1	Heteroatom-doped graphene aerogels and carbon-magnetite catalysts for the
2	heterogeneous electro-Fenton degradation of acetaminophen in aqueous solution
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26 Abstract

Nitrogen (N) and nitrogen/sulphur (N/S) co-doped graphene aerogels were synthesized by hydrothermal method using graphene oxide and urea or thiourea as precursors following a freezing-drying process. The determination of the number of the electrons involved in the mechanism of electro-reduction of oxygen (ORR) in alkaline medium was assessed. The mechanism of 4e⁻ was obtained with N/S-doped graphene aerogels showing good electrocatalytic behavior and larger kinetic current densities. The 2e⁻ ORR process (involving in situ H₂O₂ generation) was mainly obtained using N-doped graphene aerogels and it was related to the content of N functionalities as well as to the porous texture of the samples. Carbon-magnetic catalyst was synthesized to promote the decomposition of H₂O₂ to HO[•] for the degradation of acetaminophen (ACE) in heterogeneous electro-Fenton (EF) process. The highest pollutant removal (71.0%) and mineralization (51.6%) were obtained with N-doped materials and carbon-Fe₃O₄ catalyst, showing good stability and low iron leaching (0.33 mg L⁻ ¹).

Keywords: Graphene; Electro-reduction of oxygen; Carbon-magnetite; Heterogeneous
41 electro-Fenton; Nitrogen and sulphur doping.

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51 **1. Introduction**

Water pollution is an immediate consequence of population growth, agricultural and industrial 52 expansion and is on the limit of a critical point in several zones of the globe. Pharmaceutical 53 54 compounds have been found not only in the sea but also in tap water [1], with the direct damage in worldwide public health [2, 3]. Acetaminophen (ACE, also known as paracetamol) whose 55 chemical name is N-acetyl-p-aminophenol, is one of the most present drugs found on waste 56 water [1, 4, 5] due to aspects as poor removal efficiency [6] or toxic impact on the environment 57 [7]. ACE is one of the most commonly used analgesics with and without prescription and has a 58 great impact in the health causing liver injury, hepatocyte necrosis and even mortality. Among 59 58-68% of the molecule is excreted from the body and finishes in municipal waste system [8]. 60 In the last few decades, advanced oxidation processes (AOPs), including chemistry, 61 62 photochemistry, photocatalytic, electrochemistry and photo-electrochemistry methods have been developed as powerful and environmentally-friendly technologies for the complete 63 decomposition of organic contaminants [9]. AOPs consist on the generation of highly reactive 64 species, mainly hydroxyl radicals (HO') [10, 11] being possible to obtain the complete 65 mineralization of organic pollutants into H₂O, CO₂ and inorganic ions. Among the AOPs, the 66 67 Fenton-based process has become an ideal method because of its high performance and easy operation. The classical Fenton process involves the production of HO' radicals from hydrogen 68 peroxide (H₂O₂) and Fe²⁺ or Fe³⁺ ions at acidic pH values (2.5-3.0) [12], following the Eq. 1 69 [13]: 70

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$$Fe^{2+} + H_2O_2 + H^+ \rightarrow Fe^{3+} + HO^{\bullet} + H_2O$$
 (1)

One of the ecofriendly and more cost-effective versions of this kind of process, is the electro-Fenton (EF) process. This technology is based on the electrochemical generation of HO[•] radicals through (i) the *in situ* electrogeneration of H_2O_2 at the cathode by oxygen reduction reaction (ORR) which mainly consists of $2e^{-}$ process (Eq. 2) instead 4 e^{-} process that generate H₂O (Eq. 3); (ii) the addition of Fe²⁺ catalyst to the solution and (iii) the continuous regeneration of Fe³⁺ to Fe²⁺ at the cathode [14].

78
$$O_2 + 2H^+ + 2e^- \to H_2O_2$$
 (2)

79
$$O_2 + 4H^+ + 4e^- \to 2H_2O$$
 (3)

80 It well known that various carbon-based materials such as carbon fiber [15], carbon black [16], carbon nanotubes [17] and graphene [18], among others, have been suggested interesting 81 alternatives to precious metals as cathode for EF process because of their nontoxicity, excellent 82 conductivity, good stability and low cost. Graphene derivatives (e.g., graphene oxide, GO and 83 reduced graphene oxide, rGO) and more recently three-dimensional (3D) graphene-based 84 aerogel [19] have been investigated as ORR catalysts in alkaline electrolytes due to its large 85 specific surface area, high electrical conductivity, mechanical strength, easy functionalization 86 [20] and multiplex electron transfer pathways [21]. It is noteworthy that the presence of 87 88 heteroatoms atoms such as O, N, B, P, and S, as well as defect sites on the lattice of graphene would influence the adsorption of O₂, enhancing ORR activity [22-25]. 89

Heterogeneous EF process normally uses solid catalyst source such iron species (or transition metals) supported on a porous matrix for the decomposition of H_2O_2 to HO[•] radicals. In this regard, several materials have been reported as catalyst supports, i.e. ionic exchange resins, silicates and carbon-based materials, among others [26]. Activated carbon is one of the most interesting catalyst support due to its low cost as well as textural, chemical and morphological tunable properties, which can play a significant role during the degradation of organic pollutants [27, 28].

Heterogeneous mode unravel the problem associated with the generation of sludge, which
should be eliminated by costly processes [29]. In this sense, the utilization of magnetic catalyst
has been reported as an easier and efficient way of catalyst recovery under a magnetic field,

showing reusability properties [30]. Although the use of iron supported on activated carbon has been previously reported as catalyst in EF reaction for the degradation of several pollutants, such as phenol [28] or methyl blue [31], to the best of our knowledge there are no works in literature using both heteroatom-doped graphene aerogels and magnetic carbon-iron oxide particles in the heterogeneous electro-Fenton degradation of acetaminophen in aqueous solution.

In view of these precedents, the aim of this work is to study the potential of N- and N/S-doped graphene aerogels as cathode in oxygen reduction reaction and evaluate the electrons involved in the process; i.e. 4 or 2 electrons for H_2O or H_2O_2 generation, respectively. The effect of N or N/S species on ORR activity will be also discussed. Carbon-Fe₃O₄ catalysts are used to promote the decomposition of H_2O_2 to HO[•] radicals for the sake of improving both conversion and mineralization of ACE in heterogeneous electro-Fenton process.

