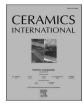
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Cluster/shell citrate-Fe₃O₄/chitosan nanoparticles for enhancing heating efficiency in combined magnetic and photothermal therapy



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ABSTRACT

Antitumor hyperthermia therapy is an emerging approach for the thermal treatment of cancer. Magnetite-based nanoparticles are very promising hyperthermia agents due to its biocompatibility and versatile application. In this study, engineered citrate functionalized magnetite nanoparticles resulted in an adequate colloid for the desire application: 12.57 nm \pm 3.86, -44.5 \pm 0.6 mV, hydrophilic character, and 85.2 \pm 1.6 emu/g. Those citrate-functionalized magnetite colloids were embedded into a chitosan nanomatrix to obtain cluster/shell citrate-magnetite/chitosan nanoparticles with demonstrated short-term stability. In addition, freeze-drying using saccharose as cryoprotectant was used for a long-term preservation. Cluster/shell nanostructure was confirmed using Fourier transform infrared spectroscopy, X-ray diffraction analysis, thermogravimetric analysis, surface electrokinetics and thermodynamics, dynamic light scattering and high resolution transmission electron microscopy. Citrate-magnetite/chitosan nanoparticles demonstrated negligible cytotoxicity in a non-tumor cell line and adequate characteristics for parenteral administration (187.33 \pm 54.85 nm and haemocompatibility). Magnetic behaviour was not affected by the chitosan shell onto the citrate-magnetite cluster of particles. Thermal enhance capacity was fully investigated using magnetic hyperthermia and photothermal modalities. Specific absorption rate values resulted for citrate-magnetite/chitosan NPs were superior to that obtained for single core particles in magnetic hyperthermia (393 \pm 45 and 239 \pm 31) and photothermal therapy (384 \pm 7.1 and 272 \pm 0.8, respectively). Therefore, citrate-magnetite/chitosan cluster/shell nanoparticles could find antitumor hyperthermia applications by using a systemic a dual magneto-photo-thermal therapy.

1. Introduction

In the 19th century, fever observed in cancer patients after the administration of living bacteria was related to partial tumor regression. Since then, interest in antitumor thermal treatments, also known as antitumor hyperthermia, has increased significantly. In recent decades, significant efforts have been made to understand the mechanisms of antitumor hyperthermia therapy, resulting in a complex combination of approaches that can act at both cellular and tissue levels. Thermal treatments and their effects on tumors can be classified based on the magnitude of the induced temperature increment. Irreversible injury treatments above 48 °C involve coagulative necrosis, resulting in non-selective cell death that has no interest in anticancer treatments. Selective cell necrosis can be achieved between 48 and 45 °C. From 39 to 45 °C, protein denaturation and oxidative stress can lead to cellular damage, mainly via apoptosis [1]. Combining cellular death induced by

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thermal treatments with radiotherapy and some chemotherapeutic agents has shown to be more effective [2,3]. Interestingly, a body temperature increment to 41 °C is also associated with blood flow enhancement, which may contribute to a low resistance appearance of chemotherapy and immunotherapy, especially in poorly or heterogeneously vascularized tumors [3,4].

In addition to a deeper understanding of the mechanisms underlying hyperthermia, recent advances in heating methods have enabled its clinical application. This scientific progress has been made possible thanks to the substantial progress in the nanotechnology field and its contribution to the engineering of nanoparticle (NP)-based strategies for remote and localized heating [5]. Metallic and magnetic NPs are used as hyperthermia agents due to their physicochemical properties at the nanoscale, for photothermal therapy (PTT) and magnetic hyperthermia (MHT), respectively. PTT is based on the plasmonic photothermal phenomena, where the heat release results from the interaction of near-infrared (NIR) light with electrons movement on the metallic surface. Among various metallic NPs, gold NPs are the most investigated in preclinical research due to their outstanding heating capacity. Despite efforts to understand their biocompatibility, there are still concerns about their potential toxicity at the doses required for antitumor PTT [6]. In MHT, when magnetic NPs behave as single dipoles and are exposed to an alternating magnetic field (AMF), they can be reoriented. Subsequent relaxation, either through Brownian or Néel relaxation, results in heating dissipation. Iron oxide NPs are the most relevant magnetic NPs, and they have been approved for human use as therapeutic in antitumor MHT for patients with recurrent glioblastoma (Nanotherm®) due to their magnetic characteristic and extensive biocompatibility at sizes below 50 nm [7]. It is noteworthy that its clinical use is limited to accessible tumors, as temperatures required for hyperthermia can only be achieved by intratumoral administration injection of iron oxide NPs [8].

MH and PTT were considered as two distinct approaches for antitumor hyperthermia therapy, until recently, when photothermal properties of iron oxide NPs, concretely magnetite (Fe₃O₄), have been reported [9–11]. In 2016, Espinosa et al., reported a dual magneto-photo-thermal therapeutic strategy based on the intratumoral administration of iron oxide NPs as heating agents, which demonstrated superior antitumor effects compared to both MHT and PTT modalities used independently [12]. Thus, the engineering of a novel generation of iron oxide-based nanoparticles for dual magneto-photo-thermal antitumor therapy holds significant promise in optimizing antitumor hyperthermia therapy [13].

Chitosan (CS), a cationic polysaccharide resulting from the Ndeacetylation of chitin, is an attractive candidate for biomedical applications because of its high biocompatibility, as well as other multiple functionalities. This polymer has been used in the preparation of targeted NPs due to its appropriate chemical structure for thermo- and pHresponsive and ligand functionalization [14]. For the systemic administration of NPs, CS could be used for the surface decoration of NPs as a promising strategy for the formulation of systemic stealth NPs with an elongated blood circulation half-time, as it has been reported from some of us [15]. In addition, this polymer has been extensively used for the stabilization of magnetic NPs for MH purposes [16–19].

The design of cluster/shell nanostructures, where iron oxide particles form the cluster and polymeric materials serve as the shells offers several advantages such as targeted delivery, controlled drug release, higher colloidal stability and biocompatibility as it has been reported by some of us [20–23]. For magnetic properties optimization, clusters or aggregates of magnetics NPs display a significantly enhanced magnetic properties than the monodisperse NPs. This strategy has been previously reported for the synthesis of magnetic nanosensors based on their T_2 -weighted MRI signals alterations [24], and as a systemic administration approach for antitumor MH [25]. In addition, it has been reported that *in vivo* intratumoral administration of ligand-induce aggregation of single iron oxide NPs can enhance thermal increase via

PT [26].

