

Article

Resonant Hybrid Flyback, a New Topology for High Density Power Adaptors

Alfredo Medina-Garcia¹, Manfred Schlenk¹, Diego P. Morales^{2,*} and Noel Rodriguez²

- ¹ Infineon Technologies AG, 85579 Munich, Germany; alfredo.medina-garcia@infineon.com (A.M.-G.); manfred.Schlenk@infineon.com (M.S.)
- ² Pervasive Electronics Advanced Research Laboratory, Department of Electronics and Computer Technology, University of Granada, 18071 Granada, Spain; noel@ugr.es

* Correspondence: diegopm@ugr.es

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Abstract: In this article, an innovative power adaptor based on the asymmetrical pulse width modulation (PWM) flyback topology will be presented. Its benefits compared to other state-of-the-art topologies, such as the active clamp flyback, are analyzed in detail. It will also describe the control methods to achieve high efficiency and power density using zero-voltage switching (ZVS) and zero-current switching (ZCS) techniques over the full range of the input voltage and the output load, providing comprehensive guidelines for the practical design. Finally, we demonstrate the convenience of the proposed design methods with a 65 W adaptor prototype achieving a peak efficiency of close to 95% and a minimum efficiency of 93.4% at full load over the range of the input voltage, as well as a world-class power density of 22 W/inch³ cased.

Keywords: adaptor; flyback; power density; efficiency; MOSFET; GaN

1. Introduction

In recent years, the amount of highly portable electronic devices—such as mobile phones, tablets, laptops, etc.—has increased significantly to satisfy social needs, communication needs, and enable access to a large variety of cloud-based services. Simultaneously, the need for power adaptors with high efficiency, to ensure minimal waste of energy, and minimally-sized electronic parts is highly desired to satisfy the portability premise [1].

Power adaptors must feature a wide input voltage range, typically ranging from 90 Vac to 264 Vac, and passive cooling. For low-power converters in which power factor correction is not required, flyback or flyback-based converters are preferably used due to their capability to handle a wide input to output voltage ratios [2,3]. Additionally, the potential for reducing the adaptor size is limited by the maximum losses that are generated at any given operating point. For a power adaptor where the heat is only dissipated passively, the maximum allowed surface temperature will determine the minimum allowed efficiency at full load and the minimum input voltage, which is typically the operating point characterized by a worst-case condition.

In a traditional flyback converter, the transformer acts as an energy storage element resulting in a larger transformer compared to forward topologies. This limits the maximum achievable power density. Over the years, increasing the switching frequency has been used to reduce the transformer size. Nevertheless, as the frequency increases, the energy losses in the parasitic elements—mainly transformer leakage inductance—and output metal-oxide-semiconductor field-effect transistor (MOSFET) capacitance become more significant. To overcome the issues related to higher switching frequencies, different variants of the flyback topology have become popular, all of which aim to recycle the energy of the parasitic elements, with the active clamp flyback being the most well-known variant in either complementary or non-complementary versions [4,5]. However, the original challenge related to the size of the transformer still remains: The energy to be transferred to the secondary side first has to be stored in the transformer.

In recent years, new transistor technologies allowing higher switching frequencies have become popular. Examples of these are silicon carbide and GaN MOSFETs [6–8]. The use of these new switches in active clamp flybacks seems to be able to solve both of the major limitations of high power density adaptors: Recycling energy from the parasitic elements while reducing the transformer size. Nevertheless, the higher switching frequencies are not exempt from problems. Faster switching frequencies raise a new challenge: To fulfill conductive or radiated electromagnetic interference (EMI) regulations, such as EN55022. Another limitation of this solution is the higher cost of special devices in a market where the total system cost is very sensitive.

The creatively titled asymmetrical duty cycle flyback converter is a hybrid between a flyback and a forward converter [9,10] that addresses the major problems related to high-density adaptors while using moderate switching frequencies. In this paper, a solution based on such a converter, and the control methods that ensure zero voltage switch (ZVS) and zero current switch (ZCS) over line and load will be presented.

2. Asymmetrical Duty Cycle Flyback

2.1. Topology

The general schematic of the asymmetrical duty cycle flyback converter is presented in Figure 1, including the elements needed in an adaptor, such as the EMI filter and the input rectifier [9]. It is important to note here the capacitor (Cr) is in series with the transformer, which is the major difference with respect to the traditional flyback and will make the converter behave as a hybrid flyback and a forward converter.



Figure 1. Simplified adaptor schematic of an asymmetric pulse width modulation (PWM) half-bridge (HB) flyback.