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113 2. Materials and methods

114 *2.1.Chemicals*

115 Graphite powder < 20 μ m, acetaminophen, ACE (C₈H₉NO₂, Mr 151,163 g mol⁻¹, 99.5 wt.% 116 [CAS number: 103-90-2]) and formaldehyde (99.5%) were purchased from Sigma-Aldrich. 117 Sulphuric acid (H₂SO₄, 95-98%) and potassium permanganate (KMnO₄, 99.0%) were obtained 118 from PanReac AppliChem. Sodium nitrate (NaNO₃, >99.0%), urea (NH₂CONH₂, 99.5%) and 119 thiourea (CH₄N₂S, 99%) from Alfa Aesar. *Tert*-butanol (C₄H₁₀O) was obtained from Fluka.

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121 2.2.Synthesis of graphene oxide (GO)

GO was synthesized from synthetic graphite (powder, particle size $< 20 \ \mu$ m) by a modified Hummers method [32, 33] described elsewhere [33]. The resultant material was dispersed in distilled water (2g L⁻¹) and sonicated in an ultrasound bath for one hour. After that, the unexfoliated graphite oxide was removed by centrifugation (20 min at 3000 rpm). 126

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128 2.3.Synthesis of N and S-doped graphene aerogels

N-doped graphene and N/S-doped graphene aerogels were obtained by hydrothermal reduction 129 of GO suspension (1.3 g/L) with urea [34] or thiourea as N or N/S precursor, respectively. In a 130 131 typical procedure, the appropriate amount of urea or thiourea was dissolved in 60 mL of GO suspension and transferred into a 100 mL Teflon autoclave and subjected to hydrothermal 132 treatment at 180°C for 12h. The as-prepared resultant sponge was immersed in distilled water 133 for 4 days to remove residues. Then, the graphene-based material was placed in acetone for 3 134 days making an acetone changing twice a day. Subsequently, the solid was filtered and placed 135 136 on tert-butanol and finally the solvent was eliminated by freeze drying. The materials were labelled as rGO-N-X or rGO-N/S-X when using urea or thiourea as precursors, respectively 137 where X refers to the ratio GO:precursor (i.e. 5, 10 and 20 for 1:5, 1:10 and 1:20 ratio of 138 139 GO:urea or GO:thiourea, respectively). For the comparison purpose, the rGO aerogel was also synthetized via the same procedure without the addition of urea or thiourea. 140

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142 2.4.Synthesis of magnetite and carbon-magnetite

The iron oxide (Fe₃O₄) magnetic particles were synthesized by the method previously described by Petcharoen and Sirivar [35]. In a typical procedure, 1.5g of FeCl₂ and 3g of FeCl₃ (molar relation of 2; Fe³⁺/Fe²⁺ in solution) were dissolved in 100 mL of distilled water under N₂ flow with vigorous stirring, then 10 mL of NH₄OH at 25% was added to the resultant mixture producing a color change from orange to black. The magnetic particles precipitated were washed with deionized water, ethanol and dried at 80°C for 8 hours. The iron oxide particles will be denoted as Fe₃O₄.

150 Carbon-magnetite composite was prepared using a mix of resorcinol-formaldehyde as the 151 carbon source. In a typical procedure, a solution of the obtained Fe_3O_4 in 50 mL of NH₄OH 152 (30%) was added to 500 mL of n-heptane with a stirring of 450 rpm and heated at 70°C. The amount of magnetite was calculated according 10% of final weight of carbon gel. A solution of 153 resorcinol (R), formaldehyde (F) and water (W) in proportion R/F=1 and R/W=2 (containing 154 155 25g of R, 45 mL of F and 58 mL of W), was added dropwise to de Fe₃O₄/n-heptane solution. The resultant gel was aged at 70°C for 24 h under stirring. After that, the suspension formed 156 was filtered and the solid placed in acetone for 2 days [36] making an acetone changing twice 157 a day in order to reduce porosity collapse with the following drying step [37]. After 2 days in 158 acetone the solid was filtered and placed on tert-butanol, the solvent was eliminated by freeze 159 drying. The obtained material was treated in a furnace with N₂ flow at 2 °C min⁻¹ until 900°C 160 and with soak time of 2 h. The carbon-magnetite composite is referred as carbon-Fe₃O₄. 161

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163 *2.5.Characterization techniques*

Textural characterization was carried out by N₂ adsorption at -196 °C, using a Quantachrome 164 Autosorb-1 equipment. The BET and Dubinin-Radushkevich equations were applied to 165 determine the apparent surface area (S_{BET}) and the micropore volume (W_0) and the mean 166 micropore width (L_0) , respectively. Pore size distributions were obtained by applying the 167 Barret-Joyner-Hallender (BJH) method. The mesopore volume of the samples (V_{mes}) were 168 169 obtained from the volume of N₂ adsorbed at $P/P_0 = 0.95$ and the micropore volume (W₀). The 170 chemical characterization of the composites was further analyzed by X-ray photoelectron 171 spectroscopy (XPS). The spectra were obtained on a Kratos Axis Ultra-DLD X-ray 172 photoelectron spectrometer equipped with a hemispherical electron analyzer operating at 12 kV and 10 mA connected to a detector DLD (delay-line detector). Raman spectra were obtained 173 using a Micro-Raman JASCO NRS-5100 dispersive spectrometer with a 532 nm laser line. 174 175 Attenuated total reflection Fourier transform infrared (ATR-FTIR) spectra were recorded on a NICOLET 510P spectrometer using ZeSn as ATR crystal. The total oxygen content of samples 176 was obtained with an elemental CHNS-O Analyzer Flask (1112 Series) from Thermo Finigan. 177

The morphology of the materials was analyzed by scanning electron microscopy (SEM) using
a LEO (Carl Zeiss) GEMINI-1530 microscope. Transmission electron microscopy (TEM) was
performed in a LIBRA 120 PLUS (Carl Zeiss) equipment. The iron oxide phase and
crystallinity were determined by a powder X-ray diffraction (XRD) pattern using a Bruker D8
Advance X-ray diffractometer equipped with Cu Ka radiation at a wavelength (λ) of 1.541 Å.

