

Carbon Tetrachloride Cold Plasma for Extensive Chlorination of Carbon Nanotubes

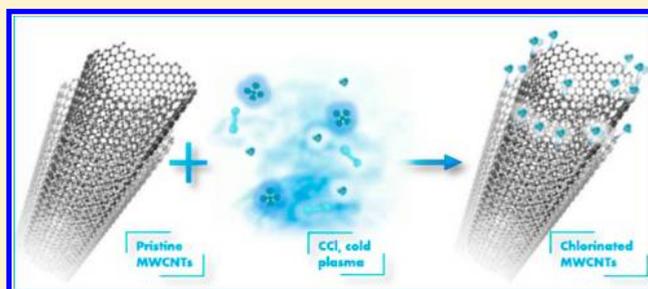
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Supporting Information

ABSTRACT: This article reports a new way to covalently bond chlorine to multiwalled carbon nanotubes (MWCNTs) by using a carbon tetrachloride cold plasma treatment. Several factors controlling the efficiency of the plasma treatment were considered. In particular, the methodology to produce the plasma and the temperature and time of treatment were taken into account. The largest chlorine surface concentration was obtained when the MWCNTs were treated with helium plasma before the CCl₄ plasma to activate the surface. Short periods of plasma treatment (5–10 min) were then sufficient to reach high degrees of chlorination (up to 19.2% by weight) much larger than those previously reported. The functionalization takes place mainly in the borders and defects of the tubes, thus preserving the conjugation existing in the graphene layers. Moreover, the treatments show no influence on the textural characteristics of the nanotubes (i.e., porosity and interlayer spacing). Therefore, the method proposed in this work is an excellent approach to introducing surface chlorine atoms, capable of acting as leaving groups, as a first step for further functionalization with more complex molecules, while preserving the morphology and mechanical properties of the nanotubes still intact.



INTRODUCTION

Together with their outstanding mechanical properties, the chemical stability of carbon nanotubes is one of the key factors that have made these materials suitable for a wide range of applications and can be considered as one of their major advantages in many cases. This stability becomes a drawback, however, in attempts to achieve selective and homogeneous functionalization using the common methods employed for other carbon materials. Nevertheless, the functionalization of carbon nanotubes is of high interest, as it widens the field of application of these materials, and effective methods for selectively introducing different surface heteroatoms and complex functions are still being pursued. For instance, the insolubility of carbon nanotubes limits the possibility of obtaining homogeneous dispersions in chemical reactions that need to take place in the solution phase. For this reason, significant efforts have been made to partially dissolve nanotubes in different liquids.¹ Similarly, homogeneous dispersions of nanotubes in carbon nanotube/polymer composites^{1–7} have been achieved with carbon nanotubes that were previously functionalized.

Two aspects, among others, are relevant in the functionalization of carbon nanotubes: the sites where the heteroatoms are attached and the degree of functionalization. In relation to the former, the heteroatoms can be attached to caps or open ends of the nanotubes, or they can be bound to the wall atoms.

Moreover, carbon nanotubes usually contain irregularities, defects (such as Thrown–Stone–Wales defects), or vacancies,^{1,2,8} which have relatively high reactivities, so these are frequently the sites where the heteroatoms are covalently bound. The degree of functionalization is directly related to the reaction conditions, that is, the reactants, their concentrations, and the pressure and temperature. To achieve functionalization with complex molecules, the methodology frequently involves two (or more) stages: a first stage (primary functionalization) dealing with the attachment of heteroatoms such as oxygen, nitrogen, or fluorine,^{9,10} among others, and a second stage that uses these heteroatoms as intermediates for further functionalization (secondary functionalization).^{1–3,5,11–14} The first step can be crucial, as it opens the possibility of selectively introducing more complex functions onto the surface of the carbon nanotubes.

Primary functionalization with oxygen groups is usually carried out using several oxidants in both the liquid and gas phases, and it results in a large number and variety of oxygen-containing groups such as carboxyl, carbonyl, phenol, and ether groups.^{5,15–25} Because of the chemical nature of these groups, only some of them are suitable for secondary functionalization.

