dong B, Ma X, Hou L, Cao X, et al. Anti-inflammatory activity and mechanism of surfactin in lipopolysaccharide-activated macrophages. *Inflammation*. 2015;38(2):756–64.
  22. Chen X, Lu Y, Shan M, Zhao H, Lu Z, Lu Y. A mini-review: mechanism of antimicrobial action and application of surfactin. *World J Microbiol Biotechnol*. 2022;38(8):143.
  23. Shan M, Meng F, Tang C, Zhou L, Lu Z, Lu Y. Surfactin-oleogel with therapeutic potential for inflammatory acne vulgaris induced by *Propionibacterium acnes*. *Appl Microbiol Biotechnol*. 2022;106(2):549–62.
  24. Shan MY, Meng FQ, Zhou LB, Lu FX, Bie XM, Zhao HZ, et al. Surfactin inhibits the growth of *Propionibacterium acnes* by destroying the cell wall and membrane. *Lett Appl Microbiol*. 2021;73(6):684–93.
  25. Sumi CD, Yang BW, Yeo IC, Hahm YT. Antimicrobial peptides of the genus *Bacillus*: a new era for antibiotics. *Can J Microbiol*. 2015;61(2):93–103.
  26. Jujjavarapu SE, Dhagat S, Kurrey V. Identification of novel ligands for therapeutic lipopeptides: daptomycin, surfactin and polymyxin. *Curr Drug Targets*. 2018;19(13):1589–98.
  27. Lewińska A, Domżał-Kędzia M, Wójtowicz K, Bazylińska U. Surfactin-stabilized poly(D,L-lactide) nanoparticles for potential skin application. *Colloids Surf A Physicochem Eng Asp*. 2022;648:129216.
  28. Lewinska A, Domzal-Kedzia M, Kierul K, Bochynek M, Pannert D, Nowaczyk P, et al. Targeted hybrid nanocarriers as a system enhancing the skin structure. *Molecules*. 2021;26(4):1963.
  29. Lewinska A, Domzal-Kedzia M, Jaromin A, Lukaszewicz M. Nanoemulsion stabilized by safe surfactin from *Bacillus subtilis* as a multifunctional, custom-designed smart delivery system. *Pharmaceutics*. 2020;12(10):953.
  30. Xiong Y, Kong J, Yi S, Feng X, Duan Y, Zhu X. Surfactin ameliorated the internalization and inhibitory performances of bleomycin family compounds in tumor cells. *Mol Pharm*. 2020;17(6):2125–34.
  31. Kim HY, Jung H, Kim HM, Jeong HJ. Surfactin exerts an anti-cancer effect through inducing allergic reactions in melanoma skin cancer. *Int Immunopharmacol*. 2021;99:107934.
  32. Cao XH, Wang AH, Wang CL, Mao DZ, Lu MF, Cui YQ, et al. Surfactin induces apoptosis in human breast cancer MCF-7 cells through a ROS/JNK-mediated mitochondrial/caspase pathway. *Chem Biol Interact*. 2010;183(3):357–62.
  33. Cao X, Wang AH, Jiao RZ, Wang CL, Mao DZ, Yan L, et al. Surfactin induces apoptosis and G(2)/M arrest in human breast cancer MCF-7 cells through cell cycle factor regulation. *Cell Biochem Biophys*. 2009;55(3):163–71.
  34. Tiwari U, Ganesan NG, Junnarkar J, Rangarajan V. Toward the formulation of bio-cosmetic nanoemulsions: from plant-derived to microbial-derived ingredients. *J Dispers Sci Technol*. 2020;1-18:1061–78.
  35. Chen W-C, Juang R-S, Wei Y-H. Applications of a lipopeptide biosurfactant, surfactin, produced by microorganisms. *Biochem Eng J*. 2015;103:158–69.
  36. Rincón-Fontán M, Rodríguez-López L, Vecino X, Cruz JM, Moldes AB. Design and characterization of greener sunscreen formulations based on mica powder and a biosurfactant extract. *Powder Technol*. 2018;327:442–8.
  37. Goyal N, Jerold F. Biocosmetics: technological advances and future outlook. *Environ Sci Pollut Res Int*. 2023;30(10):25148–69.
  38. de Albuquerque Vita N, Rodrigues de Souza I, Di Pietro Micali Canavez A, Brohem CA, Cristine Marios Ferreira Pinto D, Schuck DC, et al. The development and application of a novel hazard scoring tool for assessing impacts of cosmetic ingredients on aquatic ecosystems: a case study of rinse-off cosmetics. *Integr Environ Assess Manag*. 2023;19(6):1619–35.