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2.6.Electrochemical characterization

To test the oxygen reduction activity of the graphene-based aerogels, cyclic voltammetry (CV) 185 and linear sweep voltammetry (LSV) experiments were carried out in a three-electrode cell 186 controlled by a Biologic VMP multichannel potentiostat (BioLogic Science Instruments; 187 France). Both Ag/AgCl and Pt-wire were selected as reference and counter electrodes, 188 respectively. The three electrodes were immersed in a 0.1 M KOH water solution. As a working 189 electrode, a Rotating Disk Electrode (RDE) was used, i.e. Metrohm AUTOLAB RDE-2 with a 190 191 3 mm Glassy Carbon tip (Metrohm AG; Switzerland). The working electrode was prepared by the deposition on the RDE tip of 10µl of a suspension containing 5 mg of the graphene-based 192 materials dispersed in 1 mL of a Nafion (5%) and water (1:9, v:v ratio) solution sonicated for 193 194 30 minutes.

195 CV experiments were carried out while bubbling N_2 or O_2 through the electrolyte solution 196 during the measurements with the potential interval of -0.8 to 0.4 V at a scan rate of 5 mVs⁻¹ 197 and 50 mV s⁻¹. LSV curves were performed in a 0.1 M KOH solution saturated with O_2 at 198 different rotation speeds (i.e. 500, 1000, 1500, 2000, 2500, 3000 and 4000 rpm) with a scan 199 rate 5 mVs⁻¹ and sweeping voltage ranged from 0.4 to -0.8 V. The experimental data were fitted 100 to the Koutecky-Levich model (Eqs. 4 and 5) in order to assess the electrocatalytic performance 101 of samples and to calculate the number of electrons transferred for each of them.

202
$$\frac{1}{J} = \frac{1}{J_k} + \frac{1}{B\omega^{0.5}}$$
 (4)

203
$$B = 0.2nF(D_{O_2})^{2/3}v^{-1/6}C_{O_2}$$
(5)

where *j* is the current density; J_k is the kinetic current density; ω correspond to the rotation speed; F is the Faraday constant; υ is the viscosity (0.01 cm² s⁻¹) and D_{02} and C_{02} are the oxygen diffusion coefficient (1.9×10^{-5} cm² s⁻¹) and oxygen concentration (1.2×10^{-6} mol cm⁻³), respectively [38, 39].

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2.7. Adsorption kinetics and isotherms

ACE adsorption kinetics were studied in order to stablish the time required to achieve the 210 adsorption equilibrium at saturation, reaching the equilibrium in 72 h (results not shown). 211 Adsorption isotherms of ACE from aqueous solutions were obtained by using 0.01 g of 212 prepared materials and 25 mL of pharmaceutical solutions at concentrations ranging from 10 to 213 100 mg L⁻¹. The suspensions were mechanically shaken until equilibrium was reached (72 h) 214 215 and measurements were performed at least twice to know their reproducibility. Equilibrium concentrations were determined at 242 nm using a UV-spectrophotometer model UV-1800 216 Shimadzu. Adsorption isotherms were fitted to Langmuir and Freundlich equations (Eqs. 6 and 217 7, respectively): 218

219
$$\frac{C}{X} = \frac{1}{BX_m} + \frac{C}{X_m}$$
(6)

$$220 X = K_F \times C^{1/n} (7)$$

where X is the amount adsorbed at a given equilibrium concentration, C, X_m is the adsorption capacity, and B is the Langmuir constant. In the Freundlich equation C and X have the same meaning, n (dimensionless) is an empirical parameter, and K_F is the so-called unit capacity factor. So, K_F would be equivalent to the amount adsorbed at an equilibrium concentration of 1 mg L⁻¹.

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229 2.8.Electro-Fenton experiments

The electro-Fenton (EF) experiments were carried out in an undivided glass cell with three 230 231 electrodes controlled by a Biologic VMP multichannel potentiostat (BioLogic Science Instruments), containing 120 mL of ACE solution vigorously stirred with a magnetic bar. The 232 experiment setup of the device was as potenciostatic mode at -0.5V and -0.55V, based on the 233 234 ORR results. The reference electrode used was Ag/AgCl and the counter electrode was Pt-wire. The working electrode (cathode) was prepared as previously reported by our group [40]. A 235 paste of 50 mg of graphene-based aerogels and polytetrafluoroethylene, PTFE (60% suspension 236 in water) was homogenous mixed with a ratio of 90:10. After that, the mixture was dried at 237 80°C overnight and the resulting material was homogeneously loaded on both sides of a 238 graphite sheet (50 mm x 8 mm). Solution of 10 mg L⁻¹ of ACE and 0.5 M Na₂SO₄ as electrolyte 239 were used. The pH value of electrolyte was adjusted at 3.0 by H₂SO₄. Carbon-Fe₃O₄ (0.25 g L⁻ 240 ¹) was added as catalysts. The O₂ gas was bubbled for 30 minutes before the experiment started 241 242 in order to saturate the solution and continuously bubbled during the experiment time. As reference ACE removal without the addition of Fe₃O₄ or carbon- Fe₃O₄ was also conducted. 243 Samples for analysis were taken periodically from the glass cell, with immediate addition of a 244 245 proper amount of Na₂SO₃ for H₂O₂ reduction. The concentration of ACE was monitored using a UV-spectrophotometer model UV-1800 Shimadzu at 242 nm. The concentration of dissolved 246 247 iron was analyzed colorimetrically by measuring the absorbance at 510 nm, according to ISO 6332:1988. The total organic carbon (TOC), determined with a TOC-VCSH Shimadzu 248 equipment, was used to evaluate the mineralization. 249

250

251 3. Results and discussion

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3.1. Characterization of the graphene-based materials and magnetic catalysts

The porous texture of all the graphene-based materials and magnetic catalysts was studied by N₂ adsorption-desorption and the results are given in Table 1. N₂ adsorption-desorption isotherms for rGO-N-10 and rGO-N/S-10 and Fe₃O₄ and carbon-Fe₃O₄ catalysts are shown in Fig. 1a-b, respectively. All isotherms of graphene-based materials can be described as type-II, in accordance with IUPAC classification [41]. The progressive increase of the N₂ adsorbed volume to higher relative pressures and the formation of a hysteresis loop of type H3 in both samples, denotes a strong influence of mesoporosity on the isotherm profile.



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Fig. 1. a) Nitrogen adsorption-desorption isotherms and pore size distributions (inset; BJH method) of rGO-N-10 and rGO-N/S-10; b) nitrogen adsorption-desorption isotherms of Fe₃O₄
and Carbon-Fe₃O₄.

