

1 ***In vitro* digestion assays using dynamic models for essential minerals in Brazilian**
2 **goat cheeses**

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1 **Abstract**

2 Goat cheeses have important nutritional properties, with an emphasis on proteins, lipids
3 (high digestibility) and essential minerals. This study analyzes the bioavailability of Ca,
4 Mg and Zn in Brazilian cheeses using an *in vitro* dynamic digestion method. Two self-
5 produced fresh cheeses, cow and goat *Minas frescal* cheese, and two commercial matured
6 goat cheeses, *Blue* and *Pyramid*, were analyzed. Brazilian goat cheeses are potential
7 sources of essential minerals (Ca, Mg and Zn). Variations of 103 - 598 mg/100 g for Ca,
8 13.62 - 41.64 mg/100 g for Mg and 9.79 - 13.23 mg/100 g for Zn were observed in the
9 studied samples. The pH concentration, enzyme performance and protein and lipid
10 content of Brazilian cheeses affected the solubility of essential minerals in the intestinal
11 fraction. The percentages of minerals found in the permeate stream, equivalent to
12 absorption of Ca and Zn, were lower in *Minas frescal* goat cheese than *Minas frescal* cow
13 cheese, whereas that of Mg was higher. *Pyramid* and *Minas frescal* goat cheeses had the
14 higher values of Mg and Zn bioavailability, respectively. This study supports, for the first
15 time, the usefulness of the dynamic simulation of the human gastrointestinal tract for the
16 study of mineral bioavailability in cheeses.

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18 **Key-words:** food analysis; Brazilian cheeses; mineral bioaccessibility; dynamic model.

1 **1. Introduction**

2 The demand for goat cheese is related to its high digestibility and low-calorie
3 supply when compared to cow's cheese, which is less digestible, and rich in cholesterol
4 and other types of lipids (Haenlein & Anke, 2011). Goat cheese consumption is also
5 associated with health maintenance and chronic disease prevention (Bergillos-Meca et
6 al., 2015; Moreira et al., 2019). Brazil is the main producer of goat milk in the South
7 American continent, with a reported 25.3 million L/year produced (IBGE, 2018) and with
8 an expected increase of 50% by 2030 (Cabral et al., 2020; Pulina et al., 2018). Different
9 types of goat cheeses are currently available for consumption in Brazil, and have a high
10 commercial value (Rohenkohl et al., 2011).

11 Goat cheeses have high concentrations of proteins, calcium and other minerals,
12 and significantly contribute to the recommended daily intake of these elements (Cabral et
13 al., 2008; Khouzam, Pohl & Lobinski, 2011). The main minerals reported in the
14 composition of goat cheeses are calcium (Ca), magnesium (Mg) and zinc (Zn) (Moreira
15 et al., 2019). Minerals are essential for the proper functioning of an organism, having
16 important organic functions (Cámara et al., 2005); and therefore, deficiencies in some
17 essential minerals are still a public health concern.

18 The use of gastrointestinal simulators to reproduce the *in vitro* behavior of
19 nutrients through the gastrointestinal tract is relatively recent, however, they can
20 approximately predict the mineral's transit through the digestive tract (Godoy et al.,
21 2020). There are some important differences between static and dynamic simulators.
22 Static gastrointestinal simulators generally use a single set of initial conditions for each
23 phase of digestion and do not consider the evolution of parameters over time, nor the
24 dynamic conditions that food experiences in the digestive system (Dupont & Mackie,
25 2015; Thuenemann, 2015). However, as digestion is a dynamic process, factors such as

26 pH changes, peristaltic movements, gastric emptying, continuous changes and secretion
27 flow rates make dynamic models more similar to the *in vivo* conditions of the human
28 digestive system (Sensoy, 2021). Consequently, research using different dynamic models
29 for *in vitro* digestion have been developed in the last decade; to better mimic the
30 physiological conditions of the human digestive tract (González et al., 2019; Hur et al.,
31 2011; Marzorati et al., 2013; Rivas-Montoya et al., 2016; Verhoeckx et al., 2015).

32 The use of dynamic models has advanced the understanding of several important
33 aspects, such as the metabolism of nutrients, the behavior of minerals in the digestion
34 process and the effect of interactions between the food matrix and intestinal microbiota;
35 achieving important results in human health and nutrition research (Terpend et al., 2013).

36 According to Godoy et al. (2020), computer-controlled dynamic models are
37 capable of efficiently reproducing the physiological conditions of the human
38 gastrointestinal tract, and may be used to study the bioaccessibility and bioavailability of
39 minerals. Therefore, the objective of this work was to analyze the mineral behavior of
40 different Brazilian goat cheeses along the digestive tract, through *in vitro* experiments
41 utilizing a membrane bioreactor system that mimicks the human gastrointestinal tract. A
42 cow cheese was also analyzed for comparative purposes. The results obtained may serve
43 as a complementary and/or prior study to more complex and expensive human interaction
44 studies. To the best of the authors' knowledge, this is the first study that uses a dynamic
45 gastrointestinal simulator to analyze the mineral bioaccessibility and bioavailability of
46 cheeses throughout a dynamic digestion process.

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51 **2. Material and Methods**

52 **2.1. Chemical and reagents**

53 The salivary simulated liquid (SSF) and the gastric simulated liquid (GSF),
54 corresponding to the oral and gastric phases of the digestion, respectively, were prepared
55 using the following reagents: potassium chloride (KCl, 99.5% purity) supplied by Merck,
56 sodium chloride (NaCl, 99% purity), sodium hydrogen carbonate anhydrous (NaHCO₃,
57 99.5% purity) from Sigma-Aldrich, potassium dihydrogen phosphate anhydrous
58 (KH₂PO₄, 99% purity), ammonium carbonate ((NH₄)₂CO₃, 30.0% purity) supplied by
59 Merck, magnesium chloride hexahydrate (MgCl₂·6H₂O, 98% purity), hydrochloric acid
60 (HCl, 37% purity), and calcium chloride dihydrate (CaCl₂·2H₂O, 99% purity) purchased
61 from Panreac. The SSF and GSF compositions were obtained according to Brodkorb et
62 al. (2019).