In this context, it is important to develop a safe and effective therapeutic approach for applying NP-mediated hyperthermia to tumors that are inaccessible via local injections. Herein, we report the development of cluster/shell citrate cit-Fe₃O₄/CS NPs, along with a broad chemical and physical characterization. Stability of the cit-Fe₃O₄/CS NPs has been deeper assessed through freeze-drying procedure and in biological media (PBS). In addition, an in vitro biocompatibility and a haemocompatibility evaluation has been performed. We thoroughly assessed the potential use of CS as a hyperthermia based-NPs adjuvant when it constitutes a nanoshell for cit-Fe₃O₄ particles cluster in MH and PT. Therefore, a comprehensive in vitro study has been performed with high potential and safety for future parenteral administered in vivo models for antitumor therapy. To our knowledge, this is the first time that magnetic clustering has been performed using a CS polymeric coating. This strategy is promising not only because it could enhance magnetic properties and magnetic hyperthermia potential, but also because it can improve optical properties, and so, photothermal therapy efficiency. Hence, the use of cit-Fe₃O₄/CS NPs may be a promising strategy for the clinical translation of photothermal therapy. We believe that this novel nanostructure could be considered as an example of a new generation of systemic administered dual magneto-photo-thermal antitumor nanomaterials.

2. Materials and methods

2.1. Materials

Iron (III) chloride hexahydrate (FeCl₃·6H₂O, M_W: 270.32 g/mol), iron (II) chloride tetrahydrate (FeCl₂·4H₂O, M_W: 198.81 g/mol), potassium nitrate (KNO3, M_W: 101.10 g/mol), perchloric acid (HClO4, 70 %, $M_W\!\!:$ 270.30 g/mol), hydrochloric acid (HCl, 37 %, $M_W\!\!:$ 36.46 g/mol), and acetic acid (CH₃COOH, M_W : 60.05 g/mol, \geq 98 %) from VWR International, LLC (Spain). Low M_W CS (from 50 to 190 kDa, determined by viscosity measurement; polydispersity not determined by the laboratory; 75-85 % deacetylated; 99 % purity level), sodium citrate (Na₃C₆H₅O₇, M_W: 258.07 g/mol, anhydrous, >98 %), sodium hydroxide (NaOH, M_W: 39.99 g/mol), formamide (CH₃NO, Mw: 45.04 g/mol, >99 %), diiodomethane (CH₂I₂, Mw: 267.84), ethylenediaminotetraacetic acid (EDTA, C10H14N2Na2O8·2 H2O, Mw: 372.24 g/mol), phosphate buffered saline (PBS), and calcium chloride dihydrate (CaCl₂·2H₂O, Mw: 147.01 g/mol) were obtained from Merck KGaA (Germany). Kolliphor® P-188 from BASF (Germany). Saccharose from ACROS OrganicsTM (Belgium). Ammonia (NH₃, 30 %, M_W: 17.03 g/mol, ACS specification) from Panreac (Spain). Sodium sulfate anhydrous (Na₂SO₄, M_W: 142.04 g/mol) from Guinama S.L. (Spain). Ammonium oxalate monohydrate (C₂H₁₀N₂O₅, Mw: 142.111 g/mol, \geq 98 %) and Triton® X-100 from ThermoFisher Scientific Inc. (USA). Human P-Selectin/CD62P Quantikine ELISA Kit from rndsystems (USA). Human C3a ELISA Kit (BD OptEIA[™] Human C3a ELISA Kit) from bdbiosciences (USA). 3-(4,5dimethylthiazol-2-yl)-2,5-diphenyltetrazolium (MTT, Merck Millipore, Germany), Dulbecco's Phosphate Buffered Saline (DPBS), Dulbecco's High Glucose Modified Eagle's Medium (DMEM) with and without Phenol Red, Fetal Bovine Serum (FBS) (Gibco™, Thermo Fisher Scientific, Spain); L-glutamine saline solution (200 mM), penicillin- (10.000 U/mL)/streptomycin (10.000 µg/mL)/amphotericin B (25 µg/mL) solution (100 \times , Merck Millipore, Germany). Water was deionized and filtered with a Milli-Q Academic®, Millipore, France. All chemicals were of analytical quality.

2.2. Methods

2.2.1. Nanoparticle engineering procedure

2.2.1.1. Synthesis and surface functionalization of the Fe₃O₄ colloids.

Fe₃O₄ colloids were synthesized by a chemical co-precipitation methodology [20]. Briefly, 40 ml of 1 M FeCl₃ and 10 ml of 2 M FeCl₂ and 2 M HCl were simultaneously poured to 500 ml of 0.7 M NH₃ under mechanical stirring. Resultant particles were magnetically isolated and incubated in 250 ml 2 M HClO₄ solution overnight. Finally, the magnetic particles underwent repeated centrifugation cycles (40 min at 8500 g) and were redispersed in Milli-Q water until the supernatant conductivity was \leq 50 µS/cm.

To obtain cit-Fe₃O₄ resultant Fe₃O₄ colloids in a 0.1 N citrate solution were sonicated for 30 min. Then, the pH was adjusted to 7 using a 0.5 M NaOH solution [27]. The resultant dispersion underwent repeated centrifugation cycles (40 min at 8500 g), with pellets being redispersed in Milli-Q water until the supernatant conductivity was $\leq 10 \mu$ S/cm.

2.2.1.2. Preparation of the CS and the cit-Fe₃O₄/CS cluster/shell NPs. CS and cit-Fe₃O₄/CS cluster/shell NPs were engineered using the CS coacervation procedure with some modifications [21,28]. For that, a solution of 0.05 w/v CS (2 %, v/v acetic acic) and 1 %, w/v Kolliphor® P-188 in 25 ml was prepared, with cit-Fe₃O₄ added in a 1:1 cit-Fe₃O₄:CS ratio. Coacervation of the CS nanoshell was induced by adding dropwise a 6.25 ml 20 % w/v Na₂SO₄ solution under sonication using a Branson Sonifier 450 sonication probe (Emerson Electric Co., USA) (Fig. 1). Subsequently, magnetic isolation of the cit-Fe₃O₄/CS NPs was performed to ensure a conductivity of $\leq 10 \mu$ S/cm.

The NPs production yield was determined in triplicate as followed (Equation (1)):

 $\label{eq:Yield} \begin{array}{ll} \mbox{(\%)} = [cit-Fe_3O_4/CS \mbox{ NPs obtained (mg)}/\ total\ materials\ used\ in the CS\ coating\ (mg)] \end{array} \tag{1}$

2.2.1.3. Lyophilization of cit-Fe₃O₄/CS cluster/shell NPs. Resultant cit-Fe₃O₄/CS NPs (0.25 mg/mL) were freezed at -80 °C during 24 h in presence or absence of saccharose used as lyoprotectant (5 %, w/v; n = 3). Lyophilization was performed for 48 h in a Telstar LyoQuest55 (Telstar®, Spain). Then, samples were storage at 20 °C during a month. Lyophilized cit-Fe₃O₄/CS NPs dispersed in water at the target

concentration for further analysis.