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The low surface area observed for GO (21 m² g⁻¹) seems to be related with the re-stacking of 265 the graphene sheets when the suspension is dried as previously observed [42]. It is shown that 266 a large increase in the SBET and micropore and mesopore volume were observed for both N-267 and N/S-doped samples in comparison with GO (Table 1). These results are likely due to the 268 269 partial exfoliation of GO during the preparation of the aerogels. It is noteworthy that the S_{BET} , micropore volume (W₀) of N-doped graphene aerogels were significantly higher than those 270 obtained for N/S- doped graphene aerogels (Table 1). These values increased with the content 271 of N, obtaining the highest S_{BET} and micropore volume for rGO-N-20 (592 m² g⁻¹ and 0.229 cm³ 272

 g^{-1} , respectively). Moreover, comparing the N₂ adsorption-desorption isotherms for both rGO-273 N-10 and rGO-N/S-10 (Fig. 1a), a progressive increase of the N₂ adsorbed volume to higher 274 relative pressures (indicative of adsorption in wide micropores and mesopores) was observed. 275 276 On the other hand, mesopores volume of N/S-doped graphene aerogels were higher compared to those in N-doped graphene aerogels (Table 1). The pore size distributions of N- and N/S-277 278 doped graphene aerogels indicated mesopore diameter smaller than 6.0 nm. Such an improved 279 surface area and pore size distribution in the doped graphene aerogels could shorten the diffusion path and provide more channels that may facilitate more efficiently the electrolyte 280 diffusion through the mesopores. 281

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Table 1. Textural properties of the graphene-based materials and magnetic catalysts

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	Sample	$\mathbf{S}_{\mathrm{BET}}$	\mathbf{W}_0	L_0	V _{mes}
285		$(m^2 g^{-1})$	$(cm^3 g^{-1})$	(nm)	$(cm^3 g^{-1})$
286	rGO-N-5	583	0.228	1.44	0.26
287	rGO-N-10	489	0.191	1.51	0.28
207	rGO-N-20	592	0.229	1.41	0.30
288	rGO-N/S-5	441	0.178	1.35	0.55
289	rGO-N/S-10	374	0.143	1.46	0.55
290	rGO-N/S-20	432	0.164	1.46	0.57
230	GO	21			
291	Fe ₃ O ₄	78			0.18
292	Carbon-Fe ₃ O ₄	551	0.216	0.68	0.18

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Regarding magnetic catalysts (i.e. Fe_3O_4 and carbon- Fe_3O_4 , Fig. 1b), the adsorption isotherms belong to type IV with the H4 hysteresis loop. The specific surface area of the magnetic catalysts increased with the presence of carbon gel (i.e. 78 to 551 m² g⁻¹ for Fe₃O₄ and carbon-Fe₃O₄, respectively. Moreover, the results show that carbon-Fe₃O₄ presents an important micro and mesopores network pore volumes: 0.216 and 0.18 cm³ g⁻¹, respectively and a micropore width (L_0) of 0.68 nm.

Table 2 listed the results of the elemental analysis of the graphene-based materials showing the larger percentage of oxygen content for GO (i.e. 53.5%). It is interesting to note that mostly of oxygenated groups were removed during the thermal treatment and doping of the materials showing a N or N/S incorporation (depending of the precursor, i.e. urea or thiourea, respectively) at the same time.

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Table 2. Elemental analysis (% wt.) and intensity ratios of the D bands relative to the G mode
for the graphene-based materials.

Sample	Ν	С	Н	S	0	I_D/I_G
	%	%	%	%	%	532 nm
rGO-N-5	7.1	69.3	3.1	0.0	20.5	1.11
rGO-N-10	8.2	70.7	3.0	0.0	18.1	1.08
rGO-N-20	9.3	70.2	2.8	0.0	17.7	1.09
rGO-N/S-5	1.7	71.3	3.0	1.1	22.9	1.13
rGO-N/S-10	1.8	72.1	3.4	1.3	21.4	1.16
rGO-N/S-20	2.1	72.8	3.7	1.4	20.2	1.12
rGO	0.0	71.5	5.2	0.1	23.2	1.07
GO	0.1	42.6	3.6	0.2	53.5	0.85

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In general, as the ratio of GO:urea or GO:thiourea increased, the N and S content in the samples also increased (Table 2). In particular, 9.3% of N was determined for rGO-N-20 whereas the material prepared with the highest ratio GO:thiourea, (i.e. 1:20 in rGO-N/S-20) showed values of 2.1% and 1.4% of N and S, respectively. It seems that N-doping was more effective than N/S doping, in agreement with previous publications [43, 44].

TEM and SEM analysis were performed for the visualization of the morphology of the prepared materials. TEM micrograph of the GO is shown in Fig. 2a, indicating the presence of graphene multilayers. Typical SEM micrographs of rGO-N-10 (Fig. 2b), Fe₃O₄ (Fig. 2c) and carbon-Fe₃O₄ (Fig. 2d) clearly reveal the differences in the morphology of the materials. rGO-N-10 exhibit 3D interconnected structure of aggregated wrinkled graphene layers. SEM image of Fe₃O₄ (Fig. 2c) indicated clusters of spherical-like particles whereas the micrograph of carbon-Fe₃O₄ showed a more compact structure which can be explained by the introduction of magnetite in the crystalline space of the gel (Fig. 2d).



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Fig. 2. a) TEM micrograph of GO and SEM micrographs of b) rGO-N-10; c) Fe₃O₄ and d)
Carbon-Fe₃O₄.

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Raman spectra are shown in Fig. 3. All samples exhibited the graphitic G band at ~1582 cm⁻¹, D band ~1345 cm⁻¹ and the high frequency modes, including the 2D band (~2700 cm⁻¹) that result of an overtone of the D band, as well a D+G peak which is result of a combination of D and G peaks and appears over 2950 cm⁻¹ [45]. The graphitic G band corresponds to the stretching vibration mode of sp^2 carbon atoms [46, 47], the D-band reflect the disorder-induced character in the aromatic rings whereas its overtone (2D-band) give information in sp^3 generated defects (D-band) and exfoliation of individual graphene sheets (2D band) that lead to electronic decoupling [48]. Defects in graphitic plane are important due to the high anisotropy in the mechanical strength and the in/out plane electrical conductivity in order to improve the performance of carbon based materials in different applications [49].



Fig. 3. Raman spectra of a) GO and N doped graphene materials and b) rGO and N/S dopedgraphene materials.