63 Different enzymes and salts were needed to reproduce the different phases of
64 human digestion (oral phase, gastric phase, duodenal phase and intestinal absorption
65 phase). The enzymes and salts used in this study were supplied by Sigma-Aldrich and
66 were as follows: alpha-amylase from human saliva (Lot: SLCD1111), pepsin extracted
67 from porcine gastric mucosa (Lot: BCCC1803), lipase obtained from porcine pancreas
68 (Lot: SLBH6427V), pancreatin extracted from porcine pancreas (Lot: SLBT4919),
69 trypsin obtained from bovine pancreas (Lot: SLCB2341), bile salts supplied by Sigma-
70 Aldrich. The use of phospholipids (Lipoid P45) purchased from Lipoid GmbH, and
71 ultrapure water (18.2 MΩcm⁻¹, Milli-Q Plus system, Millipore Bedford, MA, USA) was
72 also necessary.

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76 2.2. Samples

77 Samples of goat and cow *Minas frescal* type cheeses were obtained from a pilot
78 plant (FEA-UNICAMP, Brazil). Cheese was produced by processing goat and cow milk
79 samples (*in natura* form) that were acquired directly from two producers located in Rio
80 Claro-SP and Amparo-SP, Brazil, on three different days. The milk samples were heat
81 treated by slow pasteurization (65 °C/30 min). After this process, the milk samples were
82 cooled to 4 °C and stored in a cold chamber (4 ± 1 °C) until cheese processing. The
83 efficiency of pasteurization was evaluated by the alkaline phosphatase (AOAC, 2006 -
84 Method 979.13) and peroxidase enzyme activity (Lanara, 1981).

85 The goat and cow *Minas frescal* cheeses were prepared according to Diamantino
86 et al. (2014), with modifications. The milk was heated to 35 °C, with 250 ppm of calcium
87 chloride 50%, previously activated (30 °C/8 h) lactic culture (1.5%, v/v) consisting of
88 *Lactococcus lactis* subsp. *lactis* and *Lactococcus lactis* subsp. *cremoris* (R704 - Chr.
89 Hansen, Hoersholm, Denmark), and a coagulant (CHY-MAX Powder Extra NB, Chr.
90 Hansen, Hoersholm, Denmark) in sufficient quantity to coagulate the milk in 35 min. The
91 gel was cut, with the aid of horizontal and vertical liras, into cubes of 1.5 to 2.0 cm. After
92 resting for 5 min, slow stirring was performed for 30 min. The curd was then kept at rest
93 for 10 min and partial draining of the curd was started. A saline solution (1.3% NaCl in
94 relation to the volume of milk) at 35 °C was added to the mass, followed by stirring and
95 another rest period (10 min). The curd was placed in plastic molds and successive turnings
96 were performed after 15, 30 and 45 min. The cheeses were fermented for 4 h at room
97 temperature and stored in a cold chamber (4 ± 1 °C). After 24 h of refrigerated storage,
98 the cheeses were removed from the plastic molds and their pH was measured to assure
99 that the fermentation was adequate.

100 In addition to the fresh self-made cheeses (*Minas frescal*), commercial goat
101 cheeses, *Blue* goat cheese and *Pyramid* goat cheese, were also purchased directly from a
102 producer in Amparo-SP (Brazil), from three distinct batches. The *Blue* goat cheese is a
103 Brazilian cured cheese inspired by the *Blue* Stilton English cheese, so called since it has
104 veins of the fungus *Penicillium roqueforti*. The *Pyramid* goat cheese is lactic-fermented
105 and takes approximately 24 days to mature with a charcoal coating, until its flowery bark
106 is completed with white molds of the *Penicillium candidum* type.

107 The fresh (*Minas frescal* goat and cow cheese) and commercial (*Blue* goat cheese
108 and *Pyramid* goat cheese) samples were freeze-dried at -40 °C for 48 h (lyophilizer model
109 LS3000, Terroni, Brazil), ground (mill model A11 Basic, IKA, China), vacuum packed
110 and transported to the Department of Physiology and Biochemistry of Animal Nutrition,
111 CSIC (Granada, Spain), where they were kept under refrigeration (4 ± 1 °C) until
112 laboratory analyses were performed.

113

114 **2.3. Mineral and nutrient composition analysis of cheese**

115 Moisture (method 934.01) and total ash content (method 942.05) were determined
116 using official methods (AOAC, 2000). Fat content was extracted with
117 chloroform:methanol (2:1) and quantified by Soxhlet (AOAC, 2000). Total nitrogen was
118 analyzed according to the Dumas procedure using LECO Truspec CN equipment (LECO
119 Corporation, St. Joseph, MI, USA). Protein content was calculated using the factor of
120 6.38 (for milk and dairy products). All analyses were performed in triplicate.

121 Aliquots of ground freeze-dried cheeses and fractions obtained during the *in vitro*
122 digestion process were wet mineralized by the addition of concentrated HNO₃:HClO₄
123 (1:4) and heating to high temperatures (180 - 220 °C) (Block Digestor Selecta S-509; J.
124 P. Selecta, Barcelona, Spain); and analysis of Ca, Mg and Zn were carried out by flame-

125 atomic-absorption spectroscopy (FAAS) in a Perkin-Elmer Analyst 700
126 Spectrophotometer (Norwalk, CT, USA). Blank samples were included in order to
127 decrease or eliminate the interferences between different samples and chemicals used.
128 Standard solutions were prepared from Tritisol (Merck, Darmstadt, Germany) and
129 lanthanum chloride (0.3%) was added to the samples and standards for Ca and Mg
130 measurements, to avoid interferences. Certified external standards (European
131 Commission, Reference Materials Unit, Geel, Belgium) were used to test the accuracy of
132 the method: skimmed milk powder (ERM-BD150) for Ca and Mg and lyophilized brown
133 bread (BCR 191) for Zn. The measured values were always within the certified ranges.

134

135 **2.4. Use of the dynamic model to estimate the bioaccessibility of essential minerals**

136 The Gastrointestinal Tract Simulating Membrane Bioreactor (GITSMB)
137 (hereinafter called SimuGIT) (Rivas-Montoya et al., 2016), was used in the present assay.
138 It consists of a continuous stirred-tank reactor (CSTR) connected in series with a
139 continuous plug-flow tubular reactor (PFTR) and equipped with a tubular ceramic
140 microfiltration (MF) membrane module (Figure 1).