To remove saccharose from the cit-Fe₃O₄/CS NPs freeze-dried in its presence, they were redispersed in water (1 mg of NPs in 5 ml of water) and then, subjected to three magnetic isolation steps. After each magnetic isolation step, an equal volume of water was added, and the NPs were sonicated 15 min. Then, the evaluation of the particle sized in terms of DLS and surface electrical charge in terms of ζ values was tested.

2.2.2. Characterization of cit-Fe₃O₄/CS NPs

2.2.2.1. Dynamic and electrophoretic light scattering evaluation. Dynamic light scattering (DLS) analysis was used to evaluate hydrodynamic size (and polydispersion or PdI) while electrophoretic light scattering techniques was performed to determine zeta potential (ζ) values of the particles (n = 9). Samples measurements (0.1 %, w/v NPs dispersion in water) were done at 25.0 \pm 0.1 °C using a Zetasizer Nano-ZS, Malvern Instruments Ltd., United Kingdom at a scattering angle of 90°. Cit functionalization of Fe₃O₄ and CS coating onto the cit-functionalized Fe₃O₄ was qualitatively evaluated by determining the influence of pH (pH values from 3 to 9, in the presence of 10^{-3} M KNO₃) and the ionic strength (fixed with KNO₃ concentrations up to 0.1 M) on the ζ values of Fe₃O₄, ct-Fe₃O₄, CS and cit-Fe₃O₄/CS NPs. Prior to measurements, NPs were incubated within the dispersion media under mechanical stirring (150 rpm, Boeco universal orbital shaker OS-10, Boeco, Germany) during 12 h.

Colloidal stability of the cit-Fe₃O₄/CS NPs in Milli-Q water and in media physiologically relevant condition for biomedical application [phosphate buffered saline (PBS)]. It was investigated by the determination of ζ values and DLS analysis according to Equation (2), where t_I represents the time duration for assessment (1 week) [29].

Colloidal stability at $t_1 = \text{cit-Fe}_3\text{O}_4/\text{CS}$ NPs size at t_1 / initial cit-Fe}_3\text{O}_4/\text{CS} NPs size (2)



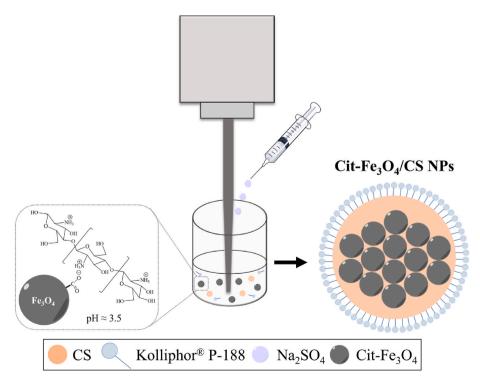


Fig. 1. Engineering of cit-Fe₃O₄/CS NPs by coacervation methodology.

resolution transmission electron microscopy (HRTEM) was also used to analyze structure of the cit-Fe₃O₄, cit-Fe₃O₄/CS and lyophilized cit-Fe₃O₄/CS in the presence of 5 % w/v saccharose NPs (Titan G2 60–300 FEI microscope, Thermofisher Scientific Inc., USA; accelerating voltage of 200 kV). Prior to observation, a drop of the NPs dispersion (0.1 %, w/ v) was poured to a formvar/carbon-coated copper microgrid, and then dried under 25.0 \pm 0.5 °C. The sizes were measured using ImageJ software (freeware from the National Institute of Health) and, then, used to calculate particle size distribution.

2.2.2.3. Thermogravimetric, Fourier transform infrared and X-ray diffractometry analysis. Thermogravimetric analysis (TGA) of cit-Fe₃O₄ and cit-Fe₃O₄/CS samples was performed under 50 mL/min N₂ flow with a heating rate of 10 °C/min (TGA-50H SHIMADZU, Japan).

Structure of cit-Fe₃O₄/CS NPs was confirmed by Fourier transform infrared (FTIR) spectroscopy (FT/IR-6200 spectrometer JASCO, United States; resolution of 0.25 cm⁻¹). Fe₃O₄, cit-Fe₃O₄ and CS NPs were used as controls.

Mineralogical purity and crystallinity of the Fe_3O_4 nuclei in the cit- Fe_3O_4/CS NPs was evaluated by means of X-ray diffractometry (XRD) analysis (BRUKER D8 DISCOVER, PILATUS3R 100K-A, Cu-K α radiation, $\lambda=1.5405$ Å).

2.2.2.4. Surface-free energy evaluation. Surface-free energy evaluation was performed by using the van Oss model [30], highly suitable for colloids surface thermodynamic analysis [31,32]. The followed methodology has been previously described [20,33]. Briefly, contact angles (θ) of microdroplets (4 µl, Gilmont micrometer syringe, Gilmont, Gilmer, United States) of three selected liquids (water, formamide, and diiodomethane) were measured on the samples. Measurements were done in a thermostatic chamber at 25.0 ± 0.1 °C using a telegoniometer (Ramé-Hart 100-00 telegoniometer, Ramé-Hart, Succasunna, United States). Pretreatment of the samples consisted of the preparation of a homogenized and dried layer of each nanomaterial (cit-Fe₃O₄, CS and cit-Fe₃O₄/CS).

2.2.2.5. Magnetic properties. Magnetization cycle of cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs were performed at room temperature (20 °C \pm 0.5 °C) using an inductive magnetometer AC Hyster Series magnetometer (Nanotech Solutions S.L., Madrid, Spain). The magnetometer operates at a frequency of 1.5 kHz and a field strength of 120 kA/m. All the magnetization values (in emu/g) were normalized in terms of sample Fe concentration.

The magnetic field responsive behaviour of 0.5 % (w/v) aqueous dispersions of cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs was qualitatively analysed by optical visualization using a permanent magnet.

2.2.3. Thermal measurements

2.2.3.1. Magnetic hyperthermia analysis. MHT measurements were performed in Eppendorf tubes containing 0.5 ml NPs (cit-Fe₃O₄ NPs and cit-Fe₃O₄/CS NPs) in a concentration of 5 mg/ml. The AMF was generated from a 6-turn coil of 4 mm inner copper tube (45 mm length, 20 mm inner diameter) connected to an AC current generator system [34]. To ensure that the temperature increase was only a result from the MH effect, a thermostatic water bath was using during the whole length of the experiment (25.0 \pm 0.5 °C). The frequencies used varied from 120 to 190 kHz, with a magnetic field strength of 16 kA/m measured using a magnetic sensor probe (NanoScience Laboratories Ltd. UK). Temperature was recorded at 3 s time intervals using an optical fiber thermometer (Optocon AG, Weidmann Technologies Deutschland GMBH, Germany).