  39. Whang LM, Liu PW, Ma CC, Cheng SS. Application of biosurfactants, rhamnolipid, and surfactin, for enhanced biodegradation of diesel-contaminated water and soil. *J Hazard Mater*. 2008;151(1):155–63.
  40. Zouari O, Lecouturier D, Rochex A, Chataigne G, Dhulster P, Jacques P, et al. Bio-emulsifying and biodegradation activities of syringafactin producing *Pseudomonas* spp. strains isolated from oil contaminated soils. *Biodegradation*. 2019;30(4):259–72.
  41. Janek T, Gudina EJ, Polomska X, Biniarz P, Jama D, Rodrigues LR, et al. Sustainable surfactin production by *Bacillus subtilis* using crude glycerol from different wastes. *Molecules*. 2021;26(12):3488.
  42. Nazareth TC, Zanutto CP, Maass D, de Souza AAU, Ulson G, de Souza SMDA. Bioconversion of low-cost brewery waste to biosurfactant: an improvement of surfactin production by culture medium optimization. *Biochem Eng J*. 2021;172:108058.
  43. Ciarco D, Łaba W, Kancelista A, John Ł, Gudiña EJ, Lazar Z, et al. Efficient conversion of black cumin cake from industrial waste into lipopeptide biosurfactant by *Pseudomonas fluorescens*. *Biochem Eng J*. 2023;197:108981.
  44. de Oliveira Schmidt VK, de Vasconcelos GMD, Vicente R, de Souza Carvalho J, Della-Flora IK, Degang L, et al. Cassava wastewater valorization for the production of biosurfactants: surfactin, rhamnolipids, and mannosileritritol lipids. *World J Microbiol Biotechnol*. 2022;39(2):65.

45. Pan F-D, Liu S, Xu Q-M, Chen X-Y, Cheng J-S. Bioconversion of kitchen waste to surfactin via simultaneous enzymolysis and fermentation using mixed-culture of enzyme-producing fungi and *Bacillus amyloliquefaciens* HM618. *Biochem Eng J*. 2021;172:108036.
46. Gautam K, Sharma P, Gaur VK, Gupta P, Pandey U, Varjani S, et al. Oily waste to biosurfactant: a path towards carbon neutrality and environmental sustainability. *Environ Technol Innov*. 2023;30:103095.
47. Rodríguez-López L, Rincón-Fontán M, Vecino X, Cruz JM, Moldes AB. Extraction, separation and characterization of lipopeptides and phospholipids from corn steep water. *Sep Purif Technol*. 2020;248:117076.
48. Nagtode VS, Cardoza C, Yasin HKA, Mali SN, Tambe SM, Roy P, et al. Green surfactants (biosurfactants): a petroleum-free substitute for sustainability-comparison, applications, market, and future prospects. *ACS Omega*. 2023;8(13):11674–99.
49. Ciuurko D, Czyznikowska Z, Kancelista A, Laba W, Janek T. Sustainable production of biosurfactant from agro-industrial oil wastes by *Bacillus subtilis* and its potential application as antioxidant and ace inhibitor. *Int J Mol Sci*. 2022;23(18):10824.
50. Jiménez-Peñalver P, Rodríguez A, Daverey A, Font X, Gea T. Use of wastes for sophorolipids production as a transition to circular economy: state of the art and perspectives. *Rev Environ Sci Biotechnol*. 2019;18(3):413–35.
51. Herbert M, Rudi R, Fritz W. Use of sophorolipid-lactone for the treatment of dandruffs and body odour. Patent EP0209783A1, 1987.
52. Gerard H, Remy M, Corinne S, Frederique B. Use of a sophorolipid to provide free radical formation inhibiting activity or elastase inhibiting activity. Patent US5756471A, 1998.
53. Martine M. Utilization of sophorolipids as therapeutically active substances or cosmetic products, in particular for the treatment of the skin. Patent US5981497A, 1999.
54. Frederique B. Sophorolipids as stimulating agent of dermal fibroblast metabolism. Patent US6057302A, 2000.
55. Martine M. Utilization of sophorolipids for the preparation of cosmetic products, in particular for the treatment of the skin. Patent EP0835118B1, 2003.