To achieve outstanding power density, a combination of the right topology, dimensioning, and advanced control techniques have to be used. In particular, the presented topology with the right control method can achieve ZVS and secondary ZCS under all conditions of input voltages and output current. Moreover, it recycles the energy of the transformer leakage inductance, which helps to reduce the losses and maximize efficiency. To further boost efficiency, synchronous rectification can be used in the secondary side.

The power circuit in the primary is realized by an LC tank driven by a half-bridge similar to an LLC converter. The resonant inductor Lr represents the series inductance, Lr being either the transformer leakage inductance or the leakage inductance plus an external inductor. It is worth mentioning that the converter can also be implemented by connecting the resonant capacitor Cr and the primary side of the power transformer between the positive node and the middle point of the

half-bridge. This would result in a similar operation, but with the roles of the switch Q1 and Q2 inverted. A second resonant circuit is formed by Lr + Lm and Cr.

2.2. Resonant Operation Phases

The operation phases of the resonant asymmetrical duty cycle flyback can be divided into six phases as schematized in Figure 2:



Figure 2. Asymmetric flyback converter operation phases.

Phase 1, t_1 to t_2 : During this phase, the Q_1 switch is on and the Q_2 switch is off. The current increases in the transformer and the voltage in the resonant capacitor Cr increases; both elements store energy. The secondary diode D_1 is biased inversely hence no energy is transferred to the secondary side.

Phase 2, t_2 to t_3 : In this phase, both switches Q_1 and Q_2 are off. The current in the transformer T_1 will force the half-bridge middle point V_{hb} to drop until the body diode of Q_2 MOSFET clamps the voltage. The primary side of the transformer now has the same voltage as the capacitor C_r .

Phase 3, t_3 to t_4 : During this phase the Q_1 switch is off and Q_2 is switched on under the ZVS condition; the secondary voltage is now equal to the voltage across the capacitor C_r divided by the turns ratio. The current starts flowing through D_1 and the energy stored in the capacitor and the transformer is transferred to the output. Due to the LC tank formed by the L_r (transformer leakage inductance) and the resonant capacitor, the current in the secondary follows a sine wave with the

period defined by the resonant frequency of those elements (see Figure 3). The current in the primary is the sum of the magnetizing current plus the reflected secondary current. The current in the resonant tank is still positive, mainly driven from the transformer T_1 magnetizing inductance, and flows into the resonant capacitor C_r , charging it further.



Figure 3. Resonant asymmetric flyback converter waveforms, I_{hb} : tank current, V_{hb} : half bridge middle point voltage, I_{sec} : secondary transformer current.

Phase 4, t_4 to t_5 : This phase is a continuation of the previous one. The Q_1 switch is off and Q_2 is switched on; the energy is still being transferred to the secondary side but the resonant tank current inverts its direction driven by the voltage in the resonant capacitor C_r . The energy of the resonant capacitor is not only transferred to the secondary side but also contributes to bringing the magnetizing current of the transformer T_1 to a negative level as long as Q_2 is on.

Phase 5, t_5 to t_6 : In this phase, both switches Q_1 and Q_2 are off. The negative current induced in the transformer during the previous phase will force the half-bridge middle point V_{hb} to increase its voltage until it is clamped by the body diode of Q_1 .

Phase 6, t_6 to t_7 : Similarly to phase 1, Q_1 is switched on with the ZVS condition and Q_2 is switched off, but the current in the transformer resonant tank is still negative, meaning that the excess of energy in the tank will be sent back to the input.

3. Asymmetrical Duty Cycle Flyback Control Methods

3.1. Duty Cycle and Output Voltage

Assuming negligible dead times, we can define the duty cycle as expressed by the Equation (1):

$$D = \frac{T_{\rm Q1}}{T_{\rm Q1} + T_{\rm Q2}} \tag{1}$$

where T_{Q1} is the ON time of the Q_1 switch and T_{Q2} is the ON time of the Q_2 switch in Figure 1.

As described in detail in [11,12], the proposed topology provides an output voltage proportional to the duty cycle, according to:

$$V_{out} = D \frac{V_{in}}{N} \frac{L_m}{L_m + L_{lk}}$$
⁽²⁾

where n represents the winding ratio between the primary and the secondary of the transformer.

Equation (2) shows that the output voltage is independent of the output current due to the fact that components without loss are assumed. However, in a real converter, it is necessary to compensate

for energy losses in non-ideal components (i.e., capacitor ESR) and variations of the effective duty cycle due to the dead times.