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This suggests that a more selective primary functionalization resulting in only the targeted group(s), able to act as intermediates in the subsequent functionalization steps, could be very useful. For this purpose, fluorine is frequently used for primary functionalization and attachment to carbon nanotube surfaces.^{12,26–29} This is not a very difficult task from a thermodynamic point of view because of the high reactivity of fluorine. Nevertheless, the substitution of fluorine for further functionalization once it has been attached to the carbon atoms is not very favored because of the stability of the C–F bond. For this reason, it is desirable to achieve the covalent attachment of another halogen, such as chlorine or bromine, which are much better leaving groups.^{30,31} A common procedure for the covalent bonding of chlorine to carbon nanotubes consists of treatment with chlorine gas at relatively high temperature, although other methods have also been reported.^{12,32–39}

Based on these facts, the aim of this work was to study new ways to covalently bond chlorine to multiwalled carbon nanotubes (MWCNTs), as chlorine atoms can act as leaving groups in many organic reactions. This makes them a good starting point for obtaining more complex functionalizations. For this purpose, MWCNTs were subjected to microwave cold plasma of carbon tetrachloride. To the best of our knowledge, the use of CCl_4 plasma to functionalize carbon materials has not yet been reported. The advantage of using this procedure for chlorination stems from its simplicity, as it is carried out at low temperature and avoids the use of corrosive gases such as chlorine. Several parameters influencing the degree of MWCNT chlorination and the effect on the characteristics of these carbon materials were investigated in this work.

EXPERIMENTAL SECTION

Commercially available Nanocyl-3100 multiwalled carbon nanotubes (MWCNTs) were used to study functionalization by plasma treatments. The product had an average diameter of 9.5 nm, an average length of 1.5 μm , and 0.6% ash content. These tubes were obtained by the catalytic carbon vapor deposition (CCVD) process. A Europlasma NV device (Junior PLC Advanced SP) was used to generate the plasma. This plasma generator consists of six main parts, namely, vacuum chamber, vacuum pump, high-frequency generator, power distribution rack, and measuring devices. The equipment allows the power, temperature, gas flow, and pressure in the chamber to be controlled. In addition, it allows for the production of plasmas of pure gases and gas mixtures. Carbon tetrachloride (Sigma-Aldrich) was used as the precursor for plasma of chlorine. Several experiments were carried out to optimize the conditions for the attachment of chlorine on the MWCNTs. In particular, carbon tetrachloride was flowed into the plasma chamber in two different forms: as a CCl_4/He mixture and as pure CCl_4 . Moreover, the influence of helium plasma pretreatment (for the activation/cleaning of the surface) on the degree of functionalization by both CCl_4/He and pure CCl_4 plasmas was analyzed. In the experiments, 0.5 g of MWCNTs was placed in the plasma chamber and outgassed to a residual pressure of 5 mTorr. Then, the CCl_4/He mixture or pure CCl_4 was admitted to a pressure of 300 or 150 mTorr, respectively, and the system was equilibrated for 3 min. After that, the plasma was produced by the microwave source (2.45 GHz, 300 W). Several periods of plasma treatment, between 0.5 and 45 min, were used. In the case of He plasma pretreatments, once the residual pressure of the chamber reached 5 mTorr,

helium was flowed through the chamber up to a pressure of 300 mTorr for 3 min. After that, He plasma was generated by setting up the microwave source to 300 W for 5 min. Then, the chamber was again evacuated to less than 5 mTorr, and the gas reaction mixture (CCl_4/He or pure CCl_4) was admitted without exposing the sample to the air, following the subsequent plasma treatment as described earlier.

The samples were characterized by thermogravimetric analysis (TGA), X-ray photoelectron spectroscopy (XPS), temperature-programmed desorption (TPD), and X-ray diffraction. The TGA measurements were carried out in a Shimadzu TGA-504 device in which the samples were heat-treated in flowing nitrogen (50 mL min^{-1}) at 10 K min^{-1} up to 950 °C. The surface chemical composition of the samples was analyzed by XPS using a Kratos Axis Ultra DLD spectrometer. Monochromatic Al/Mg $K\alpha$ radiation from a twin anode, in constant-analyzer-energy mode with pass energies of 160 and 20 eV, was used for the survey and high-resolution spectra, respectively. The binding energies were determined by setting up the C 1s transition at 284.6 eV. The high-resolution spectra were fitted to a combination of Lorentzian and Gaussian curves, after background correction, using CasaXPS software, version 2.3.16, Prerelease 1.4. TPD profiles were recorded by heating the samples at 10 K min^{-1} in a helium flow (50 mL min^{-1}). The mass evolutions were analyzed in a Pfeiffer Vacuum Omnistar/ThermoStar GSD 320 C mass spectrometer equipped with a quadrupole detector. The X-ray diffractograms were recorded using a Bruker D2 PHASER equipment. The textural characteristics (surface area and porosity) were determined by analyzing the nitrogen adsorption isotherms, which were obtained in an ASAP 2020 apparatus (Micromeritics).