56. Francoise P, Patrice A. Cosmetic use of sophorolipids as subcutaneous adipose cushion regulating agents and slimming application. Patent WO2004108063A2, 2004.
57. Gil HS, Cheol KJ, Seok KY. Cosmetics composition comprising sophorolipids. Patent KR20040033376A, 2004.
58. Hillion G, Marchal R, Stoltz C, Borzeix F. Use of sophorolipids and cosmetic and dermatological compositions. Patent CN1200688C, 2005.
59. Yasuo M, Kentaro M, Yasushi S, Yoshihiko H, Mizuyuki R, Nanase I, et al. Absorption-enhancing composition containing composite of basic physiologically active protein and sophorolipid. Patent JP2012232963A, 2012.
60. Gross RA, Thavasi TR. Modified sophorolipids combinations as antimicrobial agents. Patent US2014120247A1, 2014.
61. Robert KW, Maria FM. New antimicrobial compositions. Patent US20150342197A1, 2015.
62. Michiaki A, Yoshihiko H. Novel sophorolipid compound and composition comprising same. Patent US20160280733A1, 2016.
63. Peter S, Uta K, Christian H, Ursula W, Silke L. Cosmetic formulation containing copolymer and sulfosuccinate and/or biosurfactant. Patent US20160045424A1, 2016.
64. Schelges H, Tretyakova M. Sulfate-free cosmetic cleansing agents comprising biosurfactants. Patent GB2547064A, 2017.
65. Schelges H, Tretyakova M, Ludwig B. Peg-free cosmetic cleansing agents comprising biosurfactants. Patent GB2544591A, 2017.
66. Heike S, Maria T, Brigitte L. Cleansing agents containing biosurfactants and having prebiotic activity. Patent GB2544384A, 2017.
67. Schelges H, Tretyakova M. Exfoliant with biosurfactants. Patent US20170071846A1, 2017.
68. Sik KC, Taik KS, Soon KD, Moon KH. Composition for preventing hair loss or stimulating hair growth comprising sophorolipid as effective component. Patent KR20180060421A, 2018.
69. Simon SP, James PN. Personal care compositions. Patent EP2931237B1, 2018.
70. Chuanwei L. Pure natural makeup removal composition and preparation method thereof. Patent CN110151606A, 2019.
71. Kwon Y, Kim YH. Anti acne cosmetic composition and preparation method of the same comprising the mixed extract of sophorolipid withania somnifera root coriandrum sativum and propolis. Patent KR101989681B1, 2019.
72. Hiroaki K, Masanori O, Sylvie B. Composition comprising biosurfactant and carboxybetaine polymer. Patent WO2020262567A1, 2020.
73. Sean F, Ken A, Sharmistha M. Cosmetic compositions for skin health and methods of using same. Patent US20200069779A1, 2020.
74. Hitoshi I, Michiaki A, Yoshihiko H. Low-toxicity sophorolipid-containing composition and use therefor. Patent EP3042940B1, 2021.
75. Tadao T. Gel-like composition, and external-use agent for skin and cosmetic material in which said gel-like composition is used. Patent EP3508191B1, 2021.
76. Fanny C. Prebiotic cosmetic compositions and methods for the preparation thereof. Patent WO2021007091A2, 2021.
77. Masanori O, Koji E, Hiroaki K. Composition comprising glycolipid and salicylic acid derivative. Patent WO2022045372A1, 2022.
78. Meiring UTA, Schultze C, Nilsson JAN. O/w emulsion comprising rhamnolipids. Patent WO2020114793A1, 2020.
79. Desanto K. Rhamnolipid-based formulations. Patent US20080213194A1, 2008.
80. Desanto K. High purity rhamnolipid cosmetic application. Patent WO2015030702A2, 2015.
81. Schilling M, Lorenz J, Brandt Kathrin D, Van Logchem Monica D, Olek MW, Hans H. Composition containing glycolipids and preservatives. Patent US20190269158A1, 2019.
82. Lu XIN, Nattland S, Van Logchem Monica D, Wenk HANS H, Cabirol F, Dahl V, et al. Rhamnolipid esters as nonionic surfactants for cosmetic use. Patent US10676495B2, 2020.
83. Brandt Kathrin D, Hartung C. Cosmetics containing rhamnolipids. Patent EP2786742A1, 2014.
84. Schilling M, Hartung C, Cabirol F, Schaffer S, Allef P. Mixture composition comprising rhamnolipids. Patent US10292924B2, 2019.