141 Gastric digestion in the stomach is simulated with a CSTR, a universal benchtop
142 controller for stirred and rocking motion systems supplied by Braun Biotech International
143 (Biostat B model). It consists of an autoclavable borosilicate glass culture vessel (2 L)
144 equipped with a propeller agitator (180 W, Rushton model) and a proportional integral
145 derivative (PID) unit control system for temperature, pressure and pH. In the CSTR the
146 stirring rate was 100 rpm. The CSTR is heated (or cooled if necessary) by a heating jacket
147 containing a fluid (water) connected to a thermostatic bath. The temperature is measured
148 by a digital Pt-100 sensor with an accuracy of ± 0.1 °C. The CSTR is also connected to
149 automated peristaltic pumps (Eyela, model MP-3) to gradually feed different

150 physiological fluids, such as HCl and/or NaHCO₃ (1 M), during the GIT simulation.
151 These reagents are used in the pH control loop, in which a pH electrode is used (Hamilton,
152 model Easyferm Plus K8).

153 In Figure 1, the diagram of the dynamic digestion model used in the study is
154 shown. It is worth noting that the samples of fresh and matured cheeses were only
155 introduced to the CSTR after the simulation of the oral phase. Therefore, during the oral
156 phase, the fresh and matured cheeses were mixed with simulated salivary fluids and the
157 corresponding enzymes for 2 minutes, a 10 mL aliquot was removed for mineralization
158 with subsequent analysis of essential minerals, and the entire resulting cake was
159 introduced into the CSTR to simulate the stomach gastric phase.

160

161 **Insert Figure 1.**

162

163 The CSTR works with the impulsion and return pumps so that by modifying the
164 flow rates with the PID control system, it is possible to regulate the pressure inside the
165 hydraulic circuits, as well as the filtration rate of the product. The operating pressure can
166 be adjusted accurately ($P_{\text{setpoint}} \pm 10$ mmHg) with a spring-loaded pressure-regulating
167 valve (SS-R4512MM-SP model, Swagelok) and monitored by a digital pressure gauge
168 (Endress+Hauser, model Ceraphant PTC31).

169 The PFTR consists of a stainless-steel cylindrical tube (supplied by
170 Prozesstechnik GmbH, Basel, Switzerland) equipped with a single channel
171 microfiltration ceramic membrane supplied by Atech Innovations GmbH. The MF
172 membrane used is constructed of an α -Al₂O₃ active surface with a mean pore diameter
173 equal to 0.05 μm , and the dimensions are 1000 mm length, 6 mm duct diameter, and $2 \pm$

174 0.5 mm thickness. The permeate was registered by a precision electronic mass balance
175 with USB connectivity (Sartorius, model Quintix 5102, accuracy equal to 10 mg).

176

177 **2.5. SimuGIT Conditions**

178 *Oral Phase and Gastric Phase*

179 The oral phase was carried out by mixing 25 g of each type of cheese with 17.5
180 mL of SSF, 1.25 mL of alpha-amylase solution (300 - 1500 U/mg protein), 125 μ L of
181 $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$ of 0.3 M concentration and 6.125 mL of ultrapure water. The ratio of final
182 saliva fluid to food preparation was 1:1. The oral phase was stirred for 2 min and the pH
183 was adjusted to 7.0. After the oral phase, a sample was taken (10 mL) for further analysis
184 and the rest proceeded to the next phase.

185 The trial was carried out at a temperature of 37.5 ± 1 °C, for the duration of the
186 process, using a bath that keeps the reactor jacket warm. The reactor agitation speed was
187 set at 100 rpm to reproduce stomach motility.

188 The gastric phase started with the introduction of 800 mL of GSF into the reactor
189 and dropping the pH to 3.0, as an empty stomach was simulated before adding the food.
190 Once the GSF was at 37.5 ± 1 °C, 40 g of the food mixture and SSF were added to the
191 reactor tank. Sequentially, 10 mL solution of pepsin (599 U/mg) and 50 mg of
192 phospholipid (Lipoid P45) were added, and the pH was adjusted to 3.0 through controlled
193 dosing of 6 M HCl. The gastric phase developed in 30 min, with a 10 mL aliquot being
194 removed from the CSTR. This aliquot was mineralized with subsequent assessment of
195 essential mineral concentration by FAAS.

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199 *Duodenum Phase*

200 The pH of the GSF was raised to 6.5 with the introduction of 1 M NaHCO₃ at a
201 rate of 4.5 mL/min. This pH simulates the action of pancreatic juices on the food being
202 digested. Then, 10 mL of pancreatic lipase solution (100 - 400 U/mg protein), bile salts
203 (for a final concentration of 5 mM), 10 mL of pancreatin solution (10%) and 1 mL of
204 trypsin solution (≥ 7500 BAEE U/mg solid, 50 mg/test) were added. For all samples, 10
205 mL aliquots were collected after 10 min at the end of the duodenal phase.

206

207 *Intestinal Absorption Phase*

208 The simulation of intestinal absorption was performed by pumping the fluids from
209 the CSTR into the PFTR, where filtration through the 0.05 μm membrane occurs; based
210 on the tests performed previously (Abad et al., 2019; González et al., 2019). The data of
211 the trials were recorded by the control system connected to the computer, allowing for
212 the programming, control and supervision of all the elements of the simulator.

213 The overpressure limit of the system was set at 50 mmHg. Once the circuit was
214 primed and the fluids began to permeate, the intestinal absorption phase was considered
215 to have begun, and lasted for 180 min. Samples of 10 mL were taken at 30, 60, 90, 120,
216 150 and 180 min from both, permeate and retentate streams.

217

218 **2.6. Data and statistical analysis**

219 The levels of Ca, Mg and Zn were determined in quadruplicate from the aliquots
220 after carrying out the oral, gastric, duodenal and intestinal absorption phases by FAAS
221 described in item 2.3. The equations referring to the bioaccessibility, intestinal absorption
222 and bioavailability percentages were calculated as follows:

223

224
$$\text{Bioaccessibility (\%)} = \frac{\text{Soluble mineral in X phase}}{\text{Total mineral in cheese}} \cdot 100 \text{ Ec. [1]}$$

225

226
$$\text{Absorption (\%)} = \frac{\text{Absorbed mineral through the membrane}}{\text{Soluble mineral in gastric phase}} \cdot 100 \text{ Ec. [2]}$$

227

228
$$\text{Bioavailability (\%)} = \frac{\text{Absorbed mineral through the membrane}}{\text{Total mineral in cheese}} \cdot 100 \text{ Ec. [3]}$$

229

230 The results obtained were evaluated by Analysis of Variance (ANOVA), Tukey's
231 test (95% confidence) and coefficient of variation (CV); using an extension of Microsoft
232 Office Excel (version 2013) and Statgraphics Centurion XVI.II (Statistical Graphics
233 Corporation, USA).