3.2. Considerations for ZVS Operation

In order to achieve the ZVS condition before the MOSFETs are switched on, the right polarity of the tank current as well as sufficient energy in the tank are needed to turn the V_{hb} around and ensure ZVS. Not doing so will create hard switching, undesired oscillations and, in the worst case, body diode cross conduction.

There are different ways to achieve ZVS, either using the energy in Lr, Lm or both. Due to the current flowing though Lr and Lm at t_2 (see Figure 3), it is easy to achieve ZVS for Q_2 . For Q1, ZVS can be achieved by:

- (a) Ensuring that enough current flows through the *Lr*. However this solution is compromising: Due to the sharp di/dt on the secondary leakage inductance, the voltage across D₁ will oscillate resulting in higher voltage requirements and in high EMI.
- (b) Ensuring that enough current flows through the magnetizing inductance, due to the larger value of *Lm* compared to *Lr*. This is the preferred way to ensure ZVS. Furthermore, oscillations in the output can be avoided if the secondary current is zero (ZCS) (*Isec* @ *t*₅ in Figure 3).

Figure 4b shows that the use of a too-high switching frequency, or high inductance, does not allow the transformer magnetizing current to reverse its polarity when Q_2 is switched off. This condition forces the tank current to flow through the body diode of Q_2 . When Q_1 is switched on, a high current will flow through the half-bridge due to the reverse recovery time of the diode, eventually damaging the MOSFETs.



Figure 4. Undesired conditions for ZVS operation: (a) ZVS is achieved with Lr, large oscillations are observed in D₁ voltage due to secondary leakage inductance (b) tank current polarity does not allow ZVS operation and leads to body diode cross-conduction when Q₁ is switched on.

3.3. Proposed Resonant Operation

Taking into account all the considerations previously described, the proposed control method is based on keeping the energy transfer time (T_t) constant (t_3 to t_5 in Figure 3), and approximately equal to a value around half of the resonant period of circuit formed by Cr and Lr. The regulation of the converter is then achieved by modulating the on time of the high side switch (Q_1) (t_0 to t_2 in Figure 3). This method is illustrated in detail in Section 3.5.

This approach with the proper dimensioning of the topology [9] has the following advantages:

- (a) Zero current switching (ZCS) in the secondary side, which avoids losses in the secondary side snubber due to the non-zero current in the secondary leakage inductance.
- (b) It allows an easier drive of the synchronous rectifier because it avoids late switch off, i.e., as happened in CCM-operated flyback converters [6].

- (c) It avoids double SR (synchronous rectifier) pulses as can happen in active clamp flyback converters [3].
- (d) It results in an output current waveform that has a lower RMS (root mean square) value compared to other topologies, such as standard flyback or active clamp flyback converters, by reducing resistive losses (as shown in Figure 3).

3.4. Understanding the Energy Storage

Looking at the energy stored during the charging phase helps to understand why this topology allows a reduction of the size of the transformer compared to a standard or active clamp flyback converter when the same switching frequency is used. While in a standard flyback or ACF (Active Clamp Flyback) all the energy has to be stored in the transformer before releasing it to the secondary side, in the asymmetrical flyback converter, the energy stored is shared between the resonant capacitor and the transformer, resulting in a more relaxed transformer requirement and therefore a smaller size.

Under the condition that the charge time is very small compared to the resonant period $(t_c \ll 2\pi\sqrt{(L_m + L_r)C_r})$, the increment of stored energy in the resonant capacitor (C_r) and the transformer primary inductance $(L_{lk} + L_m)$ depends on the voltage shared between both of them during the charge phase; this is shown in Figure 2a, considering that the average voltage across the resonant capacitor is proportional to the output voltage and equal to:

$$V_{cr_avg} = NV_{out} \tag{3}$$

It easy to note that the percentage of energy shared depends on the input voltage as shown in Figure 5a.



Figure 5. (a) Percentage of energy stored during the charge phase of the converter over *Vin*, *Vcr* = 50 V; (b) switching frequency of the resonant converter over Vin using the proposed control method.

It can be observed in Figure 3 that the power taken from the input source, under the condition $t_c \ll 2\pi \sqrt{(L_m + L_r)C_r}$, can be calculated by the Equation (4):

$$P_{in} = \frac{1}{T} \int_{t_0}^{t_6} V_{in} I_{in}(t) dt = \frac{V_{in} (I_{hb_h} + I_{hb_l})}{2T} t_c$$
(4)

where I_{hb_h} and I_{hb_l} are the $I_{hb}(t)$ currents at t_0 and t_2 , see Figure 3, and *T* is the period from t_0 to t_6 .