RESULTS AND DISCUSSION

As commented in the Experimental Section, three different methodologies were used for the plasma treatments: (I) a CCl_4/He mixture plasma with previous He plasma pretreatment, (ii) pure CCl_4 plasma with no pretreatment, and (iii) pure CCl_4 plasma with previous He plasma pretreatment. These treatments were each carried out at 30, 40, and 50 °C. The XPS survey spectra of Figure 1 can serve as a summary of the chlorination degrees reached by the three types of treatment. This technique is very useful for analyzing covalent attachment on carbon nanotubes, although solid-state nuclear magnetic resonance (NMR) spectroscopy has also shown direct evidence of covalent functionalization. Thus, the covalent

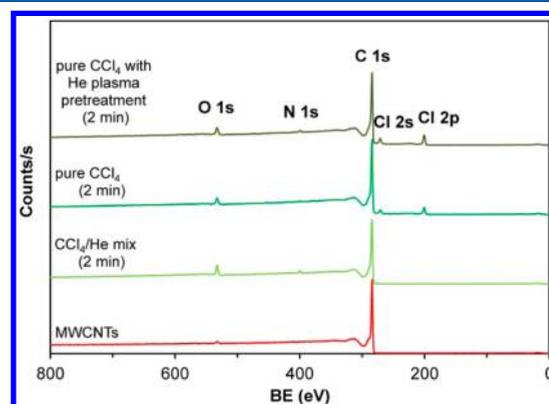


Figure 1. XPS survey spectra of pristine MWCNTs and samples obtained by three different treatments.

binding of fluorine to single-walled carbon nanotubes has been characterized by ^{13}C magic-angle-spinning (MAS) NMR spectroscopy. Interestingly, the results obtained by this technique have been correlated to the data obtained by XPS, FTIR, and Raman spectroscopies. Moreover, ^{13}C MAS NMR spectroscopy has also been used to study carboxylic acid-functionalized carbon nanotubes obtained from the previously prepared fluorinated tubes.^{9,10} It can be seen that almost no chlorination was produced by the CCl_4/He mixture plasma treatment after 2 min. In fact, the atomic chlorine concentration measured from the XPS spectrum for that sample was 0.1%. The spectrum of the sample obtained by treatment with plasma of pure CCl_4 clearly shows chlorine peaks, which results in a much larger atomic concentration, 4.0%. The different results of the two treatments point to the importance of the higher number of chlorine species in the plasma of pure CCl_4 , even though the treatment was carried out at lower pressure. Nevertheless, the intensities of the chlorine peaks of the sample obtained after He plasma pretreatment followed by plasma treatment with pure CCl_4 were even higher, resulting in a chlorine atomic concentration of 5.5%. This is because the helium plasma pretreatment produces carbon free-radical species on the nanotubes (more reactive than normal carbon atoms), which favor further chlorination. Thus, from these data, it is evident that the most efficient of the three procedures, in terms of the amount of chlorine covalently bound to the carbon surface, is the third (He plasma pretreatment + pure CCl_4 plasma). For this reason, this last procedure was chosen for further analysis of the effects of the rest of the variables on the chlorination of the nanotubes.

The XPS survey spectra of some selected samples treated as described previously (Figure 2) clearly show chlorine peaks (Cl

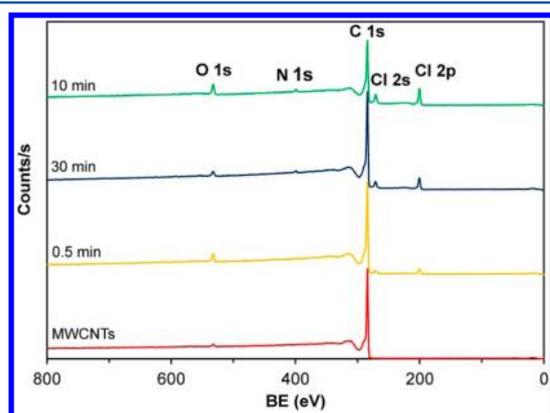


Figure 2. XPS survey spectra of pristine MWCNTs and samples obtained after three different exposure times to pure CCl_4 plasma (with He plasma pretreatment).

2s and 2p). In addition, these spectra also show an increase of the oxygen O 1s peak (this peak is also in the spectrum of the original MWCNTs) and the presence of the nitrogen N 1s peak. Thus, in some way, the plasma treatment attaches not only chlorine but also oxygen and nitrogen. This might be due to residual air in the plasma chamber, as the final pressure before production of the plasma was 5 mTorr (cf. Experimental Section). In the case of oxygen, it might also be due to postplasma oxygen binding, favored by residual carbon radicals on the surface, when the sample is exposed to atmospheric air and moisture. The appearance of bonded nitrogen after oxygen plasma treatments and an increase in the amount of oxygen

after inert gas plasma have been reported.^{28,40–49} Moreover, a systematic increase in oxygen when heteroatoms more electronegative than carbon are attached has also been reported.^{27,28,32,37} Some authors explained this behavior as a chemisorption process, which is favored by more electronegative heteroatoms.²⁷ It could be possible that the presence of oxygen and nitrogen is due to air leaking into the plasma system. Nevertheless, the plasma device performed a leak test before every run, so this possibility can be discarded.