234

235 **3. Results and discussion**

236 **3.1. Chemical composition**

237 For the nutritional composition of the cheeses study, the evaluation of the major
238 components was carried out. The moisture, ash, lipid and protein content found in *Minas*
239 *frescal* goat cheese (mean values \pm SE) were $55.6 \pm 0.1\%$, $3.84 \pm 0.1\%$, $19.7 \pm 0.05\%$ and
240 $19.7 \pm 0.04\%$, respectively. While the average contents of the same components evaluated
241 in the *Minas frescal* cow, *Blue* goat cheese and *Pyramid* goat cheese were of $56.6 \pm$
242 0.01% , $3.78 \pm 0.03\%$, $21.1 \pm 0.03\%$ and $18.3 \pm 0.02\%$; $55.9 \pm 0.03\%$, $2.58 \pm 0.03\%$, 19.6
243 $\pm 0.1\%$ and $21.0 \pm 0.04\%$; $55.6 \pm 0.03\%$, $1.83 \pm 0.03\%$, $22.9 \pm 0.1\%$ and $19.5 \pm 0.1\%$,
244 respectively. Statistical differences ($P < 0.05$) were observed between cheeses for all
245 analyzed chemical parameters.

246 All cheeses analyzed in this study had a moisture content above 55%, and
247 therefore, they may be classified as cheeses with high moisture content; considering the

248 guidelines of decrees n° 146/96 and n° 352/97 that regulate the technical terms of identity
249 and quality of Brazilian cheeses (Brazil, 1996; Brazil, 1997, respectively).

250 It is noteworthy that the *Minas frescal* goat and cow cheeses had the highest
251 percentage of ash when compared to matured cheeses (*Blue* goat cheese and *Pyramid* goat
252 cheese). Da Silva et al. (2017), analyzed the behavior of *Minas frescal* cheese under
253 refrigerated storage conditions for 28 days and reported mean ash values of $3.46 \pm 0.5\%$,
254 close to the range reported in the present study. As the fat percentages reported by
255 Brazilian cheeses were less than 24.9%, they were classified as low-fat cheeses (10 -
256 24.9%) (Brazil, 1996). Similar results were reported by Marques et al. (2020), who found
257 maximum fat percentages of 20.6% in fresh cheese samples obtained from pasteurized
258 and unpasteurized milk.

259 All protein values shown by Brazilian cheeses in the current study are higher than
260 those observed by Resende et al. (2020), who reported mean protein values of $15.9 \pm$
261 1.5% in samples of artisanal *Minas frescal* cheeses. Among the solid components of milk,
262 proteins are important, both from a nutritional and technological point of view. Caseins
263 are responsible for the structure of the cheese and for capturing other constituents; which
264 makes the casein-fat relationship very important for the sensory characteristics of the
265 product and for controlling losses through whey (Fernandes et al., 2013). Resende et al.
266 (2020) reported that the cheese making steps, including the type of salting, the maturation
267 time and the amount of rennet added to the dough, can cause greater proteolysis, resulting
268 in a reduction of protein content.

269 Although differences in the composition of *Minas frescal* cheeses were observed,
270 similar results for moisture content (51.1 to 68%), ash (2.6 to 3.4%), lipids (21.0 to
271 34.9%) and proteins (13.5 to 18.6%) have already been reported in other studies (Cunha,
272 Viotto & Viotto, 2006; Da Silva et al., 2017; Fritzen-Freire et al., 2010; De Jesus et al.,

273 2020; Resende et al., 2020; Ribeiro, Simões & Jurkiewicz, 2009). Santos et al. (2017)
274 analyzed several traditional *Minas frescal* cheeses and reported average moisture values
275 ranging from 39.0 to 54.1%; fats from 23.0 to 35.5% and proteins from 20.3 to 29.3%;
276 values similar to those presented in this study. Therefore, the results of the chemical
277 composition of Brazilian cheeses described in this study are all within the nutritional
278 values/standards established by Brazilian legislation, and are consistent with other works
279 published in the literature.

280 The mineral content (mg/100 g) and the bioaccessibility percentages estimated by
281 the solubility of essential minerals (Ca, Mg and Zn) of Brazilian cheeses, after *in vitro*
282 digestion simulation of the different phases of the dynamic model, are depicted in Table
283 1.

284 As expected, Ca was the predominant mineral, followed by Mg and Zn. There
285 were some variations in content however, ranging from 103 – 598 mg/100 g for Ca, 13.62
286 - 41.64 mg/100 g for Mg and 9.79 - 13.23 mg/100 g of Zn in the studied samples. Thus,
287 Brazilian goat cheeses are potential sources of essential minerals (Ca, Mg and Zn) for the
288 human diet. In addition, two types of goat cheese studied had higher Ca contents when
289 compared to cow's cheese.

290

291 **Insert Table 1.**

292

293 **3.2. Mineral bioaccessibility**

294 The essential minerals (Ca, Mg and Zn) are mostly absorbed in the upper part of
295 the intestine (duodenum), although partial absorption in the colon, especially at lower pH,
296 cannot be discounted (Bohn et al., 2018; Scholz-Ahrens et al., 2007). Thus, the
297 assessment of solubility percentages in the oral, gastric, and intestinal phases are

298 important for understanding the process/mechanism of digestion of these elements in the
299 studied matrices. It is known if solubilization is a prerequisite for minerals to be available;
300 this depends on the presence of complexing compounds, concentration of the mineral and
301 the pH (Bohn et al., 2018). Therefore, the solubility percentages obtained after the
302 simulation of the digestion phases, called “bioaccessible fraction”, may indicate the
303 possibility of absorption for these nutrients at the different stages of the gastrointestinal
304 digestion (Ec. 1). In Table 1 shows that *Minas frescal* goat cheese had the highest soluble
305 percentages for Zn in the oral, gastric and intestinal phases, and *Pyramid* goat cheese had
306 the highest percentages of solubility for the minerals Ca and Mg in these three stages of
307 digestion when compared as at other cheese samples. Significant differences among
308 cheeses were observed in mineral solubility at all the digestion steps ($P < 0.05$).

309 Unlike organic micronutrients (vitamins) and phytochemicals, minerals do not
310 undergo significant metabolism during the gastrointestinal digestion phases (oral, gastric
311 and intestinal). However, oxidation/reduction may occur, influencing the solubility of
312 these elements.