2.2.3.2. Photothermal measurements. Assay of the PT capacity of the NPs (cit-Fe₃O₄ NPs and cit-Fe₃O₄/CS NPs) was performed by using a NIR

laser of 850 nm wavelength at 0.1, 0.5 and 1 W/cm². Eppendorf tubes containing 0.5 ml NPs (cit-Fe₃O₄ NPs and cit-Fe₃O₄/CS NPs) with a concentration of 5 mg/mL. Temperature was measured and recorded by a thermographic camera (Flir 60 with 320 \times 240 pixels, IR resolution, and thermal sensitivity of 0.045 °C; FLIR Systems, Inc., USA).

2.2.3.3. Specific absorption rate evaluation. The Specific Absorption Rate (SAR) is a measure of how much heat per unit mass is generated by the NPs and is experimentally calculated with Equation (3):

$$SAR = \frac{C_{liq}\rho_{liq}}{\varphi} \frac{dT}{dt}$$
(3)

being C_{liq} the mass specific heat, ρ_{liq} is the density of the suspension and φ is the mass concentration of NPs and dT/dt. It is also determined by the rate at which the temperature of the sample increases (dT/dt) as a function of time. For the MHT determination, Box-Lucas phenomenological model is used, and in PTT we will use the linear fit to the first 30 s of temperature increase [35].

2.2.4. Cytotoxicity assay of the cit-Fe $_3O_4$ /chitosan cluster/shell nanoparticles

Cell cytotoxicity of the cit-Fe₃O₄/CS NPs was assessed as previously reported [36]. Briefly, BV2 microglia cells were grown in a 96-well plate (7.500 cells per well) during 24 h. Cells were exposed to different concentrations of the cit-Fe₃O₄/CS NPs (10–200 μ g/ml) and incubated for another 24 h. Cell viability was measured with the MTT assay, as previously described [36].

2.2.5. Haemocompatibility of the cit-Fe₃O₄/chitosan cluster/shell nanoparticles

Blood potential interactions with developed cit-Fe₃O₄/CS NPs were tested to evaluate the NPs feasibility in biomedical applications. Blood aliquots were collected from two healthy female adults (24 and 45 years old) and incubated with cit-Fe₃O₄/CS NPs for the assessment of haemolysis, coagulation and complement system activation when comparing with PBS as negative control (n = 3). A previously detailed methodology suitable for NPs heamocompatibility determination was followed [22,37].

2.2.6. Statistical analysis

Cytotoxicity assays were performed in triplicates per experimental condition. Data are presented as mean \pm standard error of the mean (SEM), of at least three independent experiments. Statistically significant differences between multiple groups were determined by Kruskal–Wallis test. All statistical analysis were performed using GraphPad Prism (version 9.0, USA).

3. Results

3.1. Characterization

3.1.1. Particle size and surface electrical charge

Fe₃O₄ and cit-Fe₃O₄ particle size determined by DLS was found to be 68 \pm 20 and 42 \pm 15 nm, respectively. Cit functionalization of Fe₃O₄ is an extended methodology used for the obtention of sterically stabilized Fe₃O₄. Such stabilization is probably the reason why the size decrease in terms of hydrodynamic size [27,38,39]. The strong electrostatic repulsion forces between the cit-Fe₃O₄ particles within the dispersion medium, compared to the non-functionalized Fe₃O₄, could also be demonstrated by the surface electrical charge, as greater absolute ζ values were noticeable [40] (Table 1). Therefore, both DLS and electrophoretic light scattering analysis were of great value for investigating colloidal stability, consistent with previous research [41,42]. In addition to the steric component, the higher stabilization of the cit-Fe₃O₄ particles when comparing to bare ones could also be attributed to the higher

Table 1

Hydrodynamic size (D_H), polydispersity index (PdI) and zeta potential (ζ) of the multiple obtained particles.

	D _H (nm)	PdI	ζ (mV)
Fe ₃ O ₄	$68 \pm$	$0.3 \pm$	34.6 \pm
	20	0.01	0.1
Cit-Fe ₃ O ₄	$42 \pm$	0.38 \pm	$-44.5 \pm$
	15	0.02	0.6
CS	$325~\pm$	0.21 \pm	$\textbf{28.4} \pm$
	68	0.01	0.7
Cit-Fe ₃ O ₄ /CS	$339~\pm$	0.19 \pm	$24.6~\pm$
	66	0.01	0.9
Lyophilized cit-Fe ₃ O ₄ /CS	$483~\pm$	0.31 \pm	19.1 \pm
	8	0.02	0.1
Lyophilized cit-Fe ₃ O ₄ /CS + 5 % saccharose	$377~\pm$	$0.13~\pm$	$25.6~\pm$
	49	0.01	0.5
Lyophilized cit-Fe ₃ O ₄ /CS + 5 % saccharose	$368~\pm$	0.19 \pm	$\textbf{23.7}~\pm$
after saccharose removal	72	0.01	0.9

hydrophilicity observed for cit-Fe₃O₄ in the performed contact angle analysis (see section 3.1.3. Surface thermodynamics) compared to bare Fe₃O₄ particles [20].

CS NPs and cit-Fe₃O₄/CS NPs showed similar hydrodynamic size and ζ values. Therefore, CS coacervation methodology does not suffer significative changes when cit-Fe₃O₄ are included. In addition, it was determined that the yield of the cit-Fe₃O₄/CS NPs production was 56.8 \pm 4 %. Therefore, the magnetic isolation and yield obtaining to produce cit-Fe₃O₄/CS can explain the differences observed between the proportions used in the preparation procedure and the results obtained from TGA (see section 3.1.2.).

The DLS analysis of the dispersed cit-Fe₃O₄/CS particle size in water at initial time and after 1 week was 332.76 \pm 84.07 and 343.71 \pm 88.05 nm, respectively. In PBS, the DLS values obtained for cit-Fe₃O₄/CS NPs were 333.53 \pm 74.05 and 363.73 \pm 66.06 nm for the initial time and after 1 week, respectively. Therefore, the calculated colloidal stability using equation (2), was 1.03 in water and 1.09 in PBS, which falls within the acceptable range of 1–1.5 according to the literature [29,43]. ZP values were used to assess the CS coating stability of the cit-Fe₃O₄/CS nanoparticles. The values obtained for ζ of the cit-Fe₃O₄/CS NPs in water were 26.62 \pm 0.17 and 27.5 \pm 0.47 mV, for the initial time and after 1 week, respectively. In PBS, the values obtained for ζ of the cit--Fe₃O₄/CS NPs were 22.1 \pm 0.92 and 21.9 \pm 0.25 mV. Therefore, the results of short-time colloidal stability results for cit-Fe₃O₄/CS NPs demonstrated the adequate properties of CS in maintaining particles stability in both aqueous and PBS. This is in line with previous investigations [22].