We used the XPS survey spectra to determine the heteroatom concentrations. The values, expressed as mass surface concentrations, are collected in Table 1, which also

Table 1. Mass Surface Composition and Weight Loss of Pristine MWCNTs and Samples Obtained after Different Exposure Times

sample	mass concentration (%)				weight loss ^b (%)
	O ^a	Cl ^a	N ^a	total ^a	
MWCNTs	1.39	0.00	0.00	1.39	7.8
0.5 min	4.71	9.01	0.38	14.10	11.1
2 min	4.50	14.47	1.12	20.09	11.3
5 min	4.83	17.91	1.06	23.80	10.9
10 min	6.11	21.37	1.25	28.73	12.0
30 min	3.01	18.31	1.06	22.38	13.0
45 min	3.65	11.74	0.77	16.16	12.8

^aValues obtained by XPS analysis. ^bValues obtained by TGA.

contains the weight losses as obtained from TGA measurements. The weight loss from TGA in the original MWCNTs was larger than the oxygen surface concentration (the only heteroatom in the original sample, cf. Figure 2) as determined by XPS, because of the evolution of groups such as CO and CO_2 during the thermal treatment. Moreover, it is worth mentioning that XPS “sees” only the external surface (only a few nanometers in depth, i.e., several external graphene layers), whereas the TGA measurements refer to the bulk. In contrast to the original nanotubes, the samples obtained after plasma treatments had larger amounts of heteroatoms (i.e., the sum of the weights of chlorine, nitrogen, and oxygen) as determined by XPS than the weight losses obtained by TGA. The comparison of these values with those of the original MWCNTs shows that, when the time of treatment increased, the TGA weight loss exhibited a smaller increase than the total XPS mass concentration. This suggests that the plasma treatments mainly affect the external surface of the nanotubes, which is favored because cold plasmas consist of very reactive species (ions, radicals, electrons, atoms, and neutral species) with low activation energies for surface reaction.⁵⁰ As a consequence, the heteroatoms are mainly bound on the external surface of the carbon materials.^{51,52}

The influence of the time of plasma treatment in the degree of functionalization is shown in Figure 3, where the atomic concentrations of chlorine are plotted. It is worth mentioning that a significant degree of functionalization (7.6% atomic concentration, i.e., 19.2% by weight) was achieved in only 10 min of treatment. Even at 5 min, the degree of covalent functionalization with chlorine was significant (7.0% atomic concentration, 17.7% by weight), and the surface atomic concentration increased with the time up to 10 min. Longer treatments decreased the atomic concentrations, which is probably due to the competition between the functionalization and the partial etching of carbon atoms at these longer

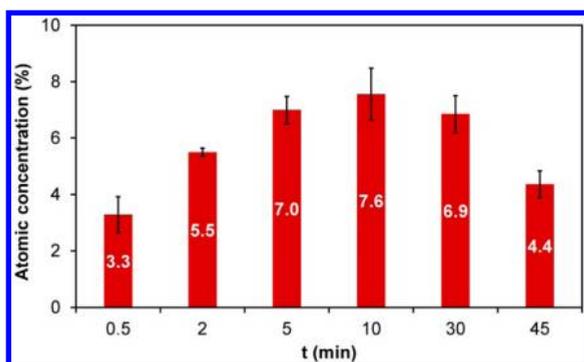


Figure 3. Influence of exposure time on the XPS chlorine atomic concentration.

treatment times. Thus, it is expected that, when the plasma interact with the carbon atoms, chlorine species can be attached to them or can break bonds.

The first process results in an increase in functionalization that seems to be prevalent up to 10 min of treatment. The second one seems to be important at longer times and results in the partial etching of the surface atoms of the MWCNTs and in a lower degree of functionalization. In fact, it is known that plasma microwave devices are frequently used to eliminate the carbon contents of mineral coals by gasification at low temperature without altering the mineral residues, which is usually achieved after long treatments.