85. Kleinen J, Brandt Kathrin D, Schulz M, Muss A. Rhamnolipids as deposition aid. Patent US20220183958A1, 2022.
86. Lu XIN, Kleinen JW, Hans H. New rhamnolipid oligo-esters. Patent WO2022017844A1, 2022.

87. Lu XIN, Nattland S, Friedrich AW, Hans H. Rhamnolipid derivatives as emulsifiers and dispersing aids. Patent US20200214959A1, 2020.
88. Lu XIN, Nattland S, Van Logchem Monica D, Wenk Hans H, Cabirol F, Dahl V, et al. Rhamnolipid amides for hair scent retention. Patent US10941173B2, 2021.
89. Brandt Kathrin D, Liebig Stefan J, Wenk Hans H, Salmina-Petersen M, Töttele C, Muss A. Mixture composition comprising glycolipids and triethyl citrate. Patent WO2021180612A1, 2021.
90. Heike S, Maria T. Cleaning compositions comprising biosurfactants in a foam dispenser. Patent GB2547294A, 2017.
91. Schelges H, Tretyakova M. Sulfate-free cosmetic cleansing agents comprising biosurfactants. Patent US20170071836A1, 2017.
92. Buzzi M. Pharmaceutical delivery compositions and uses thereof. Patent US20220118035A1, 2022.
93. Geniche A, Tournier-Couturier L. Use of rhamnolipids for the cosmetic treatment of reactive skin. Patent EP3338763B1, 2021.
94. Gueniche A, Tournier-Couturier L. Use of rhamnolipids for the cosmetic treatment of skin redness. Patent EP3338762A1, 2018.
95. Orita M, Endo K, Kaga H. Composition comprising glycolipid and salicylic acid derivative. Patent WO2022045372A1, 2022.
96. Piljac T, Piljac G. Use of rhamnolipids as cosmetics. Patent EP1056462B1, 2007.
97. Piljac T, Piljac G. Use of rhamnolipid in wound healing, treatment of burn shock, atherosclerosis, organ transplant, depression, schizophrenia and cosmetic. Patent JP2011001373A, 2011.
98. Richli R. Mild preparations containing alkoxyated fatty acid amides. Patent EP3290020B1, 2021.
99. Afornali A. Formulation based on medicinal plant, or part or extract thereof, use of the formulation and product including said formulation. Patent EP3875100A1, 2021.
100. Remo R. Detergent composition and care composition containing polyoxyalkylene carboxylate. Patent EP3290500B1, 2019.
101. Schwab P, Kortemeier UTA, Hartung C, Westerholt U, Langer S. Cosmetic formulation containing copolymer and sulfosuccinate and/or biosurfactant. Patent US20160045424A1, 2016.
102. Parry Neil J, Stevenson Paul S. Personal care compositions. Patent EP2931237B1, 2018.
103. Chen F, Sun Y, Xue S, Chen X. Basic aqua containing rhamnolipid, and production method and application thereof. Patent CN107625667A, 2018.
104. Ishii N, Ishioka S. Composition of skin care preparation for external use and method for producing the same. Patent JP2004196708A, 2004.
105. Kato E, Tsuzuki T, Ogata E. Agent for skin external use containing tocopherol derivative, ascorbic acid derivative and surface active agent having lipopeptide structure. Patent WO2005102267A1, 2005.
106. Miyota Y, Takama M, Yoneda T, Tsuzuki T, Furuya K, Ito S, et al. Surfactant for use in external preparations for skin and external preparation for skin containing the same. Patent WO2333601A1, 1999.
107. Shibuya A, Aoki H, Saito M, Kamachi M, Tsuchiya A, Okamura A. Hair processing agent and method for permanent waving hair. Patent US8961946B2, 2015.
108. Shibuya A, Kamaike M, Tsuchiya A, Okamura A. Emulsified agent for hair treatment. Patent JP2006265187A, 2006.
109. Yoneda T. Method for stabilizing oily thickened gel-like composition. Patent JP2005247838A, 2005.
110. Yoneda T. Cosmetic. Patent JP2005097284A, 2005.
111. Yoneda T. Cosmetic composition containing a polyoxyethyl combination and a lipopeptide. Patent EP1660025A1, 2006.
112. Yoneda T, Furuya K. Oily thickened gel-like composition, emulsified composition using the same and method for preparing the emulsified composition. Patent JP2003176211A, 2003.