The long-term storage of NP suspensions possesses an increased risk of the most common instability problems (i.e., particle aggregation, hydrolysis, or microbiological contamination). Thus, to protect the cit- $\mathrm{Fe_3O_4/CS}$ NPs size and stability, water removal appears as the most effective approach, being freeze-drying probably the most used process in biopharmaceutical field. With that aim, specific excipient can be used as they can provide sufficient lyoprotection [44,45]. In this research, freeze-drying of cit-Fe $_3O_4/CS$ NPs was performed in the absence and in the presence of saccharose (5 %, w/v). When reconstituted, lyophilized cit-Fe₃O₄/CS NPs without saccharose showed an increase in the hvdrodynamic size of the particles, a broader PdI, and a moderate decrease in the surface electrical charge in terms of ζ , when compared with non-lyophilized cit-Fe₃O₄/CS NPs (Table 1). These undesirable modification of the cit-Fe₃O₄/CS NPs could be attributed to inter and intramolecular hydrogen bounding of surface located CS [46]. However, negligible changes were obtained when performing the freeze-drying procedure of the cit-Fe₃O₄/CS NPs in presence of 5 % w/v saccharose, both before and after saccharose removal by magnetic isolation. This finding is consistent with previous reports on CS-based nanoformulations [44,45]. This excipient probably creates a glassy matrix

embedding the NPs. Thus, saccharose could protect NPs from aggregation and mechanical stress of ice crystals [46].

HRTEM analysis demonstrated a particle size of 12 \pm 3.86 nm and low PdI of the cit-Fe₃O₄ (Fig. 2a), demonstrating that cit functionalization did not affect the size of this magnetic colloids compared to bare Fe₃O₄ obtained by the same synthesis method reported by some of us [33]. Thus, the resultant particles exhibited appropriate characteristic for engineering hyperthermia agents [11,47]. The size obtained for cit-Fe₃O₄ NPs by DLS (Table 1) was greater than that obtained by HRTEM (Fig. 2a), as is frequently observed. The surface of the particles possesses strong electrostatic repulsion forces, inducing a higher hydrodynamic size and, therefore, a higher value of size by the DLS technique [42]. Cluster of nuclei embedded into a polymeric nanomatrix were observed in Fig. 2b with a size of 187.33 \pm 54.85 nm. Furthermore, the particles in Fig. 2c were very similar to those of Fig. 2b which confirms the preservation of cit-Fe₃O₄/CS nanostructure after the freeze-drying procedure when saccharose was used. In addition, size determination of freeze-dried cit-Fe₃O₄/CS particles was very similar to that obtained for cit-Fe_3O_4/CS ones (176.51 \pm 63.39 and 187.33 \pm 54.85 nm, respectively).

Electrophoretic light scattering technique was used for the electrophoresis of Fe₃O₄, cit-Fe₃O₄, CS and cit-Fe₃O₄/CS NPs as a function of pH and ionic strength (Fig. 3). At a fixed ionic strength (KNO₃ = 10^{-3} M), the ζ values were determined as a function of the pH (fixed with HNO₃ and KOH). When Fe₃O₄ was functionalized with cit (cit-Fe₃O₄), isoelectric point shifted from pH 7 [48] to pH 3 (Fig. 3a). In addition, negative ζ values were obtained for the whole pH range (Fig. 3a), probably due to the deprotonation of the two carboxylic groups of cit-Fe₃O₄ [40]. On the contrary, in the CS NPs and when cit-Fe₃O₄ particle cluster are embedded in the CS nanomatrix, positive values appeared in the whole pH range studied (Fig. 3a), which may be due to the protonation of the residual amino groups presented in the CS structure [22]. In contrast of the electrokinetic behaviour of Fe₃O₄ under different pH media, negligible dependence was found when varying the ionic strength media (Fig. 3b), as previously reported [48]. Such tendence was also showed by the rest of the NPs investigated (Fig. 3b). Thus, differences and similarities were confirmed between the Fe₃O₄ and cit- Fe₃O₄ and cit-Fe₃O₄/CS and CS NPs, respectively. Hence, both efficient surface functionalization of Fe₃O₄ with cit and coating of the cit-Fe₃O₄ particles by CS could be postulated.

3.1.2. Thermogravimetric, Fourier transform infrared and X-ray diffractometry analysis

TGA of Fe_3O_4 and cit- Fe_3O_4/CS NPs were used to study the thermal stability and decomposition pattern (Fig. 4). Results were in agreement with previously reported investigations [13,49,50].

The obtained thermogram for cit-Fe₃O₄/CS NPs presented two stage weight (wt) loss patterns. First, a total degradation of 33.12 wt % occurs below 600 °C, which corresponds to evaporation of surface adsorbed moisture (7.32 wt %), the cit used for the Fe₃O₄ colloids functionalization (9.24 wt %) and the CS matrix of the cluster/shell NPs (16.56 wt %). Then, the wt loss curve shows a total degradation of 66.88 % wt up to 800 °C, which has been associated to Fe₃O₄ reduction to hematite or maghemite. In addition to determine their Fe₃O₄ wt ratio, the thermogram demonstrated that Fe₃O₄, cit and CS are present in the cit-Fe₃O₄/ CS NPs, as their degradation occurs in their characteristic temperatures. Concretely, these are 233 $^\circ\text{C}$ and 362 $^\circ\text{C}$ for cit and CS, respectively, and 685 and 790 °C for Fe₃O₄ colloids. The Fe₃O₄ and cit-Fe₃O₄/CS slight weight gain above 300 and 650 °C, could be ascribed to partial oxidation of magnetite to hematite or maghemite [13]. Although a N₂ atmosphere 99.9 % pure was used during the experiment, a small amount of O_{2} , together with the potential air entrapped between the powder particles during the preparation of the sample, can explain some degree of oxidation of the magnetic particles. The high concentration of Fe^{2+} and the relatively small mass gain suggests in any case that the amount of oxygen must be very low, and it should not lead to any significant

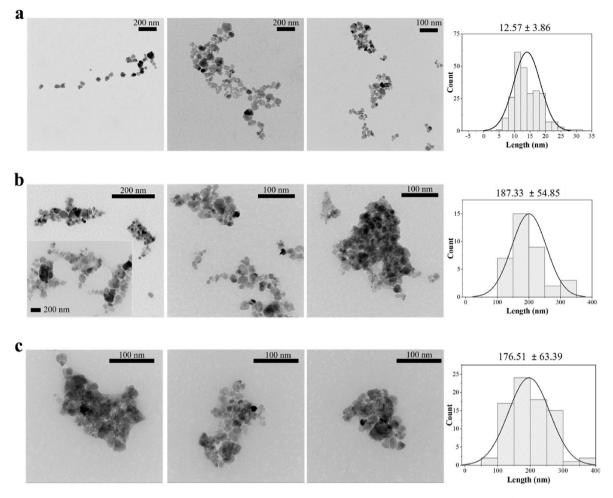


Fig. 2. HRTEM and particle size distribution of the (*a*) cit-Fe₃O₄, (*b*) cit-Fe₃O₄/CS, and (*c*) lyophilized cit-Fe₃O₄/CS NPs in the presence of 5 % w/v saccharose particles.