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Table 2 listed the Raman intensity ratios of the D bands relative to the G mode (I_D/I_G) obtained 352 for the graphene-based materials, calculated from the areas of the corresponding Raman bands, 353 at 532 nm. The I_D/I_G ratio is a degree representation of defects and disorder levels of structural 354 ordered carbon in the graphitic materials [50]. As seen in Table 2, the I_D/I_G ratio was larger for 355 rGO and for the heteroatom doped graphene materials comparing to GO. This change can be 356 attributed to a decrease in the average size of the sp^2 domains upon removal of oxygen groups 357 from GO during the doping process, suggesting the presence of abundant defects in the 358 materials [51]. In particular, both rGO-N-10 and rGO-N-20 presented the lowest I_D/I_G values 359 (i.e. 1.08 and 1.09, respectively) suggesting that these materials contain the lowest amount of 360 defects. 361



Fig. 4. FTIR-ATR spectra of GO, rGO-N-5, rGO-N-10, rGO-N-20 and rGO-N/S-10.

FTIR-ATR were studied for all the materials. In particular, the spectra of GO, rGO-N-5, rGO-365 N-10, rGO-N-20 and rGO-N/S-10 are depicted in Fig. 4. GO showed a broad band situated ca. 366 3400 cm⁻¹, assigned to the vibration of C-OH groups, a band at ca. 1720 cm⁻¹ attributed to 367 carbonyl groups, C=O, and a band at ca. 1350 cm⁻¹ corresponds to C-OH stretching. The band 368 at ca. 1220 cm⁻¹ corresponds to breathing vibrations of epoxy groups (-O-) and the band at ca. 369 1050 cm⁻¹ is attributed to the stretching vibration of C-O groups. The band at ca. 1612 cm⁻¹ can 370 371 be assigned to the skeletal vibration of graphene sheets. Compared to that of GO, the peak 372 intensities of the oxygen functional groups for the heteroatom graphene-based materials become very weak indicating the partial removal of the oxygen-containing groups during the 373 374 doping process [42]. For rGO-N-5, rGO-N-10, rGO-N-20 and rGO-N/S-10 materials, a band likely corresponding to sp^2 aromatic C=C and C=N bonds [52] was observed at ca. 1560 cm⁻¹. 375 Moreover, the rGO-N/S-10 showed a more prominent peak at around 1100-1145 cm⁻¹ which 376 most probably corresponds to the peak of the C-S-C bond symmetrical stretching vibration [53], 377 but also possible to the other bonds of C-O-C, that explain the peak in the samples without 378 379 sulphur doping such as rGO-N-5, rGO-N-10 and rGO-N-20.

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Fig. 5. a) N1s deconvoluted spectra for rGO-N-5, rGO-N-10 and rGO-N-20; b) and c) N1s and
S2p XPS deconvoluted spectra for rGO-N/S-5, rGO-N/S-10 and rGO-N/S-20, respectively.

To further investigate the nitrogen and sulphur content on the heteroatom graphene samples, 386 387 X-ray photoelectron spectroscopy (XPS) signals were analyzed as illustrated in Fig. 5. XPS 388 data for nitrogen, sulphur and oxygen contents are collected in Table 3. Fig. 5a shows the deconvoluted N1s XPS spectra for rGO-N-5, rGO-N-10 and rGO-N-20, revealing the presence 389 of four types of species, namely graphitic N (or quaternary N, NQ), pyrrolic N (N5), amino 390 391 groups (-NH₂) and pyridinic N (N6) at ~401.3, ~400.4, ~399.6 and ~398.4 eV, respectively, consistent with the results for other N-doped carbon materials [54, 55]. It is interesting to 392 393 mention that he most abundant N specie in the N-doped graphene materials correspond to the amino groups (-NH₂), followed by the N-pyridinic species (N6) and finally both N-pyrrolic 394 form (N5) and N-graphitic (NQ) with the lowest amount as previously observed [42]. It can be 395

generally accepted that the covalent functionalization with amino groups can occur at the edge
or defect sites of GO, where are more chemically active than those within the plane of graphene
[56].

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Table 3. Nitrogen and sulphur species percentage and corresponding binding energies (in
brackets, eV) and nitrogen, sulphur and oxygen content (% wt.) obtained by XPS analysis.

Sample	N (%)	S (%)	O (%)	N Peak (%)				S Peak	x (%)																				
				(N6)	(-NH ₂)	(N5)	(NQ)	C-S-C	R ₂ -S=O	C–SO _x –C																			
	76		116	29	56	7	8																						
100-N-3	7.0		11.6	(398.4)	(399.6)	(400.4)	(401.3)	-	-	-																			
-CO N 10	7.0		12.8	29	57	5	9	-																					
rGO-N-10	/.0			(398.4)	(399.6)	(400.5)	(401.4)		-	-																			
-CO N 20	7.0		11.0	31	55	7	8																						
rGO-N-20	7.0		11.0	(398.4)	(399.6)	(400.3)	(401.4)	-		-																			
	1.0	2.0	17.0	19	58	12	11	73	18	9																			
rGO-N/S-5	1.8	1.8 2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0 1	17.0	(398.4)	(399.8)	(400.7)	(401.8)	(163.7)	(164.6)	(167.5)
-CO N/C 10	1.5	22 60	60	9	10	73	14	13																					
rgo-n/s-10		2.1	2.1 15./	(398.4)	(399.7)	(400.7)	(401.7)	(163.7)	(164.7)	(167.6)																			
-CO N/C 20	1.9	1.0	1.9	1.9	15.0	22	57	13	8	43	14	12																	
100-1N/S-20		1.9			1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	15.9	(398.4)	(399.7)	(400.9)	(401.6)	(163.7)	(165.0)	(167.6)									

402

403 The N/S doped graphene materials, N1s and S2p XPS deconvoluted spectra are shown in Figs. 5b and c, respectively. The N1s XPS spectra for rGO-N/S-5, rGO-N/S-10 and rGO-N/S-20 404 showed also the presence of pyridinic-N, amino, pyrrolic-N and graphitic-N functionalities 405 (Table 3). Regarding the deconvoluted S2p XPS spectra, each S2p peak is the resultant of two 406 components $(2p_{1/2} \text{ and } 2p_{3/2})$ although only the sum of both peaks was plotted in Fig. 5c, being 407 408 2p_{3/2} binding energy the one used to assign different peaks to chemical functionalities. 409 Considering that, the deconvoluted S2p XPS spectra showed three different chemically shifted components, which are attributed to the S-thiophene-like groups (C-S-C) at ~163.7 eV, 410 sulphoxide groups (R_2 -S=O) at ~164.6 eV and a low intense component associated with 411

412 oxidized forms of sulphur, i.e. sulphone groups (C–SO_x–C) at ~167.5 eV, as previously reported 413 [57, 58]. Once again, the predominant nitrogen specie in the N/S- doped-graphene materials 414 was the amino group (-NH₂), whereas the most abundant sulphur-containing functionalities 415 correspond to the S-thiophene (Table 3) consistent with previous results in literature for 416 graphene-doped materials [42].