113. Yoneda T, Furuya K. Exothermic composition and warm cosmetic. Patent JP2004131413A, 2004.
114. Yoneda T, Ishioka S. External preparation for skin. Patent JP2004067647A, 2004.
115. Yoneda T, Ishioka S. Method for producing oily thickened gel-like composition and cosmetic. Patent JP2005162741A, 2005.
116. Yoneda T, Ito N, Yamazaki M. L-ascorbic acid-2-phosphate magnesium sodium salt, method for producing the same and cosmetic containing the same salt. Patent JP2006063060A, 2006.
117. Yoneda T, Masatsuji E, Takama M, Miyoda Y, Tsuzuki S, Furuya K, et al. Surfactant for skin preparation for external use and skin preparation for external use containing the same. Patent JP2000327591A, 2000.
118. Yoneda T, Yamazaki M. External preparation for skin. Patent JP2005272454A, 2005.
119. Tsuji T. Emulsion containing biosurfactant and nonionic surfactant. Patent JP2019131473A, 2019.
120. Imura T, Taira T, Tsuji T, Yanagisawa S. Thickener. Patent WO2021124911A1, 2021.
121. Nagano T, Noguchi K. UV protective agent. Patent WO2016114340A1, 2016.
122. Tadao T, Toshiyuki M, Kisaburo N. Emulsified composition and cosmetics using it. Patent JP6730433B2, 2020.
123. Tsuji T. Emulsion comprising biosurfactant. Patent JP2017197494A, 2017.
124. Tsuji T. Gelatinous composition. Patent WO2018079620A1, 2018.
125. Tsuji T. Gel-like composition, and external-use agent for skin and cosmetic material in which said gel-like composition is used. Patent US20190209443A1, 2019.
126. Tsuji T. Emulsified composition obtained by effectively dispersing powder. Patent JP2021054719A, 2021.
127. Tsuji T, Yanagisawa S. Method for producing emulsion composition. Patent WO2020170646A1, 2020.
128. Yoneda T. Composicion cosmetica que contiene una combinacion de polioxietilo y un lipopeptido. Patent EP2327930T3, 2009.
129. Kawahara H, Tomono JUN, Obata H. Emulsifying agent derived from red yeast. Patent JP2006255692A, 2006.
130. Kishimoto Y. Aqueous cosmetic. Patent JP2017014135A, 2017.
131. Hayase M. Aqueous composition. Patent JP2016098199A, 2016.
132. Hayase M. Cosmetics mixed upon being used. Patent JP2019119701A, 2019.
133. Hayase M. Aqueous cosmetic. Patent JP2014009222A, 2014.
134. Hayase M. Oil-in-water type emulsion cosmetic. Patent JP2022104323A, 2022.
135. Nio A, Fujiyama I, Matsuo K. Oil-in-water type emulsion composition. Patent JP2017109975A, 2017.
136. Nio A, Fujiyama I, Matsuo K. Oil-in-water type emulsion composition. Patent JP2021028341A, 2021.

137. Atsushi N, Ipei F, Kazuki M. Oil-in-water emulsification composition. Patent JP6758043B2, 2020.
138. Erika O, Kazuki M. Oil-in-water emulsification composition. Patent JP2021169438A, 2021.
139. Hayase M. Cosmetic. Patent JP2003012445A, 2003.
140. Hayase M. Emulsion composition. Patent JP2004256471A, 2004.
141. Hayase M, Miura K, Furusato S, Kobayashi E. Skin care preparation. Patent JP2003277250A, 2003.
142. Kawarazuka YU, Matsufuji T, Sekiguchi K. Skin permeation enhancer. Patent JP2020158462A, 2020.
143. Tomomi N, Kazuaki W. Skin care cosmetics. Patent JP6787253B2, 2020.
144. Wakita K, Nagashima T, Matsufuji T, Fujita H. Oil gel cosmetic. Patent JP2017095360A, 2017.
145. Heike S, Maria T, Brigitte L. Cleansing agents containing biosurfactants and having prebiotic activity. Patent GB2544166A, 2017.
146. Heike S, Maria T, Brigitte L. Peg-free cosmetic cleansing agents comprising biosurfactants. Patent GB2544591A, 2017.
147. Agnieszka L, Urszula B, Marcin L. Self-emulsifying composition, intended for topical administration, containing a biosurfactant, a co-surfactant and an oil phase. Patent PL241264B1, 2020.
148. Brandt Kathrin D, Liebig Stefan J, Wenk Hans H, Olek M, Schilling M, Schaffer S, et al. Mixture composition comprising glucolipids. Patent US20210371773A1, 2021.