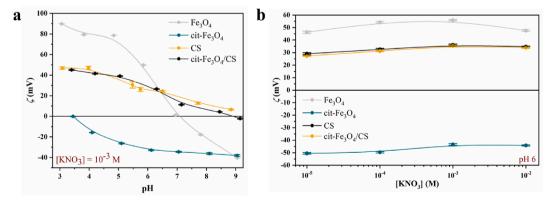


Fig. 3. Zeta potential (ζ , mV) of the Fe₃O₄ (\circ), cit-Fe₃O₄ (\bullet), CS (\square) and cit-Fe₃O₄/CS (\blacksquare) particles as a function of (*a*) pH at a fixed [KNO₃] = 10⁻³ M and (*b*) the KNO₃ molar concentration at pH 6.

mistake in the interpretation of the TGA data.

The resultant cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs were characterized by FTIR. Pure Fe₃O₄ and CS NPs spectrum were used as controls. The IR absorption spectra (Fig. 5a) were consistent with the already reported data [32,50-52]. The broad bands identified around 3400 cm⁻¹ may be associated to O–H stretch and bond present in the Fe₃O₄ and cit-Fe₃O₄ particles surface. In this region can also be found the N–H stretch peak in the CS NPs spectra. Because of the more polar nature of O–H, the stretching vibration of this group is expected to be more intense than the

one from N–H stretching, thus it is the main one appearing in the cit-Fe₃O₄/CS NPs spectra. The C–H stretch peaks can be found between 2850 and 3300 cm⁻¹, depending on the hybridization. This peak has been shown in the cit-Fe₃O₄ spectra, but not in the one of the bare Fe₃O₄. Therefore, the efficacy of the cit-functionalization procedure of the Fe₃O₄ could be confirm. Furthermore, two C–H stretch peaks could be identified in both CS NPs and cit-Fe₃O₄/CS NPs spectrum. As CS polysaccharide is the product of chitin deacetylation process, C=O stretching from amide groups can be identified at 1630 cm⁻¹ in CS NPs and

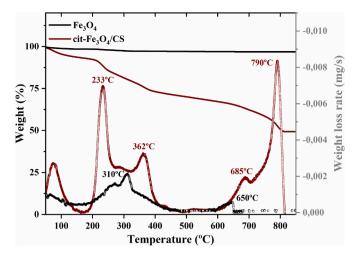


Fig. 4. Thermogram of the Fe_3O_4 and cit- Fe_3O_4/CS NPs in terms of weight (%) and weight loss rate (mg/s).

cit-Fe₃O₄/CS NPs analysis. The absorption bands of low intensities in the region of 550 cm⁻¹ are attributed to the stretching vibrations of metal oxide (Fe–O) bonds. Then, they are present in pure Fe₃O₄, in cit-Fe₃O₄, and in cit-Fe₃O₄/CS NPs (Fig. 5a).

Fig. 5b presents the XRD pattern for cit-Fe₃O₄/CS. For comparison purposes, Fig. 5c depicts the Fe₃O₄ pattern reported by the American Society for Testing and Materials. The results indicated the mineralogical purity and high crystalline nature of the synthesized Fe₃O₄, even after its modification with cit and CS.

3.1.3. Surface thermodynamics

The analysis of the surface thermodynamics of NPs is of high utility

to confirm the engineering of cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs. The surface thermodynamics analysis of the NPs began by measuring the θ of three liquids on the dry NPs layers. The findings indicated notable distinctions among the three NPs studied (Fig. 6a). However, a more comprehensive characterization of the particle surface thermodynamics was obtained by determining the surface energy (γ_S) , as shown in Fig. 6b. The free energy of interaction (ΔG_{SLS}) between the solids and the liquid was evaluated to determine the hydrophilic or hydrophobic colloids nature. A negative value of ΔG_{SLS} indicates a hydrophobic character where interfacial interactions favor attraction between the NPs. In contrast, a positive value of ΔG_{SLS} is associated with hydrophilic behaviour. A more positive ΔG_{SLS} value was obtained for cit-Fe₃O₄ NPs than those previous found for bare Fe₃O₄ colloids [20]. On the contrary, a negative ΔG_{SLS} value resulted for CS particles probably due to its amphiphilic nature [14]. During the drying process of the CS sample, it is likely that more hydrophobic groups were oriented towards the outer layer, resulting in a hydrophobic surface. Such behaviour is in accordance with previous literature [33]. As expected, similar surface thermodynamics results were found for CS and cit-Fe₃O₄/CS NPs, indicating that the CS shell completely covers the cit-Fe₃O₄ particles cluster.

3.1.4. Magnetic characterization

Magnetic characterization results of cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs are depicted in Fig. 7. The cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs displayed a very similar magnetic behaviour, and maximum magnetization (M_{max}) values of 84.5 \pm 3.7 and 85.2 \pm 1.6 emu/g for cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs, respectively. These results showed a promising magnetic character when comparing with other Fe₃O₄-based NPs [12], as they are very close to those described for bulk Fe₃O₄ value (92 emu/g) [53]. In fact, these data showed remarkable magnetic properties taking into account that CS modified Fe₃O₄ colloids previously reported usually showing around 60 emu/g values [16].

The suitable magnetic responsive behaviour of the cit-Fe₃O₄ and cit-

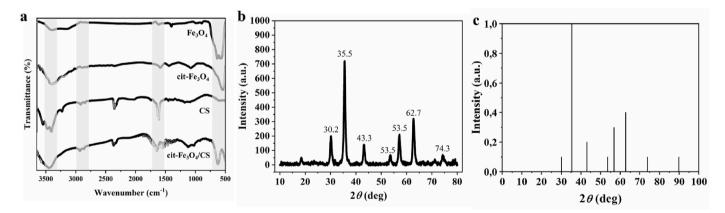


Fig. 5. FTIR spectrum of Fe_3O_4 , cit- Fe_3O_4 , CS and cit- Fe_3O_4 /CS NPs. The grey shadow highlights the most significant peaks for the analysis (*a*). X-ray diffractograms of cit- Fe_3O_4 /CS NPs (*b*) and American Society for Testing and Materials (ASTM) pattern for Fe_3O_4 (*c*). The intensity is expressed in arbitrary units (a. u.).

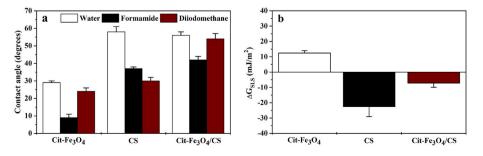


Fig. 6. Contact angle (θ , degrees) of water, formamide, and diiodomethane on cit-Fe₃O₄, CS, and cit-Fe₃O₄/CS NPs layers (*a*). (c) ΔG_{SLS} (solid–liquid interfacial energy of interaction) values (mJm⁻²) and hydrophobic/hydrophilic character of the three types of NPs.