The XRD patterns of the Fe₃O₄ and carbon-Fe₃O₄ catalysts are shown in Fig. 6. The peaks indexed as lattice planes (111), (220), (311), (400), (422), (511) and (440) confirm the formation of Fe₃O₄ crystal with a cubic spinel structure (JCPDS card no. 85-1436) [59]. The broader peak shown in the XRD pattern in the range of 20-30° of the carbon-Fe₃O₄ composite material can be related to the lower dimensions of the crystallites and may also suggest the presence of amorphous material.



424 **Fig. 6.** XRD patterns of Fe₃O₄ and carbon-Fe₃O₄ catalysts.

425

423

426 *3.2.Oxygen reduction reaction: CV and LSV*

The electrocatalytic ORR activity of the GO and N- and N/S-doped graphene aerogels was firstly assessed by cyclic voltammetry (CV). Fig. S1a-e (supplementary information) depict the electrochemical responses of GO, rGO-N-5, rGO-N-10, rGO-N-20, rGO-N/S-5, rGO-N/S-10 and rGO-N/S-20 respectively, under an O₂- or N₂- saturated KOH solution (0.1 M) recorder at a scan of 50 mV s⁻¹ and using a RDE rotation speed of 1000 rpm. The results showed a 432 significant reduction process under O_2 indicating that all the prepared graphene-based materials 433 were electroactive to the O_2 reduction. Moreover, no cathodic peak for ORR was shown in N_2 -434 saturated electrolyte. In general, the presence of heteroatoms (Fig. S1 b-e) increased the 435 capacitance significantly in comparison to that obtained for the undoped material (Fig. S1a).



Fig. 7. a-b) LSV at different rotation speed and c-d) K-L plots at different electrochemical
potentials from -0.5V to -0.8V for rGO-N-10 (a and c) and rGO-N/S-10 (b and d).

Among all the heteroatom-doped graphene materials, both rGO-N-5 and rGO-N-20 showed the lower ORR activity (Figs. S1b and S1d, respectively) whereas all the samples treated with thiourea (i.e. rGO-N/S-5, rGO-N/S-10 and rGO-N/S-20) exhibited a great performance for ORR. These results demonstrate the synergistic effect caused by N and S co-doping increasing the electron density on the surface of the carbon material and promoting the oxygen reduction reactions as previously reported [22, 60, 61]. These results show that capacitance in carbon

458 materials could be also related to the porous texture. Thus, N/S-doped graphene materials 459 presented the highest mesopore volume in comparison with the N-doped materials (V_{mes} , Table 460 1) which are of great importance for the rapid mass transport in electrocatalytic processes [62].



467 Fig. 8. a) LSV curves at 3000 rpm and b) variation of n with E *vs* Ag/AgCl for heteroatom
468 graphene-based materials.

469

LSV measurements at a different rotating speed were also used to examine the ORR activity of 470 471 the samples. In particular, Figs. 7a and b depicts the LSV curves for both rGO-N-10 and rGO-N/S-10, at rotating speeds from 500 to 4000 rpm and in O₂-saturated 0.1 M KOH electrolyte. It 472 can be seen that the limit current density increases with the increase of rotating speed 473 correspondingly. In order to obtain the number of electrons transferred at each potential and 474 evaluate the type of the ORR mechanism (i.e. 4 or 2-electrons), the LSV curves at different 475 rotation speeds were adjusted to Koutecky-Levich equation (Figs. 7c and d for rGO-N-10 and 476 rGO-N/S-10, respectively). The corresponding K-L plots exhibit a good parallel linear 477 relationship from -0.50 to -0.80 V, suggesting the consistent electron transfer number of the 478 479 ORR at different electrode potentials. LSV curves at a rotation speed of 3000 rpm for all the heteroatom doped materials are shown in Fig. 8a. The parameters determined from the analysis 480 of LSV curves (values of J_k and n refer to K-L fitting for data at -0.80, -0.50 and -0.55V) are 481 482 listed in Table 4. Fig. 8b depicted the variation of the number of electrons transferred with the

electrochemical potential for each sample. The results showed that both samples rGO-N/S-5 and rGO-N/S-20 exhibited the better performance toward ORR with the higher values of current density (respectively, 20.933 and 17.298 mA cm⁻² at -0.80 V, Table 4).

486 It is observed that the electron transfer number of the rGO-N/S-10 material is calculated to be ca. 4.0 at -0.8V, indicating that this material catalysed ORR mainly through a four-electrons 487 pathway resulting a negligible hydrogen peroxide intermediate generated. Moreover, among 488 the N/S-heteroatom graphene samples, ORR starts at lower potential using both rGO-N/S-10 489 and rGO-N/S-20 (i.e. 0.834 and 0.810V, respectively, E⁰_{onset} versus Ag/AgCl). The improved 490 ORR activity of N/S-doped graphene materials in comparison with N-doped graphene materials 491 can be ascribed to the enhanced synergetic effect between N and S dopants which can alter the 492 electronic structure of the sp^2 carbon atoms as previously reported as well as the favourable 493 494 texture contribution from the mesopores volume [22, 61].