313 Several factors may have affected the solubility percentages of Brazilian cheese
314 samples during the three phases (oral, gastric and intestinal) of the dynamic digestion
315 process. Among them, we can mention pH concentration, enzyme performance and even
316 the protein and lipid content of the analyzed samples. In the oral phase, a higher pH
317 generally limits the availability of divalent minerals, since solubility decreases with a
318 higher pH (> 7), forming insoluble oxides/hydroxides (Bohn et al., 2018). Bohn et al.
319 (2018), also reported that changes in pH can help to release compounds or elements from
320 the matrix through hydrolysis reactions, while different concentrations of enzymes help
321 in the degradation of the matrix and in the release of essential compounds or elements.
322 On the other hand, Wang et al. (2019) reported that at the beginning of the gastric phase

323 pepsin has a low performance related to high pH (> 6), while its activity gradually
324 increases as the pH of the samples decreases, reaching maximum values of enzymatic
325 performance at the end of gastric digestion. The protein and lipid content of cheese
326 samples may also have affected the solubility percentages of essential minerals. For Ca,
327 the literature reports that proteins may increase the absorption of this mineral. According
328 to Lorieau et al. (2018), protein intake is known to stimulate the release of acid in the
329 stomach and acidify the gastrointestinal contents, which in turn increases the absorption
330 of Ca. Lorieau et al. (2018), also reported that the fatty acids released in the
331 gastrointestinal digestion stages can acidify the stomach, contributing to increased
332 solubility percentages for essential minerals. Therefore, this behavior may have been
333 more accentuated in goat cheese samples, since these samples have in their composition
334 greater amounts of short and medium chain fatty acids when compared to cheeses made
335 with cow milk (Haenlein & Anke, 2011). These factors may explain the relatively low
336 solubility of some essential elements in the intestinal fraction, despite this being the main
337 absorption site for these nutrients.

338

339 **3.3. Mineral bioavailability**

340 The percentages of Ca, Mg and Zn absorbed from the bioaccessible fraction by
341 the *in vitro* dynamic digestion model for Brazilian cheese samples are shown in Table 2
342 (Ec. 2). Values were calculated that considered the amount of soluble mineral absorbed
343 by diffusion through the membrane during the intestinal absorption, for each of the
344 analyzed samples. As expected, we found that the percentages of availability of essential
345 minerals (Ca, Mg and Zn) in Brazilian cheeses increased with digestion time, with
346 maximum values reached at 180 min.

347 When comparing only the samples of *Minas frescal* goat and cow cheeses, we
348 observed that after 180 min of digestion, the absorption percentages for Ca and Zn in
349 *Minas frescal* goat cheese were lower than those reported by *Minas frescal* cow cheese.
350 For Ca, we observed that *Minas frescal* cow cheese had a percentage of $16.5 \pm 0.2\%$,
351 double of the *Minas frescal* goat cheese, with $8.30 \pm 0.02\%$. Although goat milk and its
352 derivatives have an average composition similar to cow's milk and dairy products, in
353 terms of protein, fat and lactose, differences in amino acid composition, the secondary
354 structures of milk proteins and smaller fat globules (related to the presence of short and
355 medium chain fatty acids) may have affected the absorption of essential minerals in these
356 cheese samples (Clark & Mora García, 2017; Haenlein & Anke, 2011; Hodgkinson et al.,
357 2018; Khouzam, Pohl & Lobinski, 2011).

358

359 **Insert Table 2.**

360

361 Although the protein content of goat and cow's milk are similar, differences in the
362 quality and structure of caseins may have affected the bioavailability percentages of
363 essential minerals. In cheese technology, the casein found in cow milk is responsible for
364 forming a firmer clot when compared to goat milk; therefore, during the gastrointestinal
365 digestion phases, the cow cheese, being more rigid, was digested more slowly by the
366 enzymes; and this rigidity may have affected the bioavailability percentages of essential
367 minerals in the *Minas frescal* cow cheese sample (Walstra, Woulter & Geurts, 2006).

368 Although several researchers have reported that goat milk and its dairy products
369 have smaller fat globules when compared to cow's milk and dairy products, which is
370 related to the presence of short and medium chain fatty acids and allows for better
371 intestinal absorption of its nutrients (Clark & Mora García, 2017; Hodgkinson et al.,

2018); the lipid content and structure presented by the *Minas frescal* goat and cow cheese samples did not seem to affect the results of the dynamic model. On the other hand, *Minas frescal* cow cheese had the highest fat content, as well as the highest absorption percentage for Ca and Zn, when compared to Minas frescal goat cheese. This is likely due to the fact that complete digestion of the samples was achieved due to; peristaltic movements, temperature, pH control, the correct enzymatic balance, which simulated the intestinal conditions as close as possible to those found in humans.

Although *Minas frescal* goat cheese has a significantly higher calcium content when compared to *Minas frescal* cow cheese, the absorption percentage at the end of dynamic digestion was significantly lower (Table 2; Ec. 2). During the digestion simulation process, the calcium in *Minas frescal* goat cheese may have joined with other compounds, mainly milk proteins (caseins), forming more complex molecules capable of reducing the fractions available for absorption; since the formation of these molecules made it impossible for calcium to pass through the microfiltration membrane.

Comparing among goat cheese samples, we observed that *Minas frescal* goat cheese presented the highest percentages of absorption for all minerals analyzed in this study, when compared to mature cheese samples (*Blue* goat cheese and *Pyramid* goat cheese). Therefore, the absorption percentages of essential minerals were not influenced by changes occurring during maturation (relative humidity and storage temperature, as well as their fluctuations) of the samples. According to Cichosz, Aljewicz & Nalepa (2014), cured cheeses have good nutrient availability, lower water activity and high fat content (as observed in this study), which in combination with protein density makes the matrix more solid. This, in turn, provides a better buffering capacity and lower oxygen content, which can provide greater protection for microbial cells during the passage from

396 the stomach to the intestine. Thus, the ripening conditions do not positively affect the
397 bioavailability percentages in the matured cheese samples evaluated in this study.

398 Figure 2 shows the percentage values of bioavailability (Ec. 3) for Ca, Mg and Zn
399 after *in vitro* digestion, estimated by the dynamic model for Brazilian cheese samples.
400 The bioavailability of the minerals was calculated considering the percentage of mineral
401 absorbed, in relation to the initial amount of each of the minerals in the sample and taking
402 into account differences in solubility during the digestive process.