The high-resolution (C 1s and Cl 2p) XPS spectra of the sample obtained after treatment with plasma for 10 min are collected in Figure 4 (see Figures S-1 and S-2 in the Supporting Information for the high-resolution spectra of the O 1s and N 1s peaks of samples treated at different times). The C 1s spectrum of the original sample was intrinsically asymmetric, and the chemical changes produced by the plasma treatment resulted in an increase in asymmetry of the peak because of the

introduced chlorine chemical functionalities. Chlorine has significant effects on the electronic screening of the carbon atoms to which it is bound, because of its electronegativity. Thus, the shift of the C 1s peak to lower binding energies has been reported.^{36,39,53,54} Dettlaf-Weglikowska et al.^{36,39} explained this behavior as an effect of the electron-accepting character of the chlorine attached to the surface of the nanotubes. Nevertheless, in our case, no shift of the C 1s peak was observed but only an increase in the peak asymmetry. Similarly, Hanelt et al.³¹ reported asymmetric graphitic and three additional components on the C 1s peak of carbon nanotubes functionalized with bromine. Barthos et al.⁵⁵ also reported the deconvolution of the C 1s peak of chlorine carbon nanotubes in which they include only one C—Cl component at 287.7 eV. Nevertheless it has also been reported that the carbon atoms that are not directly bond to chlorine but are neighbors of C—Cl functions are affected by an inductive effect.^{56,57} Thus, the deconvolution of the C 1s peak can result in several components.^{58–61} As shown in Figure 4a, we have deconvoluted the C 1s peak into several components as suggested by Papirer et al.,⁶⁰ who considered several chemical environments (the following order numbers coincide with those appended to the components in Figure 4a):

- (1) graphitic and nonconjugated carbon that appear at 284.3 eV (number 1) and 284.8 eV (number 1'), respectively;
- (2) chlorine bonded to sp^2 carbon atoms (C_{sp^2} —Cl) in the outer border of polyaromatic structures at 285.3 eV;
- (3) chlorine bonded to one sp^3 carbon (C_{sp^3} —Cl) or to two sp^2 carbons (C_{sp^2} —Cl— C_{sp^2}) at 286.4 eV;
- (4) two chlorine atoms bonded to sp^3 carbon (C_{sp^3} —Cl₂) at 287.3 eV;
- (5) the component at 288.6 eV assigned to two chlorine atoms bonded to an sp^3 carbon that is also bonded to a C—Cl group (Cl₂— C_{sp^3} —C—Cl); and
- (6) the shakeup satellite component appearing at 289.7 eV, which might also be due to three chlorine atoms bonded to a carbon atom that it is also bonded to an sp^2 carbon, namely, Cl₃—C— C_{sp^2} groups.

Thus, the XPS data seem to suggest that chlorine is covalently bound in up to five different chemical environments. This conclusion is related to two factors: the different carbon atoms in MWCNTs and the several species resulting from the cold plasma. Thus, the carbon atoms can be sp^2 or sp^3 (the latter are at the borders and vacancies of the tubes), and the plasma chlorine species can be Cl[•], ClC[•], ClC₂[•], and ClC₃[•]. It has to be considered that the component at 285.3 eV (2 in Figure 4a) can also be assigned to C—N=C (sp^2) groups and that at 286.4 eV (3 in Figure 4a) might also be due to C—O or —C—N (sp^3) groups. In addition, the components at 287.3 eV (4 in Figure 4a) and 288.6 eV (5 in Figure 4a) can also be assigned to carbonyls and carboxyls, respectively.^{61–63} The high-resolution Cl 2p peak (Figure 4b) shows the $1/2$ (labeled 1–4) and $3/2$ (1'–4') components due to spin–orbit coupling. The deconvolution of the peaks results in a mean component at 200.4 eV due to Cl—C (sp^2 or sp^3) groups. The component at 201.7 eV (2 in Figure 4b) is assigned to Cl₃—C—C (sp^2) groups in the outer border of the nanotubes. There are also two smaller components at 204.4 and 198.4 eV (3 and 4 in Figure 4b), which might be due to occluded chlorine and chloride, respectively.⁶⁰ Evidence of the C—Cl bond can also be found in the FTIR spectra of the treated samples,^{32,38} which show a band at 750 cm^{-1} (see Figure S-3, Supporting Information).

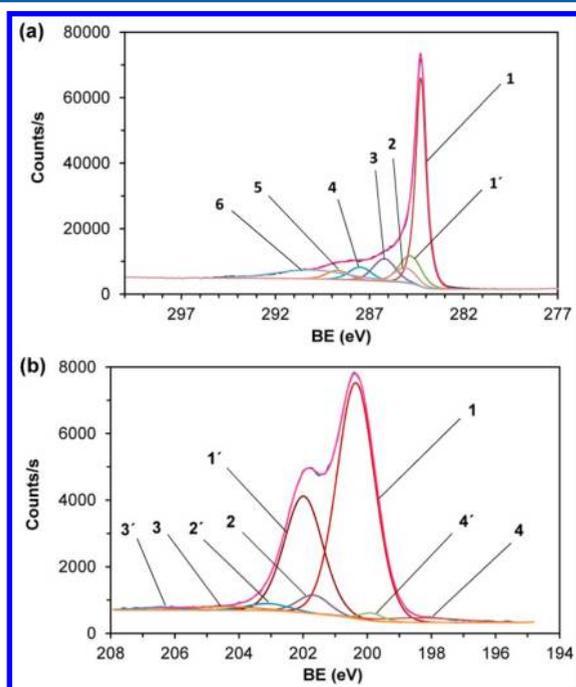


Figure 4. Deconvolution of high-resolution XPS spectra of the sample treated for 10 min: (a) C 1s peak and (b) Cl 2p peak.