On the other hand, with the same approximation, the charge (t_c) and discharge ($t_d = T_t$) times of the transformer can be determined by the voltage applied to the transformer during each phase:

$$t_c = \frac{I_{hb_pp}L_p}{V_{in} - NV_{out}}$$
(5)

$$t_d = \frac{I_{hb_pp}L_p}{NV_{out}} \tag{6}$$

where $I_{hb_pp} = I_{hb_h} - I_{hb_l}$.

Neglecting dead times, the period *T* can be extracted by adding tc and td. By replacing *T* and t_c in Equation (4), the following expression for the input power can be derived:

$$P_{in} = \frac{NV_{out}(I_{hb_h} + I_{hb_l})}{2}$$
(7)

Assuming an ideal system with no losses, where all the energy taken from the input is transferred to the output ($P_{in} = P_{out}$), I_{out} can be calculated as follows:

$$I_{out} = \frac{P_{out}}{V_{out}} = \frac{N(I_{hb_h} + I_{hb_l})}{2}$$
(8)

Equation (8) shows that for the given control method the output current is independent of the input and output voltages.

From Figure 5 it can be observed that for the higher input voltages the portion of power transferred from the resonant capacitor is lower; this means that the transformer always stores the same amount of energy (same I_{hb_h} and I_{hb_l} over the input voltage) but it transfers more power because of the higher switching frequencies. This is different behavior compared to a standard flyback converter or an ACF converter where the transformer is the only element storing the energy. Here, the frequency decreases with lower input voltages and the transformer is forced to store more energy leading to higher core flux and losses.

3.5. Magnetizing Current Displacement

With the proposed control method, where T_t is kept constant and therefore $I_{hb_pp} = I_{hb_h} - I_{hb_l}$. Equation (8) demonstrates the shift of the transformer T_1 magnetizing current due to the output current.

Under the conditions of a constant output voltage (constant duty cycle) and zero output current, the equivalent circuit is a half-bridge driving an LC tank formed by the transformer primary inductance $(L_r + L_m)$ and C_r (no secondary elements involved). The amount of I_{hb} peak to peak depends only on the applied frequency or T_t . The converter only circulates energy: No energy is transferred to the secondary side.

As the output current increases, the reflected current of the secondary side appears in the primary side, as shown in Figure 3 from t_3 to t_5 . If the output voltage is constant, the reflected current shifts the magnetizing current up by approximately a factor of $2I_{out}/N$, where N is the transformer turns ratio.

$$I_{hb_h} = I_{hb_pp} + \frac{2I_{out}}{N} \tag{9}$$

The magnetizing current can be used to estimate the average output current or to control it independently of the input and output voltages, i.e., by measuring the middle point of the increasing current ramp during Q_1 on time, t_0 to t_2 in Figure 3.

Figure 6 shows actual measurements of the effect of the input voltage and the output current on the magnetizing current. In particular, Figure 6a,b show that the peak current of the tank circuit is independent of the input voltage and has the same peak value because the output load is the same, 0.6 A. Figure 6c,d show the same effect with a load of 3.25 A. The value of I_{hb} peak current is given by Equation (9).



Figure 6. Converter waveforms under different input voltages and load conditions, in this case the turns ratio *N* is 2.4: (**a**) *Vin*: 110 Vdc, *Iload*: 0.6 A; (**b**) *Vin*: 360 Vdc, *Iload*: 0.6 A; (**c**) *Vin*: 110 Vdc, *Iload*: 3.25A; (**d**) Vin: 360 Vdc, *Iload*: 3.25 A.

3.6. Overpower Capability

Until this point the description of the behavior of the converter has been based on the assumption of a very small variation of the resonant capacitor voltage. Without the previous approximation $t_c \ll 2\pi \sqrt{(L_m + L_r)C_r}$, the primary current during the charge time is not linear but sinusoidal with a resonance period given by:

$$T_{res} = 2\pi \sqrt{(L_m + L_r)C_r} \tag{10}$$

Under heavy load conditions, where longer charge times are required, it can be observed that the percentage of energy accumulated by the capacitor is even larger compared with the approximation previously used of small t_c time. Figure 7 shows the magnetizing current and resonant capacitor voltage over time, and Figure 8 shows the stored energy of each element over time.



Figure 7. Primary waveforms over time with long charge time.