149. Ji-Eun-Kang P, Byung-Young J-HK, Eun-Young L, Jong-Won S, Han-Gon K, et al. Oil-in-water type nano-emulsion comprising a lecithin and an anionic surfactant for cosmetic, dermatological, and pharmaceutical vehicles containing thereof. Patent KR100452165B1, 2004.
150. Ito S. Emulsion composition. Patent JP2012055888A, 2012.
151. Ogawa K. Oil-in-water type emulsified composition and cosmetic. Patent JP2006241113A, 2006.
152. Yoneda T, Ito N, Furuya K. Oil-in-water emulsified composition, and external preparation for skin and cosmetics using the composition. Patent 2008/0311234A1, 2008.
153. Miyazaki Y, Mukoyama M, Watanabe N. Oily gel composition and method of preparation of emulsified composition. Patent JP2009079030A, 2009.
154. Tai M, Park Sung IL, Kang Byung Y. Oil-in-water type emulsion composition containing high content of ceramide and cosmetic composition comprising the same. Patent KR20180023537A, 2018.
155. Liu B. Surfactin-containing whitening emulsion. Patent CN107375003A, 2017.
156. Imaizumi Y, Aimi M, Suzuki M, Yanagi T. Oil-in-water emulsion gel composition, external preparation for skin and producing method of oil-in-water emulsion composition. Patent EP3173064A1, 2017.
157. Rao G, Wang Y. Composite natural low-energy consumption emulsification composition. Patent CN107184541A, 2017.
158. Ni Y, Wang X, Pan X. Transparent essential oil gel and preparation method thereof. Patent CN108113904A, 2018.
159. Kim Seong RAE, Kim Ye H. Nanoemulsion preparing method thereof and cosmetic composition containing the same. Patent KR101837433B1, 2018.
160. Fujita N, Ogawa A. Oily cosmetic. Patent JP2019202960A, 2019.
161. Tai MP, Sung IL. Oil in water type cosmetic composition containing stabilized high-content oil inner phase. Patent KR20190025307A, 2019.
162. Chen TAO, Wu Y, Chen G. Emulsion easily absorbed by skin and production process thereof. Patent CN111568847A, 2020.
163. Park Jeong SIK, Lee Gi Y, So Tae SUP. Oil in water in oil type cosmetic composition and cosmetic product including the same. Patent KR102164583B1, 2020.
164. Kurashima S. Oil-in-water type emulsion composition. Patent JP2020193193A, 2020.
165. Abe T. Microemulsion composition, cured product thereof, and cosmetic containing the same. Patent JP2020100565A, 2020.
166. Li Y, Cai H. Preparation method of insoluble chinese herbal medicine extract nanocrystals. Patent CN111686260A, 2020.
167. Kim K-Y, Joo-hyun S, Lee J, Lee J, Seok-kyun Y, Kang S, et al. Emulsifier composition comprising fermented microorganism and sodium surfatin and preparing method thereof. Patent KR102208268B1, 2021.
168. Kumagai H. Liquid oil-in-water emulsion cosmetic. Patent JP2021038185A, 2021.
169. Abe T. Microemulsion composition, cured material thereof, and cosmetic containing the cured material. Patent US20220062121A1, 2022.
170. Wen Y, Zhu X, Xiao Y. Water-resistant oil-in-water emulsifier composition and application thereof. Patent CN114831896A, 2022.
171. Tokunaga K. Skin care composition. Patent JP2008069075A, 2008.
172. Yoneda T, Ito N, Furuya K. Oil-in-water emulsified composition, and external preparation for skin and cosmetics using the composition. Patent 20080311234A1, 2008.
173. Xu R, Meng X, Chen Q, Gong S, Hu X. Transparent sunscreen oil gel and preparation method thereof. Patent CN107625660A, 2018.
174. Deshayes C, Mongiat S. Micro-particulate organic UV absorber composition. Patent EP2006024633A1, 2006.
175. Fujita T. Composition for skin application. Patent JP2005239563A, 2005.
176. Terajima Y, Nomura T, Ito S. Composition for external use. Patent 2006028148A, 2006.
177. Ori C, Enrico C, Nagano T, Yanagisawa S. Superfating agent and personal care composition. Patent JP2017179356A1A1, 2017.