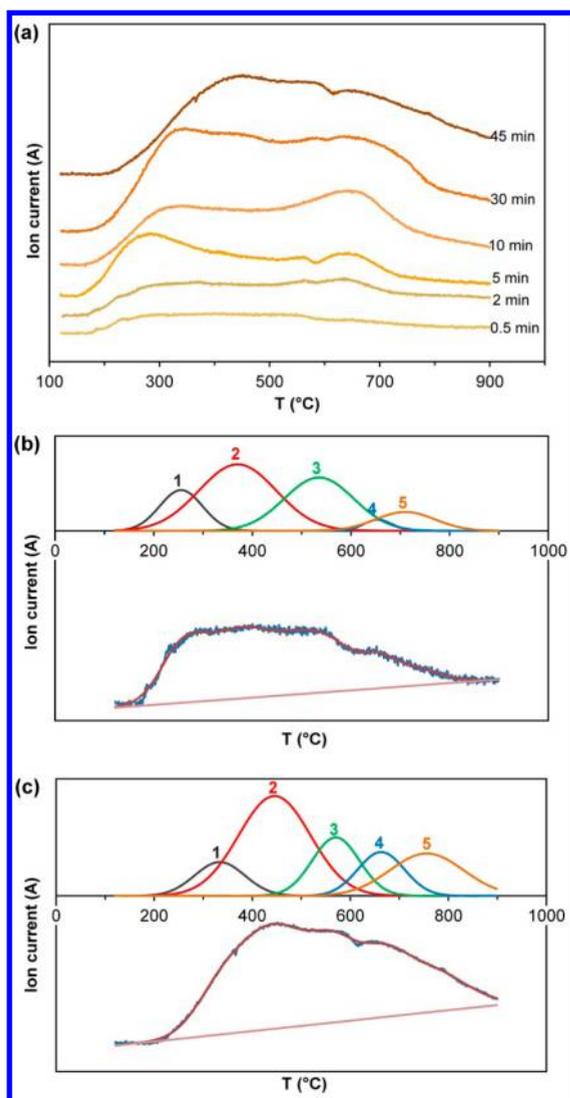


Figure 5. (a) TPD profiles of HCl desorbed from samples obtained after different exposure times (from 0.5 to 45 min). (b,c) Deconvolutions of the HCl desorbed profiles of the samples treated for (b) 0.5 and (c) 45 min.

The thermal stability of the chlorine groups can be seen in the TPD profiles in Figure 5. It is worth mentioning that 36 (HCl) was the main desorbed mass detected by the spectrometer, although other masses related to chlorine (atomic chlorine and molecular chlorine) were also detected. The HCl evolution was larger for samples obtained after longer periods of plasma treatment. In addition, it was seen that the evolution occurred over a wide range of temperature.

This means that the covalent attachment of chlorine results in a multimodal distribution of chemical groups over a wide range of stability. Similar behavior was reported⁹ in fluorinated single-walled carbon nanotubes, showing that covalently bonded fluorine still remained after the samples had been heated at 550 °C. The shoulder at low temperature (near 260 °C), which is not clearly distinguished in samples treated for 0.5 and 2 min, was found to increase and shift to higher temperatures at long treatments. As already commented, this is probably because the gasification of the nanotubes partially removes the less stable chlorine groups.

As the high-resolution XPS spectra suggest up to five chlorine chemical environments, the TPD profiles were also deconvoluted, as an approximation, into five components using Gaussian curves. The deconvolutions, such as those of the samples obtained after 0.5 and 45 min of treatment (Figure 5b,c), resulted in good fittings to the experimental data ($r^2 = 0.989$ and 0.999 , respectively).

Figure 6 shows how the temperatures of the maxima of the deconvoluted desorption peaks vary with the time of treatment.