403

404 **Insert Figure 2.**

405

406 At the beginning of the intestinal absorption phase, it was noted that small
407 percentages of Ca (Figure 2A), Mg (Figure 2B) and Zn (Figure 2C) from the initial total
408 content were available and passed through the microfiltration membrane (0.05 μm).
409 Statistical differences ($P < 0.05$) were observed between the results obtained for mineral
410 concentrations in the samples, and during each digestion time; for all elements analyzed
411 in this study. However, to avoid overlaps, only statistical differences obtained for the 180
412 min sampling time were represented in Figure 2. As expected, during the intestinal phase,
413 there is a gradual increase in the absorption percentages for all analyzed minerals, with
414 maximum values obtained at 180 min. Thus, the highest mineral absorption percentage
415 in *Minas frescal* cow cheese ($9.85 \pm 0.1\%$) was for Ca, *Pyramid* goat cheese ($32.8 \pm 0.1\%$)
416 was for Mg and *Minas frescal* goat ($1.08 \pm 0.002\%$) was for Zn.

417 The stomach and duodenum conditions were simulated by a CSTR (Figure 1),
418 where the variables of agitation, temperature, reactor level, kinetic pH adjustment, with
419 addition of HCl simulating gastric juices, subsequent addition of NaHCO_3 , simulating
420 pancreatic juices and alkaline secretion as well as the dosage of pepsin, pancreatic lipase

421 and bile juices were precisely controlled. Controlling these variables was essential so that
422 the stomach and duodenum conditions were correctly used by the human gastrointestinal
423 simulator. The temperature was monitored throughout the duration of the tests, with no
424 significant changes being observed, remaining constant around 37.5 °C. On the other
425 hand, the PID control system (Figure 1), through the action of the peristaltic impulse and
426 return pumps, maintained the system pressure at 50 mmHg during the digestion tests.
427 According to Kim et al. (2005) and Hasler (2006), a pressure of 50 mmHg reliably
428 simulates the actual physiological pressure of the gut within the human body. Correct
429 control of these variables indicates that the dynamic gastrointestinal simulator worked
430 correctly, as the temperature and pressure variables remained constant during digestion
431 for all cheese samples analyzed in this study. The control of all these variables was
432 observed in recent research that also used dynamic models for in vitro digestion in several
433 matrices (Alminger et al., 2014; González et al., 2019; Verhoeckx et al, 2015).

434

435 **4. Conclusions**

436 The studied cheeses presented a nutritional value within the composition
437 established by Brazilian legislation, being excellent sources of essential minerals.

438 Analyzing the solubility percentages in the three stages of gastrointestinal
439 digestion (oral, gastric and intestinal), we observed that the *Pyramid* goat cheese
440 presented the highest percentages of solubility for Ca and Mg; while for Zn the *Minas*
441 *frescal* goat cheese stood out among the other cheese samples.

442 At 180 min of digestion, the absorption percentages of Ca and Zn presented by
443 *Minas frescal* goat cheese were lower than those reported for *Minas frescal* cow cheese.
444 On the other hand, the absorption percentages of essential minerals were not influenced

445 by the changes that occurred during the maturation of the samples, since fresh cheeses
446 had higher bioaccessibility values than matured cheeses.

447 The present study shows, for the first time, the usefulness of the dynamic
448 simulation of the human gastrointestinal tract for the study of mineral bioaccessibility and
449 bioavailability in cheeses.

450

451 **Author Contribution**

452 José Teixeira: Methodology, Formal analysis, Writing - original draft. Juliana Pallone:
453 Resources, Conceptualization, Writing - original draft, Supervision. Isabel Seiquer: Methodology,
454 Formal Analysis, Investigation, Writing - original draft. José Morales-González: Methodology,
455 Formal Analysis. José Vellido-Pérez: Methodology, Formal Analysis. Antonio Martinez-Ferez:
456 Conceptualization, Investigation, Writing - original draft, Supervision.

457

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465

466 **Declarations**

467 **Informed Consent:** Not applicable.

468

469

470

471 **Conflict of Interest**

472 The authors declare that they have no known competing financial interests or
473 personal relationships that could have appeared to influence the work reported in this
474 paper.

475

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479

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633

634 **Figure captions**

635 **Figure 1.** Flow diagram of the dynamic *in vitro* Gastrointestinal Tract Simulating
636 Membrane Bioreactor (SimuGIT).

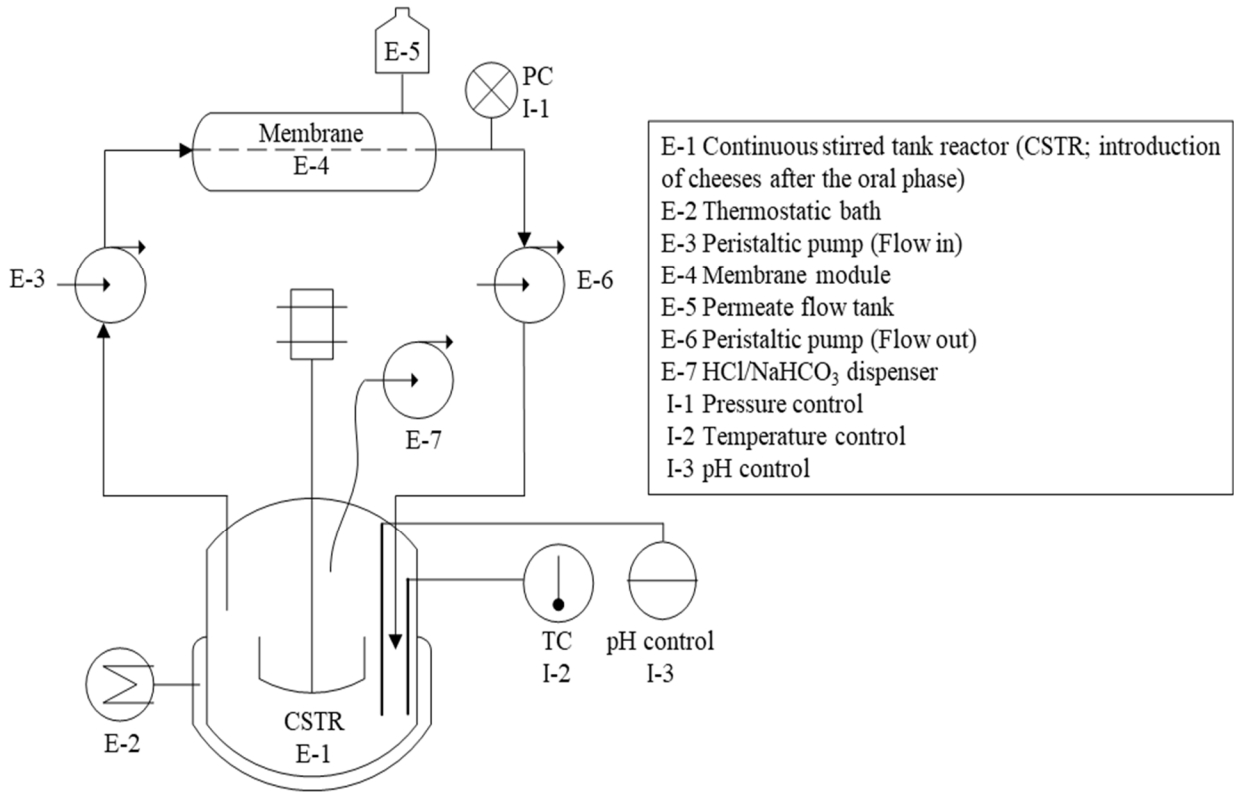
637 **Figure 2.** Bioavailability of Ca (A), Mg (B) and Zn (C) during the *in vitro* digestion of
638 Brazilian cheeses. Bioavailability was calculated as the percentage of mineral absorbed
639 from the initial quantity in the digested sample. Different letters indicate significant
640 differences between samples for Ca, Mg or Zn ($P < 0.05$), ANOVA + LSD test (only
641 statistical differences at 180 min are depicted, to avoid overlapping).