178. Han H-T, Jang E-J. Cosmetic mask kit packed in biodegradable packaging material. Patent US20200397669A1, 2020.
179. William L. Two-dosage-form essence and preparation method thereof. Patent EP3881819A1, 2021.
180. Kobayashi D, Miyamoto K, Kitahara M, Nakada S. Post foaming pack preparation. Patent JP2003238352A, 2003.
181. Yang J, Zhang YI. Application of surfactin in acne prevention and treatment. Patent CN114010525A, 2022.
182. Farmer S, Alibek KEN. Natural skincare compositions. Patent WO2022036051A1, 2022.
183. Nomura K, Sugimoto K, Nishiura H. Skin care preparation. Patent JP2012077044A, 2015.
184. Coste F. Prebiotic cosmetic compositions and methods for the preparation thereof. Patent WO2021007091A2, 2021.
185. Yoneda T. Cosmetic composition comprising a and a lipopeptide. Patent US 2006/0222616 A1A1, 2006.

186. Hyun-seok. Conditioning shampoo composition containing biosurfactant. Patent KR101501286B1, 2015.
187. Kitazawa H, Kasukabe Y, Kitagawa M. Stress-reducing agent of plant origin. Patent 2013166785A, 2013.
188. Fujita N, Tsumura A. Hair cosmetic. Patent JP2019064932A, 2019.
189. Keihiro Y, Shoji I, Toshiaki T, Tomohiro I, Dai K. Surfactant composition. Patent JP6541001B2, 2019.
190. Farmer S, Alibek K, Mazumder S. Cosmetic composition for skin health and how to use it. Patent US20200069779A, 2020.
191. Farmer S, Alibek KEN. Cosmetic compositions for skin health and methods of using same. Patent US20220304920A1, 2022.
192. Yoshida M, Takei T, Itagaki R, Osumi Y, Wakita K. Polymer hydro gel covered o/w emulsion, production method thereof, and surfactant composition for preparing the o/w emulsion. Patent JP2017002011A, 2017.
193. Kim Tae HUN, Seo Jeong MIN, Kim G, Shim Jae GON, Ji Hong G. Vesicle composition having excellent skin permeability and moisturizing power and cosmetic composition containing the same. Patent KR20210018595A, 2021.
194. Anabelle VD, Robert K, Grandsitzki J. Pump spray containing deodorizing substances. Patent WO2022100993A1, 2022.
195. Nakada S, Sasaki K, Ezaki T, Hayakawa T. Make-up wiper. Patent JP2003095868A, 2003.
196. Kobayashi D, Hirayama T, Kiyotaki M, Miyamoto K, Kitahara M, Nakada S. Skin cleanser. Patent JP2004149446A, 2004.
197. Kuroda T, Hayashi H. Gel composition. Patent JP2005075764A, 2005.
198. Yamashita H. Gel composition. Patent JP2006265153A, 2006.
199. Yang P, Jiang L, Zhang J, Xue HUI, Li X, Wu Y, et al. Anhydrous foaming aerosol for removing makeup. Patent CN107510621A, 2017.
200. Miao L. Amino acid-soluble face cleaning paper and preparation method thereof. Patent CN 106974861 AA, 2017.
201. Park G, Choi J, Ko J, Kim D, Kim YY, Young C. 3 transparent cleansing water cosmetic composition containing three series of surfactants and dipropylene glycol. Patent KR20190108312A, 2019.
202. Ayusawa DAI. Low-toxic human body cleaning agent and low-toxic human body cleaning liquid. Patent JP2019210257A, 2019.
203. Oike T. Detergent having fatty acid sodium soap having fluidity as base material. Patent 2020196837A, 2020.
204. Guo Y, Wang J. Decontamination moistening wet tissue for infants and preparation method thereof. Patent CN110974717A, 2020.
205. Yamamoto K. Liquid composition for cleaning skin. Patent WO2020262158A1, 2020.
206. Wang X, Li J, Wang X. Plant-derived facial mask with cleaning and makeup removing functions. Patent CN111631965A, 2020.
207. Tian G, Mo F. Bicontinuous phase moistening and nourishing makeup removing gel and preparation method thereof. Patent CN114588052A, 2022.
208. He Z, Tang GUO. Brightening, moistening, brightening and face-cleaning gel and preparation process thereof. Patent CN114569509A, 2022.
209. Razafindralambo H, Paquot M, Baniel A, Popineau Y, Hbid C, Jacques P, et al. Foaming properties of surfactin, a lipopeptide biosurfactant from *Bacillus subtilis*. J Am Oil Chem Soc. 1996;73(1):149–51.