Figure 8. Energy stored in the transformer magnetizing inductance and resonant capacitor over time. Δ Ec: increment of energy in the resonant capacitor, Δ El: increment of energy in the primary inductance, Δ Et: total increment of energy in the resonant tank.

Such behavior can be used to provide a considerable amount of overpower, often required in adaptors without the risk of saturating the transformer as can happen in standard flyback or active clamp flyback (ACF) converters.

4. Experimental Results

To demonstrate the high efficiency and power density that this topology can achieve, a 65 W prototype converter was built. The converter specifications are shown in Table 1.

Parameter	Value
Max output current	3.25 A
Output voltage	20 V
Input voltage	90–264 Vac
Power density	>20 w/inch ³
Efficiency full load	>93%
EMC	EN55022 class B

Table 1. Converter target specifications.

The dimensioning of the converter was determined according to [11] and the feedback network was determined considering [13]. A synchronous rectifier was used on the secondary side in order to further boost the efficiency. The MOSFETs used in this experiment are shown in Table 2. To maximize the efficiency, the primary side switches were selected with a low $R_{ds(on)}$ and a low output capacitance $C_{o(tr)}$ to allow a ZVS with a minimum circulating current. Since the half-bridge transistor's body diode clamps the V_{hb} , there was no need for a very high voltage rating of these elements as in a standard flyback converter or ACF converter. For the control, a programmable digital controller from Infineon was used.

Parameter	HB Mosfets	SR Mosfet
Manufacturer	Infineon	Infineon
Reference	IPP50R140CP	BSC093N15NS5
$R_{ds(on)}$	140 mOhm	9.3 mOhm
V _{ds max}	500 V	150 V
$C_{o(tr)}$	230 pF	604 pF
Q_{gs}	48 nC	14 nC

Table 2. MOSFETs characteristics.

The transformer was implemented using an RM8 core. The specifications are shown in Table 3:

Parameter	HB Mosfets
Core type	RM8
Core material	3C95
Lm	52uH
Llk	1.7uH
Np	18 turns (Litz $40 imes 0.1$ mm)
Ns	7 turns (TIW Litz 70 $ imes$ 0.1 mm)
Winding interleaving	P-S-P

Table 3. Transformer specifications.

The dimensions of the final converter (see Figure 9a) were $51.5 \times 38 \times 19$ mm, achieving a power density of 29 W/inch³. The prototype achieved a minimum efficiency of 93.4 at a 90 Vac input and a 65 W load measured at the board connectors.



Figure 9. (a) Asymmetric flyback converter prototype; (b) full load efficiency versus input voltage range.

The frequency of operation ranged from approximately 100 KHz at 90 Vac to 200 KHz at 264 Vac. The equipment used for measurements is listed in Table 4:

Table 4. List of equipment used for measurements.

Parameter	HB Mosfets
AC source	Chroma 61505
Programmable load	Chroma 63202
Power analyzer	Yokogawa WT500
Spectrum analyzer	Rohde&Schwarz HMS-X
Oscilloscope	Yokogawa DLM6054

Figure 10 shows the EMI results, demonstrating the benefits of this topology and the used control method.



Figure 10. EMI results for average, dark blue and peak, light blue values. Upper limit: quasi peak, lower limit: average. (**a**) Result at 115 Vac, full load and (**b**) result at 230 Vac, full load.

5. Discussion

The outstanding efficiency and EMI performance of the asymmetrical duty cycle flyback converter were proven. The proposed converter and its control method, including ZVS and ZCS over load and line, enable the future study of the benefits of using faster switching devices and higher switching frequencies. This could result in the reduction of the transformer size, and the extension of the input voltage range to further reduce the bulk capacitor or to increase the leakage inductance to achieve EMI requirements at higher switching frequencies.

When used in a DC-to-DC stage and with the proper design, it can achieve efficiency levels close to an LLC converter but with the benefit of the wider voltage range, meaning that in some cases the replacement may be possible and beneficial.

6. Conclusions

The proposed asymmetric flyback with the presented control method is a promising topology for highly efficient and very compact adaptors. These features were achieved due to its forward energy transfer capability, compared to standard flyback or ACF [14], where the transformer has to store all the energy. The proposed control method and topology recycle the energy of the most critical parasitic elements and ensure ZVS and ZCS over load and line. Even with the use of slow devices (with respect to GaN), the efficiency is high and the EMI, due to slow voltage slew rates, easily fulfills commercial requirements.

The performance was demonstrated with a 65W prototype that achieves a minimum efficiency of 93.4% and a peak of 94.8% at full load over the range of Vac input voltage, satisfying the EN55022 class B requirements.

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