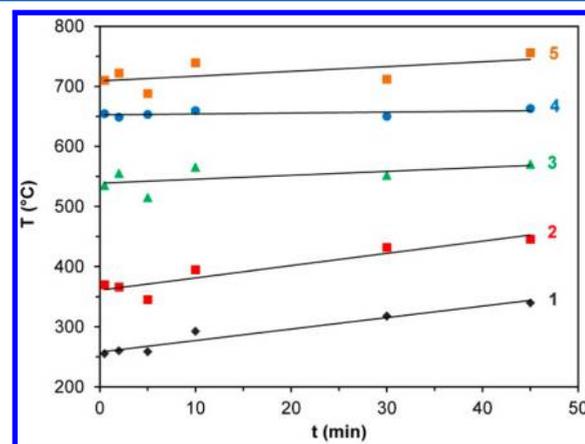


Figure 6. Variation of the desorption temperature of different chlorine groups with the time of treatment.

These data can provide some information on how the stabilities of the different chemical environments change during plasma treatment. This figure suggests that the time of plasma treatment tends to shift the maxima to higher temperatures, in particular those of relatively low temperatures (1 and 2). Again, this behavior can be related to the partial etching of the MWCNTs, in agreement with the earlier statements. Indeed, the chemical groups that more easily evolve are less stable, so longer plasma treatments allow for their elimination. As a consequence, longer treatment times result in an increase in the stability of the chlorine groups. The stabilities of the chlorine groups evolving at around 550 and 650 °C were found to be almost unchanged with the time of treatment.

An important aspect of covalent functionalization is related to the sites where chlorine is attached and whether this process changes the textural characteristics of the MWCNTs. The former issue can be considered by analyzing several components of the high-resolution core-level C 1s XPS spectra (Figure 4a), whereas the effect on the textural characteristics can be determined from nitrogen adsorption isotherms and X-ray diffractograms. Figure 7 displays the variation of some components of the C 1s XPS peak, specifically the percentages of graphitic, nonconjugated carbon, and shakeup satellite components, as a function of the chlorine content. The graphitic carbon percentage decreased as a consequence of the covalent attachment of chlorine. Nevertheless, this grafting was not produced on the nanotubes walls, as can be deduced from the almost constant value of the shakeup component, which is related to the conjugation of the aromatic arene centers of the nanotube walls. Thus, the attachment of the chlorine atoms to the wall sp^2 carbons must be related to the decrease in this component. Therefore, the plasma treatment mainly attaches chlorine to borders, defects, or irregularities of the carbon nanotubes. The decrease of the nonconjugated carbon

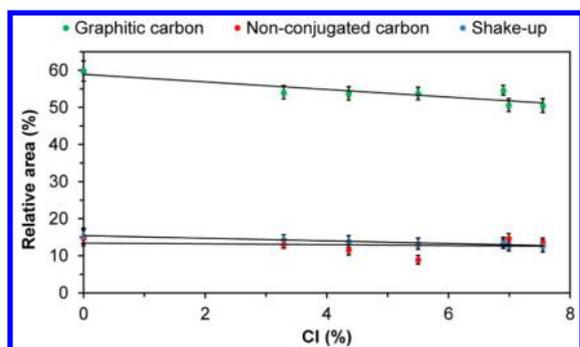


Figure 7. Variation of the relative amounts of three different types of C atoms with the degree of chlorination of the samples.

component points to a partial gasification of amorphous carbon during the treatment.

It is known that halogens tend to form intercalation compounds with graphite. These compounds have larger interlayer spacing than the parent graphite. We used X-ray diffraction to analyze whether the chlorine was, in part, in the interlayer graphene space of the multiwalled nanotubes. The diffractograms of the samples did not show any change in the value of the 2θ angle (Figure S-4, Supporting Information). Thus, the original MWCNTs had an interlayer spacing of 0.347 nm, which is almost the same as those for samples treated with plasma (between 0.348 and 0.347 nm for samples obtained after 0.5, 10, and 45 min of treatment), which suggests that no chlorine intercalation resulted from the treatment.

The effect of the plasma treatment on the textural characteristics of the samples was also analyzed by nitrogen adsorption at 77 K. The adsorption isotherms of all samples were found to be of type II, characteristic of nonporous materials, and superimposable (Figure S-5, Supporting Information). Therefore, almost no textural modification of the carbon nanotubes was produced by the plasma treatment. This is also reflected in the Brunauer–Emmett–Teller (BET) surface areas, which range from $240 \text{ m}^2 \text{ g}^{-1}$ for the original sample to 211 and $249 \text{ m}^2 \text{ g}^{-1}$ for the samples obtained after 2 and 45 min, respectively, of plasma treatment. Similarly, the micropore volumes obtained by applying the Dubinin–Radushkevich equation to the adsorption data at very low pressures (indicating the presence of a scarce microporosity) range from $0.091 \text{ cm}^3 \text{ g}^{-1}$ for the original MWCNTs to 0.080 and $0.094 \text{ cm}^3 \text{ g}^{-1}$ for the same samples, clearly showing that the variation in the textural characteristics can be considered negligible.