495

496 Table 4. Parameters obtained from the analysis of LSV curves for data at -0.8, -0.55 and -0.5
497 V.

Sample	E^0_{onset}	J_k	n	J_k	n	J_k	n
	(-0.80)	(-0.80)	(-0.80)	(-0.55)	(-0.55)	(-0.50)	(-0.50)
	(V)	$(mA cm^{-2})$		$(mA cm^{-2})$		$(mA cm^{-2})$	
rGO-N-5	-0.206 (0.771)*	6.808	2.76	3.487	2.52	2.943	2.50
rGO-N-10	-0.162 (0.815)*	18.324	3.11	6.068	3.05	7.455	3.07
rGO-N-20	-0.178 (0.799)*	6.245	2.62	3.044	2.59	2.583	2.60
rGO-N/S-5	-0.180 (0.797)*	20.933	3.52	17.319	3.31	15.870	3.27
rGO-N/S-10	-0.143 (0.834)*	13.055	4.05	9.600	3.48	8.870	3.50
rGO-N/S-20	-0.167 (0.810)*	17.298	3.00	14.292	3.49	13.500	3.47
rGO				<mark>1.02</mark>	<mark>1.08</mark>	<mark>1.10</mark>	<mark>1.15</mark>
GO				0.320	2.45	0.272	3.70

*In parentheses, potentials versus the reference hydrogen electrode (RHE) obtained from the conversion of the
 measured potentials versus Ag/AgCl reference electrode using the Nernst equation.

501 On the other hand, rGO-N-5 and rGO-N-20 exhibited electron transfer number ranges from 502 2.76 to 2.50 and 2.62 to 2.60, respectively, depending on the potential (Table 3). It is well 503 known that the nitrogen content had a significant effect on ORR catalytic activity. Both 504 pyridinic N and graphite N seems to be the main active sites to produce H_2O_2 in 2e⁻ pathway 505 following Eq. (8), as previously reported [18].

506
$$O_2 + H_2O + 2e^- \to HO_2^- + HO^-$$
 (8)

In general, ORR performance of heteroatom-doped carbon materials is mainly determined by 507 (i) the chemical composition and bonding configurations of the doped atoms and (ii) the specific 508 surface area and porous texture. In our case, N/S-doped graphene materials showed better 509 performance for ORR leading a 4 e⁻ pathway and also a high current density. On the other hand, 510 the introduction of N functionalities in graphene materials favoured the 2e⁻ ORR process with 511 512 the subsequence H₂O₂ generation. The better catalytic performance of N/S- doped materials might be ascribed to the role of N/S doping which form C-N and C-S bonds (Fig. 5) and could 513 alter the electronic structure of the sp^2 carbon atoms as previously reported [63]. Indeed, 514 positively charged carbon atoms can be generated, due to the electron-accepting nature of 515 nitrogen atoms with respect to carbon atoms. These atoms can act as active sites to adsorb O₂ 516 517 molecules and weaken O-O bonds [22]. Regarding S dopant, the role of S could be related to 518 the mismatch of the farthermost orbitals between sulphur and carbon, resulting in the generation of positive charge on the sulphur atoms, which can act as electrocatalytic centers for ORR. 519 520 Apart from the role of electronic structure, the best ORR performance of N/S-doped graphene 521 materials could be also ascribed to the higher mesoporous structure of these materials compared to N-doped graphene samples (Table 1) which can facilitate the transport of both oxygen and 522 523 electrolyte, lowering the resistance of mass transport [62].

The obtained results indicated that the highest electrogeneration of H_2O_2 at cathode by ORR can be found for both rGO-N-5 and rGO-N-20 catalysts. For this reason, these materials were selected for the subsequent electro-Fenton (EF) experiments. Moreover, a material with mainly 4 e⁻ pathway (i.e. rGO-N/S-10) was also studied in the EF experiments in order to compare the
results with that of both rGO-N-5 and rGO-N-20 samples.

529

530 *3.3.Adsorption equilibrium studies*

Preliminary experiments were performed to establish the adsorption-desorption equilibrium of 531 ACE at room temperature on the selected materials for EF process, i.e. rGO-N-5, rGO-N-20 532 and rGO-N/S-10. Fig. S2 (supplementary information) depicts adsorption isotherms of ACE 533 from distilled water at 298 K on rGO-N-5, rGO-N-20 and rGO-N/S-10 materials. Adsorption 534 isotherms were fitted to Langmuir and Freundlich equations and the results obtained are listed 535 in Table S1 (supplementary information). In general, the linear regression coefficient values 536 show that the Langmuir equation fitted better the adsorption isotherms than the Freundlich one 537 (Table S1). Langmuir equation enables to know the adsorption capacity of the adsorbents and 538 the B constant from which the adsorption thermodynamic parameters can be obtained. The 539 maximum adsorption capacity (X_m) was 116, 120 and 88 mg g⁻¹ for rGO-N-5, rGO-N-20 and 540 rGO-N/S-10, respectively. These results are in accordance with the textural characteristics of 541 the materials obtained, thus, both rGO-N-5, rGO-N-20 catalysts exhibited higher values of 542 surface area and micropore volume (i.e. S_{BET} of 583 and 592 m² g⁻¹ and W_0 of 0.228 and 0.229 543 cm³ g⁻¹, respectively) in comparison with that obtained for rGO-N/S-10 (374 m² g⁻¹ and 0.143 544 cm³ g⁻¹, respectively). Regarding the B constant, the highest value obtained for rGO-N-20 (i.e. 545 0.23 L mg⁻¹) seems to be related with the strongest adsorbent-adsorbate interactions on the rGO-546 547 N-20 sample.

548

549 *3.4.Electro-Fenton*

The electro-Fenton (EF) experiments were carried out using the saturated selected heteroatom graphene-based materials, i.e. rGO-N-5, rGO-N-20 and rGO-N/S-10. These catalysts were tested in the degradation of 10 mg L^{-1} of ACE by EF process at -0.55 V for 360 min. The experiments were performed using carbon-Fe₃O₄ as catalysts to activate the generated H_2O_2 for the degradation of the contaminant (Fig. 9). A blank experiment for the rGO-N-5 sample was investigated in order to quantify the amount of ACE degraded in the absence of magnetic samples. Table 5 summarizes the TOC conversion, ACE conversion and leaching of iron species at the end of the experiments.