642

643 **Table captions**

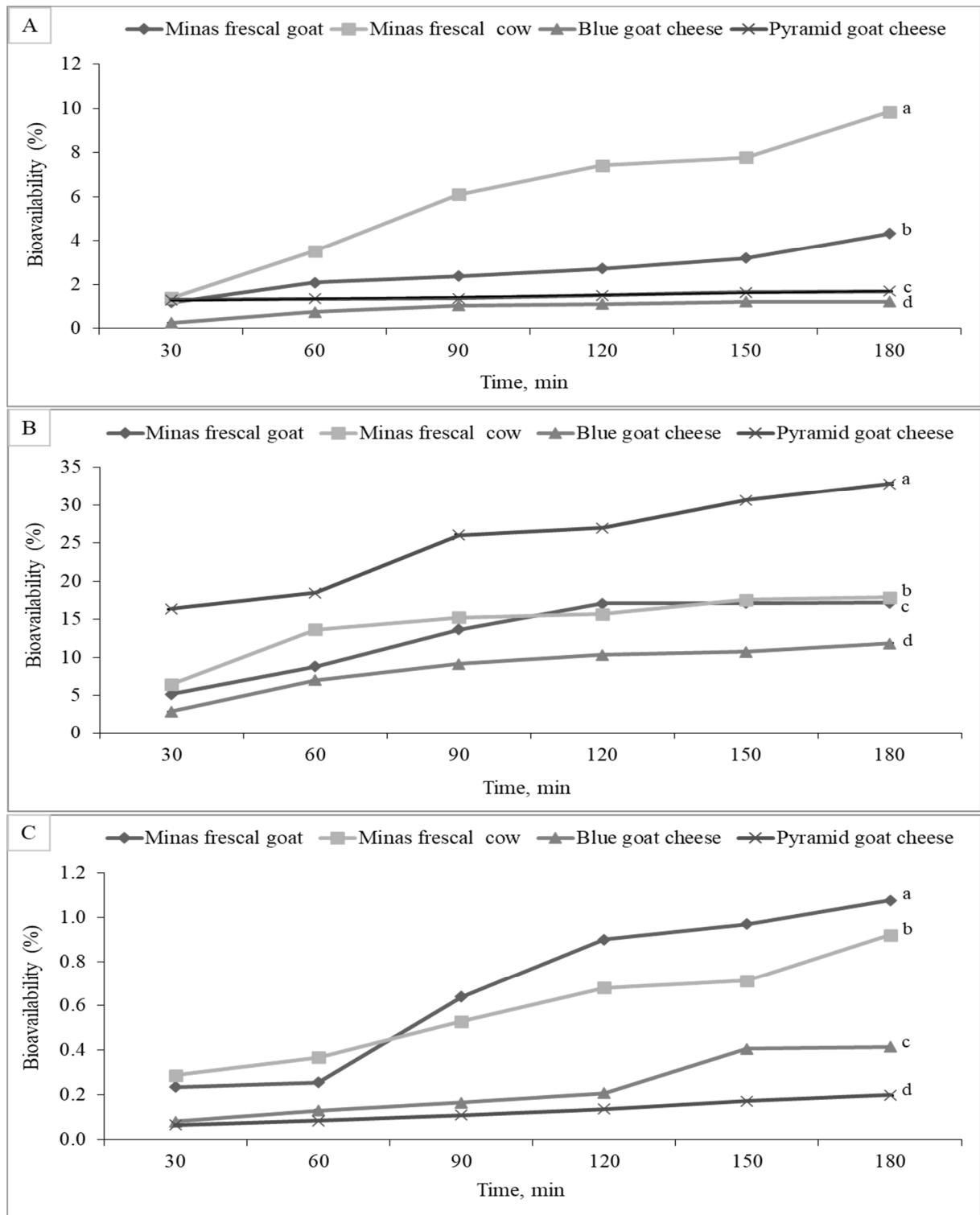
644 **Table 1.** Bioaccessibility of Ca, Mg and Zn in Brazilian cheeses after the different phases
645 of the dynamic model of *in vitro* digestion.

646 **Table 2.** Percentage of Ca, Mg and Zn absorbed from the bioaccessible fraction during
647 the *in vitro* digestion of Brazilian cheeses.



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Figure 1. Flow diagram of the dynamic *in vitro* Gastrointestinal Tract Simulating Membrane Bioreactor (SimuGIT).



1
 2 **Figure 2.** Bioavailability of Ca (A), Mg (B) and Zn (C) during the *in vitro* digestion of Brazilian
 3 cheeses. Bioavailability was calculated as the percentage of mineral absorbed from the initial
 4 quantity in the digested sample. Different letters indicate significant differences between
 5 samples for Ca, Mg or Zn ($P < 0.05$), ANOVA + LSD test (only statistical differences at 180
 6 min are depicted, to avoid overlapping).