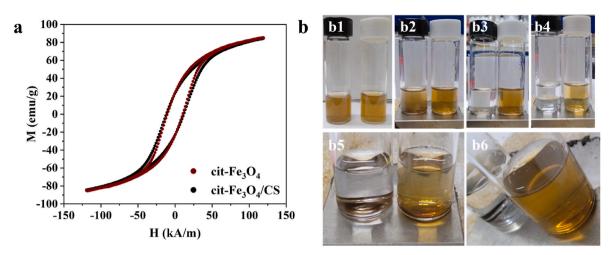


Fig. 7. Magnetization cycle of the cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs at a frequency of 1.5 kHz. Visual observation of an aqueous dispersion (0.5 %, w/v) of cit-Fe₃O₄/CS NPs (left) and cit-Fe₃O₄ (right) without a permanent magnet (b1), and with a permanent magnet at sequential time points of 5 s (b2), 1 min (b3), and 1 h (b4-b6).

Fe₃O₄/CS NPs is further illustrated in Fig. 7b. Complete magnetic attraction of the cit-Fe₃O₄/CS NPs towards the magnet occurred within 1 min, whereas only partial attraction was observed for cit-Fe₃O₄ NPs throughout the entire experiment. This could be explained by the enhanced magnetic character of cit-Fe₃O₄ when they are included as a cluster of particles within the CS shell, comparing when they are single-core particles. Thus, this preliminary test demonstrated the potential of cit-Fe₃O₄/CS NPs to be magnetically guided to the tumor.

3.2. Magnetic hyperthermia and photothermal characterization

Experiment conditions were carefully selected regarding clinical safety limits for MH and PT. For MH, frequency and magnetic field strength of the AMF met the criteria for tolerable limits ($H \times f = 4.85 \times 10^8 \text{ Am}^{-1} \text{s}^{-1} - 9.59 \times 10^9 \text{ Am}^{-1} \text{s}^{-1}$) [54], while for PT, a wavelength in the first biological transparency window (NIR-I) was chosen in addition of laser power densities within the range of acceptable values previously described [55]. Therefore, our research was focused on evaluating the impact of heating induced by NPs at mild conditions where the impact of tissue damage caused solely by the AMF, or the laser power irradiation would be negligible.

For MHT, a frequency sweep (120–190 kHz) was performed in a moderate AMF condition of 16 kA/m (Table 2). Given the SAR and ΔT (°C) results (Table 2), 120 kHz was the selected as the optimal frequency for both NPs.

The data depicted in Table 2 showed that cit-Fe₃O₄ exhibits heating capacity, as evidence by ΔT values, sufficient to reach, at the very least, the minimum temperature required for antitumor hyperthermia in physiological conditions ($\Delta T > 6$ °C) [56] in all the tested conditions. The size of the cit-Fe₃O₄ NPs (15 \pm nm) found in HRTEM, contributes to the colloidal stability, as no attractive interactions between the particles would occur due to the remanent magnetic moments typical of ferromagnetic particles [57]. As expected, the thermal efficiency decreases

Table 2

SAR (W/g) and ΔT (°C) values of cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs in terms of frequency at a fixed amplitude and concentration of 16 kA/m and 5 mg/mL, respectively.

Sample	Frequency (kHz)	SAR (W/g)	ΔT(°C)
Cit-Fe ₃ O ₄ NPs	120	239 ± 31	
	140	188 ± 30	$\textbf{16.2} \pm \textbf{0.2}$
	190	167 ± 40	15.0 ± 0.2
Cit-Fe ₃ O ₄ /CS NPs	120	393 ± 45	$\textbf{9.2}\pm\textbf{0.2}$
	140	181 ± 26	$\textbf{8.6} \pm \textbf{0.2}$
	190	93 ± 11	$\textbf{6.3} \pm \textbf{0.2}$

slightly for coated particles cit-Fe₃O₄/CS NPs as compared to cit-Fe₃O₄ NPs, due to the presence of the CS as a magnetically inert polymer, for the same concentration of nanoparticles. Nevertheless, the opposite arises when comparing maximum SAR values: cit-Fe₃O₄ exhibited lower values than cit-Fe₃O₄/CS NPs. SAR values for cit-Fe₃O₄ NPs were in line with previous reported values for similar colloids [12]. SAR values had been reported to be independent of concentration, excluding certain cases (i.e. high concentration or particles aggregation) [58,59]. Thus, cit-Fe₃O₄/CS NPs could display higher SAR values than cit-Fe₃O₄, probably due to magnetic interactions between the multiple cit-Fe₃O₄ particles when forming a cluster that constitute cit-Fe₃O₄/CS NPs, as it has been recently reported [60]. Indeed, the higher SAR values achieved for cit-Fe₃O₄/CS NPs were superior to that obtained for single core/shell particles [16,17]. Therefore, the cluster/shell strategy holds promise in enhancing SAR values.

In PTT, cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs displayed Δ T values appropriate for hyperthermia therapy (Table 3) [56]. For both NPs SAR values depend on laser power irradiation increasing with laser power irradiation (Table 3). The potential of the cit-Fe₃O₄ and cit-Fe₃O₄/CS developed in PTT is noteworthy. When comparing SAR values for the two types of NPs, SAR values were always greater for cit-Fe₃O₄/CS NPs. In this regard, it is worth emphasizing that previous studies have shown that formation of magnetic NPs clusters can result in a shift towards longer wavelengths in the absorption spectrum of light, leading to an increased absorption rate in the NIR region. That phenomenon had been broadly investigated for gold NPs clusters. Recently, very few papers have been reported for the application of Fe₃O₄ NPs clusters for NIR irradiation [61,62], and none of them uses CS polymer for obtaining such nanostructure. As pure CS NPs display no absorption at the NIR wavelength used for the experiments [63], it may act as an adjuvant for heating efficiency of Fe₃O₄ in PT by favouring low decreasing interparticle distances of cit-Fe₃O₄ colloids thanks to the stable nanomatrix formed around them (Fig. 2b and c). Thus, the use of cit-Fe₃O₄/CS NPs may be a promising alternative for PT antitumor therapy with a more

Table	3
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SAR (W/g) and ΔT (°C) values of cit-Fe₃O₄ and cit-Fe₃O₄/CS NPs in terms of laser power density at 5 mg/mL NPs, respectively.

Power density (W/ cm ²)	cit-Fe ₃ O ₄			cit-Fe ₃ O ₄ /CS		
	SAR (W/ g)	Error	ΔT (°C)	SAR (W/ g)	Error	ΔT (°C)
1	69.1	0.3	3.7	184.1	1.5	6.4
1.5 2	265.4 272.0	1.0 0.8	7.2 17.3	337.0 384.0	2.0 7.1	8.8 11.2

biocompatible profile when comparing to the current strategies (i.e. use of high concentration of Fe_3O_4 NPs or combination with organic dyes) [64].