210. Vaz DA, Gudina EJ, Alameda EJ, Teixeira JA, Rodrigues LR. Performance of a biosurfactant produced by a *Bacillus subtilis* strain isolated from crude oil samples as compared to commercial chemical surfactants. Colloids Surf B Biointerfaces. 2012;89:167–74.
211. Products, C.f.H.M. Sodium laurilsulfate used as an excipient. 2017.
212. Kim Yu J, Kim Hyeon C, Yoo Jae WON, Kim Yong JIN, Kim Do H, Park Sung IL. Cosmetic composition having high dosage form stability. Patent US10792238B2, 2020.
213. Yoo J-W, Hwang Y-K, Bin S-A, Kim Y-J, Lee J-H. Composition for skin whitening comprising mannosylerythritol lipid, cosmetic composition and skin external use composition. Patent KR201811308A, 2018.
214. Yoo Jae WON, Hwang Yoon K, Bin S-A, Kim Yong JIN, Lee John H. Skin whitening composition containing mannosylerythritol lipid. Patent EP3510992B1, 2021.
215. Watanabe K, Alanya-Rousseau EP, Rivero C. Emulsions comprising mannosylerythritol lipid (MEL). Patent EP4046620A1, 2022.
216. Delgado Acarreta R. Cosmetic composition for an autonomus shave. Patent EP2007115840A1, 2007.
217. Jong Eoun H, Jong Woon J, Yong Chang SEO. Composition for anti-inflammation anti-oxidation improving wrinkle improving irritation and skin soothing effect comprising mannosylerythritol lipid. Patent KR20210086172A, 2021.
218. Hayase M. Oil-in-water type emulsion composition. Patent EP2578204B1, 2017.
219. Randu M, Hery S, Ravier P, Deprey S. Concentrate comprising a MEL and an ester of fatty acid and polyethylene glycol having an hlb value greater than or equal to 12. Patent EP3429349B1, 2020.
220. Randu M, Hery S, Ravier P, Deprey S. Composition comprising a mel, a fatty acid methyl ester and a non-ionic surfactant having an hlb value greater than or equal to 12. Patent EP3429346B1, 2020.
221. Peeters H. Emulsifying combination for obtaining low viscosity water-in-oil emulsions. Patent US20200289382A1, 2020.
222. Randu M, Hery S, Ravier P, Deprey S. Concentrate comprising a MEL and a polyethylene glycol fatty acid ester having an hlb value greater than or equal to 12. Patent US10888088B2, 2021.
223. Ravier P, Deprey S. Concentrate comprising a MEL, an alkyl polyglucoside and monopropylene glycol. Patent US20190098896A1, 2019.
224. Suzuki M, Kitagawa M, Yamamoto S, Sogabe A, Kitamoto DAI, Morita T, et al. Activator including biosurfactant as active ingredient, mannosyl erythritol lipid, and production method thereof. Patent US20120070396A1, 2012.
225. Kitagawa M, Inamori K. Cosmetic. Patent JP2011148731A, 2011.
226. Kitagawa M, Inamori K. Oil-in-water type emulsified cosmetic. Patent JP2011173843A, 2011.
227. Kitagawa M, Yamamoto S. Biosurfactant-containing oil-in-water type emulsion cosmetic composition. Patent JP2009275017A, 2009.
228. Yamamoto S, Komatsu Y. Penetration accelerator and method for improving penetration feeling. Patent JP2015168649A, 2015.
229. Yamamoto S, Komatsu Y. Stickiness improver and method for improving stickiness. Patent JP2015168648A, 2015.

230. Kitagawa M, Suzuki M, Yamamoto S, Sogabe A, Kitamoto DAI, Imura T, et al. Skin care cosmetic and skin and agent for preventing skin roughness containing biosurfactants. Patent EP1964546B1, 2016.
231. Suzuki M, Kitagawa M, Yamamoto S, Sogabe A, Kitamoto DAI, Morita T, et al. Activator comprising biosurfactant as the active ingredient mannosyl erythritol lipid. Patent EP2055314B1, 2013.

**How to cite this article:** Bueno-Mancebo J, Barrena R, Artola A, Gea T, Altmajer-Vaz D. Surfactin as an ingredient in cosmetic industry: Benefits and trends. *Int J Cosmet Sci.* 2024;00:1–15. <https://doi.org/10.1111/ics.12957>