1 **Table 1.** Bioaccessibility of Ca, Mg and Zn in Brazilian cheeses after the different phases of the dynamic model of *in vitro* digestion.

Elements	Cheeses	Mineral contents (mg/100 g)	Phases (%)		
			Oral	Gastric	Intestinal
Ca	<i>Minas frescal</i> goat	598 ± 14 ^a	11.6 ± 0.01 ^b	9.77 ± 0.03 ^c	14.0 ± 0.1 ^b
	<i>Minas frescal</i> cow	535 ± 9 ^b	3.36 ± 0.01 ^d	20.2 ± 0.1 ^b	6.32 ± 0.1 ^d
	Blue goat cheese	562 ± 5 ^b	7.71 ± 0.02 ^c	9.48 ± 0.1 ^d	10.1 ± 0.1 ^c
	Pyramid goat cheese	103 ± 2 ^c	11.7 ± 0.03 ^a	20.7 ± 0.1 ^a	21.6 ± 0.2 ^a
Mg	<i>Minas frescal</i> goat	41.6 ± 1.3 ^a	11.1 ± 0.03 ^b	7.45 ± 0.05 ^d	11.3 ± 0.1 ^b
	<i>Minas frescal</i> cow	37.6 ± 0.2 ^b	1.24 ± 0.01 ^d	18.4 ± 0.1 ^b	3.49 ± 0.05 ^d
	Blue goat cheese	32.7 ± 0.8 ^c	2.82 ± 0.02 ^c	16.9 ± 0.1 ^c	5.07 ± 0.1 ^c
	Pyramid goat cheese	13.6 ± 0.3 ^d	14.1 ± 0.02 ^a	21.0 ± 0.2 ^a	16.5 ± 0.2 ^a
Zn	<i>Minas frescal</i> goat	9.79 ± 0.2 ^b	2.81 ± 0.003 ^a	3.32 ± 0.01 ^a	5.63 ± 0.03 ^a
	<i>Minas frescal</i> cow	13.2 ± 0.1 ^a	0.77 ± 0.01 ^c	3.09 ± 0.003 ^b	2.78 ± 0.01 ^c
	Blue goat cheese	10.1 ± 1 ^b	1.74 ± 0.01 ^b	1.97 ± 0.01 ^c	4.73 ± 0.01 ^b
	Pyramid goat cheese	11.9 ± 0.1 ^a	0.43 ± 0.003 ^d	0.72 ± 0.01 ^d	1.44 ± 0.01 ^d

2 Solubility was calculated as the percentage of soluble mineral from the initial content in the digested samples. Different superscripts in the
3 same column indicate significant differences between samples for Ca, Mg or Zn ($P < 0.05$), ANOVA + LSD test.

4

1 **Table 2.** Percentage of Ca, Mg and Zn absorbed from the bioaccessible fraction during the *in vitro* digestion of Brazilian cheeses.

Elements	Cheeses	Time of intestinal absorption (min)					
		30	60	90	120	150	180
Ca	<i>Minas frescal</i> goat	2.27 ± 0.003 ^b	4.03 ± 0.01 ^b	4.55 ± 0.01 ^b	5.24 ± 0.02 ^b	6.15 ± 0.02 ^b	8.30 ± 0.02 ^b
	<i>Minas frescal</i> cow	2.32 ± 0.002 ^a	5.90 ± 0.02 ^a	10.2 ± 0.02 ^a	12.4 ± 0.1 ^a	13.0 ± 0.04 ^a	16.5 ± 0.2 ^a
	Blue goat cheese	0.61 ± 0.005 ^d	1.75 ± 0.005 ^d	2.46 ± 0.01 ^c	2.58 ± 0.01 ^c	2.83 ± 0.01 ^c	2.84 ± 0.005 ^c
	Pyramid goat cheese	1.82 ± 0.003 ^c	1.89 ± 0.001 ^c	1.92 ± 0.001 ^d	2.12 ± 0.001 ^d	2.29 ± 0.01 ^d	2.38 ± 0.001 ^d
Mg	<i>Minas frescal</i> goat	12.7 ± 0.04 ^c	21.6 ± 0.05 ^c	33.6 ± 0.1 ^a	41.9 ± 0.1 ^a	42.1 ± 0.1 ^a	42.2 ± 0.1 ^a
	<i>Minas frescal</i> cow	13.2 ± 0.05 ^b	27.7 ± 0.1 ^a	30.9 ± 0.1 ^c	31.9 ± 0.2 ^c	35.7 ± 0.4 ^c	36.2 ± 0.3 ^c
	Blue goat cheese	6.02 ± 0.02 ^d	14.4 ± 0.03 ^d	18.9 ± 0.1 ^d	21.4 ± 0.1 ^d	22.2 ± 0.03 ^d	24.4 ± 0.1 ^d
	Pyramid goat cheese	19.8 ± 0.05 ^a	22.3 ± 0.04 ^b	31.5 ± 0.1 ^b	32.6 ± 0.1 ^b	37.1 ± 0.1 ^b	39.7 ± 0.2 ^b
Zn	<i>Minas frescal</i> goat	1.20 ± 0.02 ^c	1.30 ± 0.01 ^c	3.26 ± 0.01 ^b	4.58 ± 0.01 ^b	4.93 ± 0.02 ^b	5.48 ± 0.01 ^b
	<i>Minas frescal</i> cow	2.19 ± 0.003 ^a	2.79 ± 0.04 ^a	4.01 ± 0.01 ^a	5.15 ± 0.2 ^a	5.40 ± 0.1 ^a	6.98 ± 0.1 ^a
	Blue goat cheese	0.55 ± 0.003 ^d	0.89 ± 0.02 ^d	1.13 ± 0.01 ^d	1.41 ± 0.01 ^d	2.76 ± 0.03 ^d	2.82 ± 0.01 ^d
	Pyramid goat cheese	1.38 ± 0.006 ^b	1.78 ± 0.05 ^b	2.31 ± 0.01 ^c	2.88 ± 0.001 ^c	3.63 ± 0.05 ^c	4.20 ± 0.02 ^c

2 Different superscripts in the same column indicate significant differences between samples for Ca, Mg or Zn ($P < 0.05$), ANOVA + LSD
3 test.