When comparing the MHT and PTT hyperthermia modalities for the developed cit-Fe₃O₄/CS NPs, similar efficiencies in terms of SAR values were found (Fig. 8). In MHT, colloidal stability plays an essential role in the heating efficiency [54]. In PTT, the distance between particles seems to be an important factor contributing to the heating enhancement [61, 62]. Taken together, the cluster/shell cit-Fe₃O₄/CS NPs proved to be promising agents for MHT and PTT, and future research will reveal whether the simultaneous application of both modalities could imply a synergistic effect, making the biomedical use of cluster/shell cit-Fe₃O₄/CS NPs even more feasible.

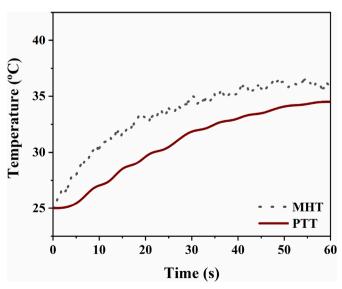
3.3. Citotoxicity and haemocompatibility

Negligible cytotoxicity was observed with cit-Fe₃O₄/CS NPs in BV2 cells, as no statistically significant differences in cell growth were detected between the control group and cells incubated with cit-Fe₃O₄/CS NPs at any of the investigated concentrations (Fig. 9).

NPs may provoke interaction with blood components when administered by a systemic administration route, leading to adverse effects of the NP-based treatment (e.g. thrombotic complications, anaphylaxis, renal damage, or anemia) [31,37]. Therefore, for biomedical applications, it is essential to perform an haemocompatibility assay. Data from blood compatibility assay of cit-Fe₃O₄/C NPs is compiled in Table 4. Negligible effects were found on erythrocytes (haemolysis), platelet and complement system activation, a plasma clotting time, in accordance with previous magnetic/polymeric NPs [15]. Then, these NPs could be used for systemic administration route. This research also served to preliminary confirm biocompatibility of cit-Fe₃O₄/CS. Future *in vivo* experiments will be necessary to define safety margin of these NPs.

4. Conclusions

In this study, we have designed and synthesized efficient Fe₃O₄ colloids (15 \pm nm) by chemical co-precipitation methodology. Resulted bare Fe₃O₄ colloids were functionalized with cit to provide steric repulsions and a highly hydrophilic surface to the NPs. The developed cit-Fe₃O₄ particles clustered inside a CS-based nanomatrix by a coacervation procedure were found to be a very promising approach to optimized heating efficiency of cit-Fe₃O₄ colloids for the biomedical application of



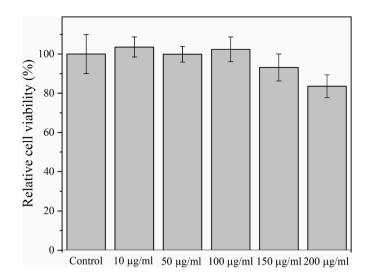


Fig. 9. In vitro cytotoxicity of the cit-Fe₃O₄/CS NPs in BV2 microglia cells. Cell lines were kept in contact with the particles for 24 h. Data are presented as mean values and error bars denote the SEM of at least three independent experiments performed in triplicate.

antitumor hyperthermia therapy. CS demonstrated to be an outstanding material to completely coat multiple cit-Fe₃O₄, and thus obtaining a cluster/shell NPs showing appropriate characteristic such as 339 \pm 66 nm, a potential steric stabilization, and a preliminar biocompatible profile based on negligible effects on BV2 cell line and a haemocompatible profile. Furthermore, long-term stability of the cit-Fe₃O₄/CS NPs was demonstrated by freeze-drying using saccharose as cryoprotectant.

In addition, we provide a comprehensive comparison of the heating efficiency of cit-Fe₃O₄ as single core and cit-Fe₃O₄ as cluster (cit-Fe₃O₄/CS NPs) under experimental conditions of varying AMF frequency and laser power density. These experiments confirm that cit-Fe₃O₄ NPs were highly efficient for MHT and for PTT in all tested scenarios.

More interestingly, when considering SAR values, cit-Fe₃O₄/CS NPs were found to be more efficient than cit-Fe₃O₄ NPs under all the tested conditions in PTT, and for nearly all conditions in MHT. Thus, we demonstrated that cluster cit-Fe₃O₄ behaviour is an effective strategy to design Fe₃O₄-based hyperthermia agents. To the best of our knowledge, this is the first time that CS has demonstrated to behave as a promising adjuvant for hyperthermia enhancing heating efficiency when creating a Fe₃O₄-based cluster/shell structure.

In summary, these cit-Fe₃O₄/CS NPs cluster/shell NPs may constitute a potential candidate for a systemic administered dual magneto-photothermal therapeutic against cancer. Future experiments will disclose the antitumor efficacy and potential synergistic effect when using this strategy.

CRediT authorship contribution statement

Gracia García-García: Writing – review & editing, Writing – original draft, Validation, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. Marina Lázaro: Writing – review & editing, Writing – original draft, Validation, Formal analysis. Alejandro Cenalmor: Validation, Formal analysis. Isabel García-Álvarez: Resources, Funding acquisition, Validation, Formal analysis, Supervision. Guillermo R. Iglesias: Writing – review & editing, Supervision, Resources, Funding acquisition, Conceptualization. José L. Arias: Writing – review & editing, Writing – original draft, Supervision, Resources, Funding acquisition, Conceptualization.

Declaration of competing interest

The authors declare that they have no known competing financial

Table 4

Sample	Haemolysis (%)				sP-selectin release (ng/mL)	C3a desArg (ng/mL)	T _{1/2max} (min)
	Incubation time						
	2 h	4 h	8 h	24 h			
cit-Fe ₃ O ₄ /CS Control (PBS)	$\begin{array}{c} 2.3\pm0.6\\ 0\end{array}$	$\begin{array}{c} 2.2\pm0.5\\ 0\end{array}$	$\begin{array}{c} 2.5\pm0.6\\ 0\end{array}$	$\begin{array}{c} 2.4\pm0.3\\ 0\end{array}$	$\begin{array}{c} 105\pm 6\\ 101\pm 4 \end{array}$	$\begin{array}{c} 303\pm7\\ 295\pm7 \end{array}$	$\begin{array}{c} 13.3 \pm 1.5 \\ 11.6 \pm 1.3 \end{array}$

Blood compatibility of the cit-Fe₃O₄/CS cluster/shell particles: haemolysis (%), platelet activation (sP-selectin release, ng/mL), complement activation (C3a release: C3a desArg, ng/mL), and plasma recalcification time ($T_{1/2}$ max, min).

interests or personal relationships that could have appeared to influence the work reported in this paper.

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