We also attempted to gain insight into the thermal characteristics of the oxygen functionalities, as oxygen attachment (Table 1) is a side effect of our CCl_4 plasma treatment. Thus, the thermal stability of the oxygen-containing groups can be seen in the selected TPD profiles of Figure 8. The samples were found to desorb carbon dioxide in a wide range of temperatures (between 200 and $800 \text{ }^\circ\text{C}$). The samples obtained after 0.5 and 5 min of treatment had two maxima, near 600 and $700 \text{ }^\circ\text{C}$, and the sample obtained after 10 min also had a maximum near $225 \text{ }^\circ\text{C}$. The carbon dioxide desorbed at lower temperatures is due to carboxylic groups, and that desorbed at high temperatures is usually assigned to lactones and anhydrides. Thus, the oxygen groups resulting from the plasma treatments had several chemical natures and a wide range of stabilization energies, but none of them evolved at temperatures of less than $200 \text{ }^\circ\text{C}$. This suggests that this oxygen

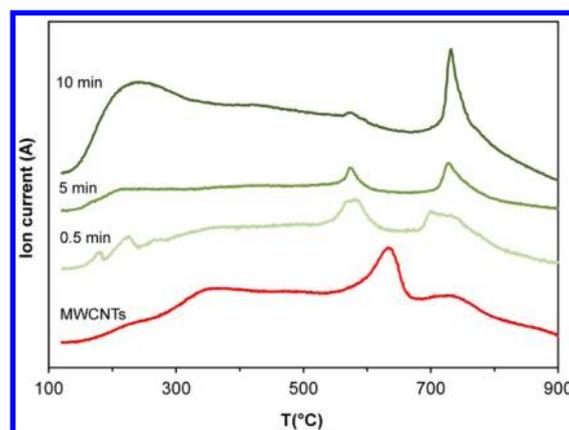


Figure 8. TPD profiles of CO_2 desorbed from pristine MWCNTs and samples obtained after three different exposure times.

is not physically adsorbed but rather covalently bonded (chemisorbed), which points to an origin probably related to the residual air in the plasma chamber device.

The carbon monoxide desorption was almost negligible. Only the sample treated for 10 min had a band with a maximum near $225 \text{ }^\circ\text{C}$ and also low desorption at temperatures higher than $600 \text{ }^\circ\text{C}$. The first peak near $225 \text{ }^\circ\text{C}$ is coincident with that of the CO_2 profile. It is probably the result of the condensation of several adjacent oxygen-containing groups,^{64–66} or it could also be partially generated by the fragmentation of CO_2 .

The O 1s spectra (Figure S-1, Supporting Information) have three components at ~ 531 , 533, and 535 eV. The first of these is usually assigned to $\text{O}=\text{C}$ groups in single- and multiwalled carbon nanotubes, carbon fibers, and activated carbons that have been oxidized with several oxidants (including nitric acid), whereas the second is usually assigned to $\text{O}-\text{C}$.^{59,67–71} The assignment of the component at $\sim 535 \text{ eV}$ is a matter of controversy, with some authors assigning it to $\text{O}-\text{H}$ groups^{67,70} and others assigning it to carboxyls.⁶⁹

The N 1s spectrum has two components at ~ 399 and 401 eV. The former is usually assigned to $\text{N}-\text{H}$ groups, whereas the second is closer to 400.9 eV, which is usually assigned to N bonded to C, than to 406.7 eV, which is assigned to $\text{N}-\text{O}$ groups.⁵⁹

CONCLUSIONS

An efficient, fast, clean, and reliable method for the chlorination of MWCNTs using microwave cold plasma has been established. The efficiency of the procedure is improved if the nanotubes are pretreated with helium plasma, reaching much higher degrees of chlorine functionalization than those previously reported. The chlorine is covalently bonded to the carbon surface in up to five different chemical environments, which are mainly located in borders or defects of the tubes, so that the walls of the nanotubes remain mostly unchanged, preserving the conjugation in the sp^2 graphene sheets. Moreover, no intercalation of chlorine between the graphene sheets is produced, and the textural characteristics are not modified, maintaining the tube properties. The high concentration of chlorine surface atoms achieved, together with the capacity of the chlorine atoms to act as leaving groups in many organic reactions, make the proposed method a very interesting and promising first step for further selective functionalization of carbon nanotubes with complex molecules, widening the range

of potential applications. This methodology can also be extrapolated to the functionalization of other forms of carbon materials.

■ ASSOCIATED CONTENT

● Supporting Information

High-resolution spectra of O 1s and N 1s XPS peaks, FTIR spectra, XRD diffraction diagrams, and N₂ adsorption isotherms of some treated samples. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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