It well known that the current density is responsible for the reduction of oxygen resulting the 558 formation of hydrogen peroxide at the cathode. Thus, it was observed that for current intensity 559 values under 3.0 mA cm⁻², obtained with potential below -0.5 V (Table 4), a negligible ACE 560 degradation was achieved (results not shown). These results seem to be related with the 561 inefficient oxygen reduction due to the lower energy supplied to the system as previously 562 reported [28]. For the EF experiments, potential value of -0.55 V was selected for the EF 563 reaction, according to the obtained values of J_k , n (Table 4) and the respective ACE degradation 564 (Table 5). For the materials in which the electron transfer number is ca. 2 at -0.55V (i.e. 2.52 565 and 2.59 for rGO-N-5 and rGO-N-20, respectively) and using carbon-Fe₃O₄ as catalyst, the EF 566 results showed that rGO-N-5 promote the highest ACE conversion, reaching almost complete 567 removal in 240 min whereas rGO-N-20 exhibited a 71% of ACE conversion (Table 2). 568 However, a different tendency was observed for the ACE mineralization; i.e. after 360 min; 569 570 rGO-N-5 (+ Carbon-Fe₃O₄) produced a TOC reduction of 45.5% while rGO-N-20 leads to a TOC reduction of 51.6% (Table 5). These results could to be related with the the larger amount 571 of iron leached obtained for rGO-N-20 compared to that obtained for rGO-N-5 (respectively 572 0.33 and 0.24 mgL⁻¹). On the other hand, and as expected, rGO-N/S-10 showed the lowest 573 performance (23 and 13.1% of ACE conversion and mineralization, respectively) due to the 574 575 mainly 4-electron pathway for ORR that implies a much lower generation of H₂O₂ (Table 4) in comparison with that obtained for rGO-N-5 or rGO-N-20 samples. 576



Fig. 9. Normalized ACE concentration ([ACE]/[ACE]₀) as function of time for electro-Fenton experiments performed with the saturated samples rGO-N-5, rGO-N-20 and rGO-N/S-10 and using carbon-Fe₃O₄ as catalyst at potential of -0.55V. A non-catalytic blank experiment for rGO-N-5 without catalyst is also shown for comparison.

582



- a TOC reduction of 5.0% was achieved at the end of the experiments, i.e. 360 min (Table 5).
- 595 These results could be due to the formation of HO[•] radicals in the absence of catalyst. In fact,
- it has been reported that the presence of N-functionalities (such as pyridinic N and graphitic)

597 could catalyze H_2O_2 to the production of radicals HO[•] [18]. However, the catalysis of H_2O_2 to 598 HO[•] was much slower than that of H_2O_2 generation, which lead to the accumulation of H_2O_2 . 599 For that reason, the use of an active catalyst, i.e. carbon-magnetite is crucial to accelerate the 600 generation of radicals, favoring the conversion and degradation of ACE (Table 5).

601 Heteroatom graphene-based materials could promote the 2e⁻ ORR process to electrochemically generate H₂O₂ and the presence of carbon-Fe₃O₄ could efficiently catalyze H₂O₂ to produce 602 HO' radical for ACE degradation. In literature, the reaction mechanism seems to be mostly 603 motivated by HO' radicals attack during the EF process, although the formation of other reactive 604 species such as radical superoxide anion (O_2^{-}) can assume a representative role in the EF 605 mechanism [18] following Eq. (9). After the generation of radicals, ACE might be attacked and 606 607 degraded into different aromatic by-products such as benzoic acid, benzaldehyde and 608 acetamide, among others, as well as aliphatic organic acids such as fumaric, oxalic, acetic, formic and maleic acids, as previously reported [64]. Even so, more studies will be further 609 required, perhaps using more advanced characterization techniques for exact identification of 610 all reaction intermediates of ACE. 611

$$612 \qquad O_2 + e^- \to O_2^{\bullet-} \tag{9}$$

613 On the other hand, post-reaction analysis of the rGO-N-5 and rGO-N-20 (EF) samples by XPS 614 (results not shown) indicated that nitrogen functionalities were stable and there are not 615 significant changes of the N groups after ACE oxidation by EF.

617 **Table 5.** ACE conversion ($X_{ACE,360min}$), total organic carbon conversion ($X_{TOC,360min}$) and 618 leaching of iron species ($C_{Fe-leached}$) in EF experiments at -0.55V after 360 min.

Sample	$X_{ACE,360\min}$	$X_{\mathrm{TOC},360\mathrm{min}}$	$C_{ ext{Fe-leached}}$
	(%)	(%)	(mg L ⁻¹)
Blank (rGO-N-5 no catalyst)	33	5.0	
rGO-N-5 (+carbon-Fe ₃ O ₄)	100	45.5	0.24
rGO-N-20 (+carbon-Fe ₃ O ₄)	71	51.6	0.33
rGO-N/S-10 (+carbon-Fe ₃ O ₄)	23	13.1	0.15

619

Regarding the Fe leached at 360min (Table 5), it is noteworthy that all the catalysts tested 620 present values much lower than the maximum dissolved iron concentration allowed in 621 European Union standards for discharge of treated waters (i.e. 2.0 mg L^{-1}). The concentration 622 of leaching of iron species was 0.24, 0.33 and 0.15 mg L⁻¹ for rGO-N-5 (+carbon-Fe₃O₄), rGO-623 N-20 (+carbon-Fe₃O₄) and rGO-N/S-10 (+carbon-Fe₃O₄), respectively. The lower amount of 624 625 iron leached obtained for all the samples indicate that the Fenton reaction is taking place heterogeneously between iron supported on carbon and the generated H₂O₂ in solution, 626 confirming the higher stability of the catalysts. Besides the high stability of the carbon catalyst, 627 they have an additional advantage of the magnetically recoverable catalysts. 628

629

630 **4.** Conclusions

631

632 A series of N- and N/S-doped graphene aerogels were prepared by simple hydrothermal method and freezing-drying process using urea or thiourea as N or N/S source, respectively. 633 Electrochemical characterization was carried out to assess the electro-catalytic performance and 634 the number of electrons transferred of each sample for ORR. The N-functionalities introduced 635 in the graphene-based material remarkably influence the catalytic performance in both 636 637 processes. In general, N/S-doped graphene aerogels show better performance for ORR leading a four- electron pathway and also high current densities. The improved catalytic performance 638 639 can be attributed to the enhanced synergetic effect between N and S dopants. The introduction of N functionalities in GO favour the 2e⁻ ORR process for H₂O₂ generation. Heterogeneous 640 641 electro-Fenton process for the degradation of acetaminophen using both N-graphene aerogels and magnetically recoverable catalyst based on carbon-magnetite, allowed a contaminant 642 643 removal of ca. 100%, ca. 45% of mineralization and also a low iron loss by leaching (ca. 0.24

mg L⁻¹), conforming with the European Union directives for discharge of treated waters. The
 selected magnetic carbon catalyst also exhibits good stability.

- 646
- 647

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